

## **CAR IDENTIFICATION RECORD**

OWNER'S NAME : \_\_\_\_\_

ADDRESS: \_\_\_\_\_

SELLING DEALER CODE : \_\_\_\_\_

DATE OF DELIVERY : \_\_\_\_\_

DATE OF REGISTRATION : \_\_\_\_\_

REGISTRATION NO : \_\_\_\_\_

MOTOR NO : \_\_\_\_\_

CHASSIS NO : \_\_\_\_\_

TRANSAXLE NO : \_\_\_\_\_

AUX. BATTERY MAKE : \_\_\_\_\_

AUX.BATTERY SR. NO : \_\_\_\_\_

AUX. BATTERY CODE : \_\_\_\_\_

KEY NO.: \_\_\_\_\_

**THE WARRANTY ON THIS VEHICLE IS VALID ONLY IF THE DETAILS ARE  
FILLED, SIGNED AND STAMPED BY THE SELLING DEALER**

**DEALER'S SIGNATURE AND STAMP**



# **PUNCH EV**

## **OWNER'S MANUAL (IB)**



**TATA MOTORS**

REV 00 / JUNE 2025

---

Dear Customer,

Welcome to the TATA MOTORS family,

Thank you on the purchase of TATA MOTORS vehicle.

As a global Indian automobile manufacturer, we focus on innovation, technology and build high quality products with exceeding values of “Connecting Aspirations”.

The Owner’s Manual will familiarize you with the operations, equipment description, features that are either as standard or optional on your vehicle. It is requested you read this manual carefully and follow the instructions and recommendations as mentioned.

You are advised to carry out service, maintenance and repairs at TATA MOTORS EV Dealers and EV Authorised service centres through out the life of your vehicle. Always use genuine parts for continued performance of your vehicle. Avoid modification, non-genuine accessories fitment on your vehicle. TATA MOTORS does not carry any liability arising due to it. Always keep this manual in the vehicle.

Information provided in this Owner’s Manual is explicit at the time of publication. However, as TATA MOTORS continues to make changes and improve products, it reserves the right to make changes in this manual or any product at any time, without notice and without any obligations.

We look forward for your continued association with us for many years to come.

Wishing you a Safe and pleasant driving experience.

### **TATA PASSENGER ELECTRIC MOBILITY LTD.**

Floor 3, 4, Plot-18, Nanavati Mahalaya, Mudhana Shetty Marg, BSE, Fort,

Mumbai, (MH) - 400 001, India





## 01. INTRODUCTION TO EV

EV Overview	1
Know Your Vehicle	5
Important Messages	9
Important Information	9

## 02. SAFETY

General Safety Tips	13
Seats	13
Seat Belts	15
Supplementary Restraint System (SRS)	19
Children On Board	26
Additional Safety Features (if equipped)	34
Anti-theft Device-immobilizer	37

## 03. BATTERY AND COMPONENT

High Voltage Battery System	39
Tips To Conserve Battery Life	43

## 04. CHARGING

Instructions To Follow	45
Important Tips	47
Types Of Charging	49

## 05. OPENING AND CLOSING

Keys	61
Types Of Keys (if equipped)	62
Doors	67
Windows	68
Bonnet And Charging Flap	70
Tail Gate Opening	72

## 06. INSTRUMENT CLUSTER

Digital Display (4" Inch Flat) Option I	75
Digital Display (4" Inch Curve) Option II	76
Driver Information System (DIS)	80
Digital Display (7" Inch)(If equipped)	95
Driver Information System (DIS)	99
Digital Display (10.25" Inch )	114

## CONTENTS

Driver Information System (DIS)	119
Warnings and Indicators	134
Display Messages On Instrument Cluster (if Equipped)	144
Audio Reminders	147

### 07. STARTING AND DRIVING

Before You Start Your EV	151
Steering lock /unlock and Ignition switch	154
Electric Power Assisted Steering (EPAS)	156
Driving Tips	157
Tips To Get Maximum Range While Driving EV	160
Drive And Shifter Modes	164
Operating Of Lights And Wipers	166
Seats Adjustments	169
Mirrors	173
Driving Support System	176
Automatic Vehicle Hold (if equipped)	195

### 08. INTERIOR AND EXTERIOR FEATURES

Climate Control	197
Fully Automatic Temperature Control (FATC) (if equipped)	198
Cabin Air Purification	203
Fascia Switches	204
Power Sunroof (if equipped)	205
Steering Mounted Controls (if equipped)	210
Infotainment System Display	213
MIC (if equipped)	214
Speakers & Tweeter (if equipped)	214
USB Port(if equipped)	215
Power Socket	215
Lamps	216
Mood Lights/ambient Lights (if equipped)	217
Vehicle Telematics	218
Wireless Power Charging (if equipped)	218
Antenna	225
Welcome and Good bye Strategy	226
Roof Rail	228

## 09. STOWAGE AREA

Storage Compartment	229
Glove Box	230
Driver Side Coin Box	231
Utility Pockets On Front Doors	231
Utility Pockets on Rear Doors	231
Center Console	232
Foldable Arm Rest (if equipped)	232
Luggage Compartment	233
Hooks (if equipped)	234
Luggage Compartment Cover	235
Frunk (if equipped)	235

## 10. EMERGENCY AND BREAKDOWN

Emergency Equipment	237
Puncture Repair Kit Option 1 (if equipped)	239
Puncture Repair Kit Option 2 (if equipped)	245
Towing	251
Fuses	253
Bulb Specifications	267

## 11. TECHNICAL SPECIFICATIONS

Lubricant Specifications	269
Vehicle Specifications	270
Vehicle Dimensions	273
Aggregate Identification	274

## 12. MAINTENANCE AND CARE

Motor Compartment	275
Brake Fluid Level	276
Windshield Washer Fluid Level	276
12V Battery	277
Tyres	278
Vehicle Parking for Long Duration	281
Smart Key Battery Replacement (For PEPS variant)	282
On Board Diagnostic (OBD II) System	283

## CONTENTS

---

Do It Yourself	284
Car Care	285

### EV OVERVIEW

An electric vehicle is powered by a battery -Edrive and it does not need any type of fossil fuel. While conventional vehicles use an internal combustion engine and gasoline or diesel as fuel, electric vehicles use electrical energy that is stored inside the high voltage battery. As a result, electric vehicles run on electricity, they are eco-friendly - they do not require fuel and are zero emission vehicles.

### Review and Characteristics

This is an electric vehicle. Some of the vehicle's systems operate differently and have different operating characteristics than vehicles equipped with an internal combustion engine. It is important to carefully read the entire Owner's Manual for this reason.

This vehicle uses two types of battery systems, high voltage battery system, it powers the inverter and electric motor to propel the wheel. The low voltage battery system (12V) provides power to the vehicle systems and features such as the audio system, supplementary restraint systems, headlights and windshield wipers.

The high voltage battery also charges the 12-volt battery.

The high voltage battery must be charged with electricity before the vehicle can be driven. As the vehicle operates, the battery gradually discharges and the vehicle needs to be plugged in for charging. To increase the range of the EV, regenerative braking has been incorporated basically, while the vehicle is coasting or braking, the motor works as a generator and converts the vehicle motion (kinetic energy) to electrical energy to charge the HV battery.

This vehicle is considered to be an environmentally friendly vehicle because it does not emit exhaust gases, and thus is cleaner than the conventional vehicles in terms of air pollution.

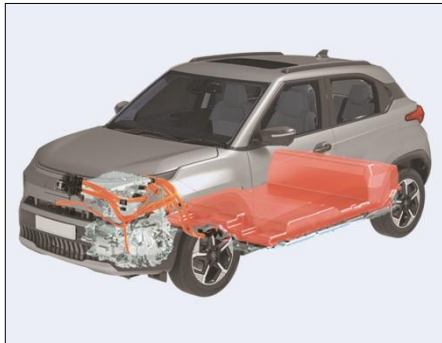
### Main Components

#### 3 IN 1 Unit

- **On-Board Charger (OBC):** A device that charges the high voltage battery by converting AC power from a domestic supply into DC power and supplying it to the battery.
- **DC-DC Converter:** A device that converts HV DC power from the HV battery to LV DC power which is required to maintain LV battery charge, which in turn powers the LV systems like lights, wipers, infotainment, etc. in the vehicle.
- **Power Distribution Unit:** Distributes power from the high voltage battery to the HV components like inverter, DC-DC converter, E-compressor etc.
- **Uni-directional 3 in 1 Converter:** The Unidirectional AC-DC/DC-AC converter regulates the active power transferred from the DC battery to the AC powered devices. Additionally, it maintains unity power factor while controlling active power transferred from the AC grid to the DC battery.

## INTRODUCTION TO EV

- **Electric Motor:** A device that converts electrical energy into rotational mechanical energy which is then transferred as rotational torque to the wheels through the gearbox in order to drive the vehicle.
- **High Voltage Battery (lithium ion-Phosphate )** - An on board high voltage electrical energy storage device



### General Warnings

- Your vehicle contains a sealed Lithium Iron Phosphate high voltage battery. If the Lithium Iron Phosphate battery is disposed of improperly, there is a risk of severe burns and electrical shock that may result in serious injury or death and there is also a risk of environmental damage.
- The EV system uses high voltage DC current. The system can be hot during and after starting and when the vehicle is shut off. Be careful of both the high voltage and the high temperature.
- Avoid being exposed to high voltage components in the first place. Observe all high voltage warning labels as these indicate high voltage components or areas. Observe all orange cables, large and small as these carry high voltages.
- Do not touch high voltage components while the vehicle is in operation or ON state.
- Do not disassemble, remove or replace high voltage parts and cables as well as their connectors because they can cause severe burns or electric shock that may result in serious injury or death.
- The vehicle high voltage system has no user serviceable parts. It is recommended that you take your vehicle to TATA MOTORS EV Authorised Service Centre.
- When leaving the vehicle, be sure to turn off the EV system. The EV system uses high voltage current. Failure to follow the proper handling instructions may cause serious injury or death.

### Safety of the High Voltage System

- Do not perform any modifications or work on the vehicle, especially maintenance and repair work on the high voltage system. Avoid retrofitting and accessories.
- If work is not carried out properly, there is the risk of fire and fatal injury from electrocution due to the high voltage system.
- TATA MOTORS recommends to have modifications and work on the vehicle only to be carried out by TATA MOTORS EV Authorised Service Centre.
- Your vehicle's high voltage system is a self-contained system. Safety is ensured as long as no unauthorized work is performed on high voltage electrical components or on the chassis.

### High Voltage System: Contact with Water

The high-voltage system is typically safe even in the following example situations:

- Water in the foot well, for instance after a rainstorm when sunroof was kept open.
- Liquid escapes in the trunk.
- In these cases there is no risk of injury from electrocution. Other damage to the vehicle is possible.



## INTRODUCTION TO EV

---

### Common Terminologies and Abbreviations

EV – Electric Vehicle

HV battery – High Voltage battery

LV battery – Low Voltage (12V) battery

AC – Alternating Current

DC – Direct Current

OBC – On Board Charger

PDU – Power Distribution Unit

VCU – Vehicle Control Unit

BMS - Battery Management System

OBD - On Board Diagnostics

SoC – State of Charge

SRS – Supplementary Restraint System

CRS - Child Restraint System

DAB – Driver Airbag

PAB – Passenger Airbag

ABS - Anti-lock Braking System

EBD - Electronic Brake Force Distribution

ESC - Electronic Stability Control

PEPS - Passive Entry/Passive Start

BCM - Body Control Module

POT - Power Operated Tailgate

UID - User Identification Device

ESCL – Electronic Steering Column Lock

EPAS – Electric Power Assisted Steering

LED – Light Emitting Diode

DRL – Daytime Running Lamp

ORVM - Outer Rear View Mirror

IRVM – Inside Rear View Mirror

EC-IRVM – Electric Chromic Inside Rear View Mirror

HVAC – Heating Ventilation and Air Conditioning

FATC – Fully Automatic Temperature Control

DIS – Driver Information System

DTE - Distance to Empty

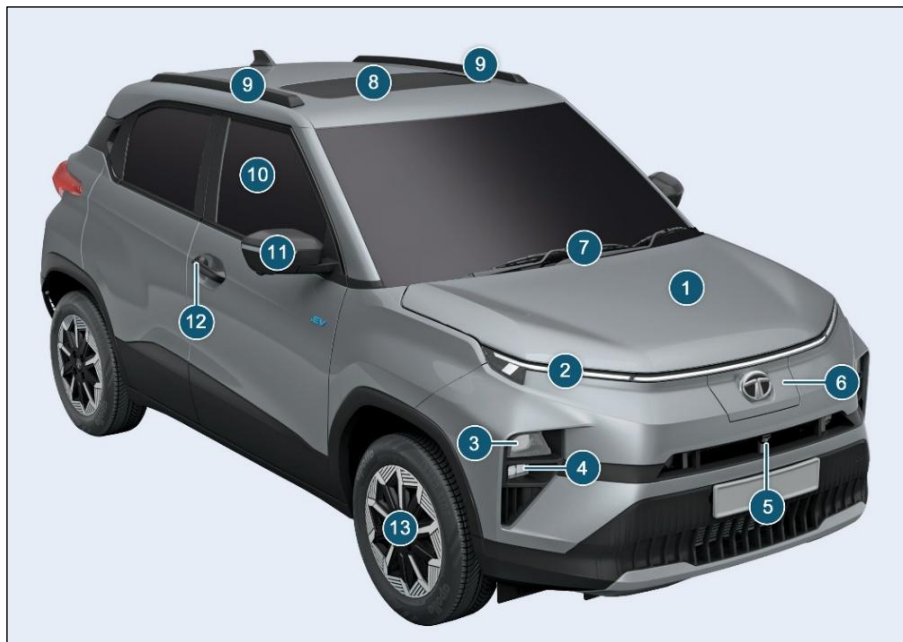
IGN – Ignition

ACC – Accessories

EPB – Electronic Parking Brake (EPB)

CPL – Centre Position Lamp

### KNOW YOUR VEHICLE



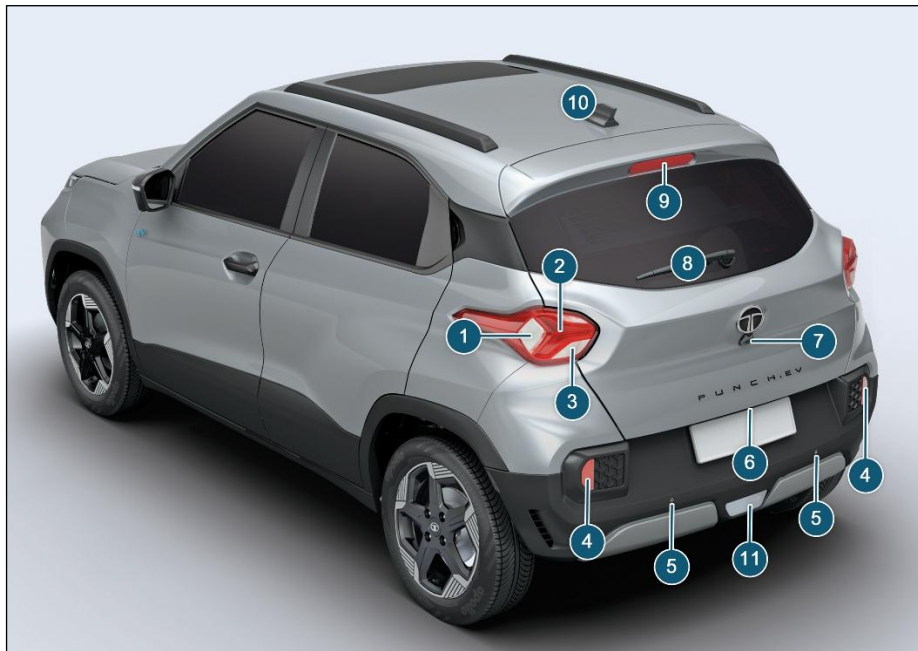
1. Bonnet
2. Turn Indicator/ DRL/ Position Lamp
3. Head Lamp
4. Fog Lamp
5. Centre Position Lamp
6. Front Camera
7. Charging Flap
8. Front Windshield Wipers
9. Sunroof
10. Roof Rails
11. Windows
12. Rear View Mirror with Camera
13. Door Handle Switch (DHS)
14. Alloy Wheels

\* Image for your reference, actual vehicle may differ.

\* Features listed above may or may not be applicable to your vehicle

## INTRODUCTION TO EV

---

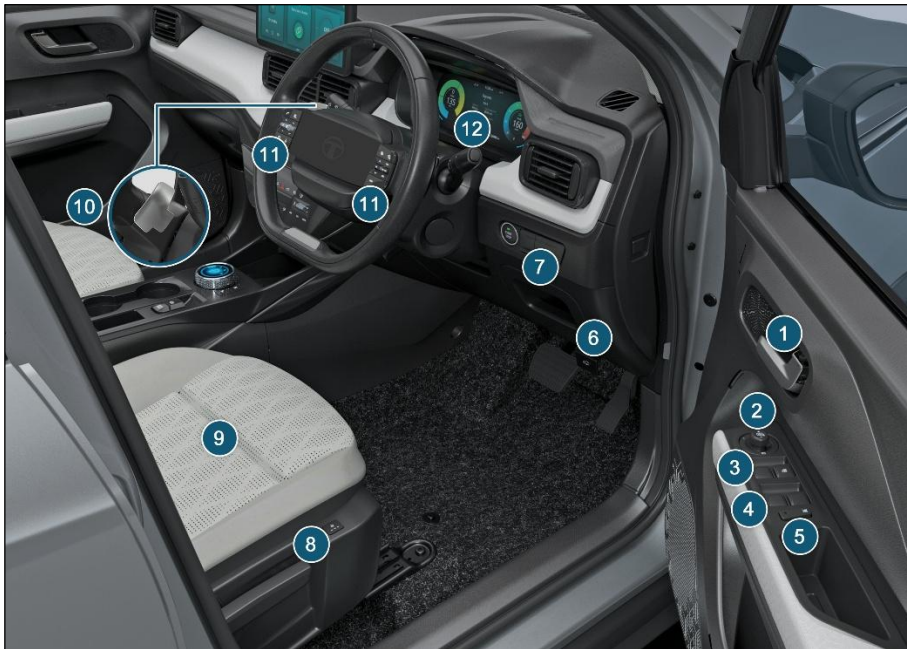


1. Turn Indicator
2. Stop Lamp / Rear Position Lamp
3. Reverse lamp (Option I)
4. Reflex Reflector
5. Rear Parking Sensors
6. Tail Gate Open Switch
7. Rear Camera
8. Rear Windshield Wiper
9. High Mounted Stop Lamp
10. Shark Fin Antenna
11. Reverse lamp (Option II)

\* Image for your reference, actual vehicle may differ.

\* Features listed above may or may not be applicable to your vehicle.

## INTRODUCTION TO EV



1. Door Opening Lever
2. ORVM adjusting Knob
3. Express Down
4. Power Window Switches
5. Inhibit Switch
6. Bonnet Opening Lever
7. Driver side Coin Box
8. Seat Ventilation
9. Seat
10. Regeneration Lever
11. Steering wheel switches
12. Combi Switch RHS

\* Image for your reference, actual vehicle may differ.

\* Features listed above may or may not be applicable to your vehicle.

## INTRODUCTION TO EV



1. Instrument Cluster
2. Horn
3. Driver Air Bag
4. Start/Stop Switch
5. Gear Mode
6. Drive Modes
7. Hazard Warning Switch
8. Infotainment Display
9. Passenger Airbag
10. Glove Box
11. Fascia Switches
12. Parking Brake
13. Power Socket & USB
14. Arm Rest
15. Storage

\* Image for your reference, actual vehicle may differ.

\* Features listed above may or may not be applicable to your vehicle.

**IMPORTANT MESSAGES**

In this Owner's Manual, you will find the text under the heading "WARNING", "CAUTION" and "NOTE" which highlights important information. Pay particular attention to these highlighted messages. The Images / Illustrations in this owner's manual are only for reference. It may differ with actual vehicle.

**i NOTE**

*Indicates additional information that will assist you in gaining the optimum benefit and care for your vehicle.*

**⚠ WARNING**

Indicates procedures or information that must be followed precisely in order to avoid the possibility of severe personal injury and serious damage to the vehicle.

**⚠ CAUTION**

It indicates to be careful. You are capable of doing something that might result in damage to equipment.

**IMPORTANT INFORMATION****Vehicle in water logged condition**

- Before driving through water logged areas ensure that water is below running board.
- Unseen pot holes could damage under surface of the vehicle.
- Drive slowly and maintain constant acceleration.
- After passing the water logged area ensure to press brakes intermittently to dry the brake disc.

**⚠ WARNING**

- Do not drive through heavy water logged area.
- Water may enter into vehicle interior and motor compartment which

## INTRODUCTION TO EV

may damage electrical, electronic circuits.

### Vehicle in flood



#### WARNING

- If your vehicle gets flooded and if you see gas bubbles around submerged EV, smoking, it may indicate a damaged battery, immediately contact TATA MOTORS EV Authorised Service Centre.
- If your vehicle is flooded wait for water level to recede.
- Once the water is receded, approach the vehicle, open all doors and let the water inside the vehicle get drained completely.

- Start the ignition and check if all electronic are working. Take your vehicle to nearest TATA MOTORS EV Authorized Service centre get it inspected.
- Remove floor carpet and open the rubber/plastic gourmet provided on floor board, stepney space for water to recede from interior flooring of the vehicle completely.

### Vehicle in fire

In case of vehicle fire, immediately evacuate vehicle and contact local fire tender responder. They possess proper training and equipment to safely extinguish vehicle fire. Inform them your vehicle is EV. Contact nearest TATA MOTORS EV Authorized Service Centre for further assistance.



#### WARNING

- If there is damage to EV, there is risk of thermal runaway which could lead to fire
- If the damage occurs in saltwater, the risk of battery short circuits leading to fire is increased.
- Do not modify your vehicle.
- Do not install high-wattage bulbs, non-genuine lamps or horns
- Do not modify suspension, wheels, tyres.
- Stick to manufacturer-recommended parts.
- Avoid tampering with the wiring harness it can lead to short circuits.

#### CAUTION

Do not store or carry inflammable materials in the vehicle.

**Vehicle Scrapping**

Your vehicle is equipped with SRS Air Bags and Seat Belt Pretensioner, ensure to remove and disposed it by qualified service centre or by Tata Motors Authorised Service Centre before scrapping your vehicle.

**Vehicle Cyber Attack**

Modern vehicles are equipped with internet connectivity for navigation, entertainment and diagnostics, making them vulnerable to cyber attacks.

Vehicles collect and store personal data, which can be targeted by hackers.

Cyber attacks can compromise infotainment system, brakes, steering and vehicle control, leading to severe cyber risk.

**Vehicle Cyber Security**

- Refrain from connecting the vehicle to public or unsecured Wi-Fi networks.
- Ensure your vehicle is physically secured by locking doors and parking in safe areas to prevent from unauthorized access.
- Never leave your keys in the car, even if you are nearby.
- Keep your vehicle updated with latest software versions.
- Pay attention to any security alerts or notifications and follow the guidelines.
- Disable the blue tooth of the car where not required and vehicle is not in use.
- Keep infotainment app's login credentials private & do not share it with anyone.





## GENERAL SAFETY TIPS

- Safety consciousness not only ensures your safety and the safety of other road users, but it also helps to reduce the wear and tear on your vehicle.
- How quickly you make decisions to avoid an accident.
- Your ability to concentrate.
- How well you can see and judge objects.
- How well familiar you are with your vehicle controls and its capabilities.
- Turn 'ON' the side indicators at least 30 meters before taking a turn or changing the lane.
- Decelerate to a safe speed before taking turn. Do not apply brakes during cornering.
- When overtaking other vehicles, watch out for the oncoming vehicle.
- Never drive under the influence of alcohol or drugs.

- If your vehicle is equipped with infotainment/ navigation system, set and make changes to your travel route only when the vehicle is parked.
- Program radio presets with the vehicle parked, and use your programmed presets to make radio use quicker and simpler.
- If your car gets flooded and has soaked carpeting or water on the flooring, you should not try to start the vehicle, we recommend to kindly contact TATA MOTORS Authorised Service Centre.

### NOTE

*Do not remove the labels attached at different places on your vehicle, they include safety instructions or vehicle specifications.*

## SEATS

Your vehicle is provided with good seating comfort. To make your journey more safe and enjoyable we recommend you to follow below warnings and cautions.

### Driver's seat

#### WARNING

- Do not adjust seat while driving / vehicle is moving. Doing so could result in loss of control, and an accident causing death, serious injury, or property damage.
- Always sit as far back as possible from the steering wheel while maintaining comfortable control of the vehicle. Fitment of seat covers on driver seat with airbags is strictly prohibited.
- Do not keep any sitting cushion on seat. This may result in serious or fatal injury in the event of accident.

## SAFETY

### **WARNING**

- After adjusting the seat make sure it is securely locked by pushing it forward and backward without using lock release lever. Sudden or unexpected movement of the driver's seat could cause to lose control of the vehicle resulting in an accident.
- All passengers must be seated in seats and restrained with seat belts properly while riding in vehicle
- If there are occupants in the rear seats, be careful while adjusting the front seat position.

### Front Passenger Seat

### **WARNING**

Never ride in a vehicle with a front seat-back fully reclined. This may lead to serious injuries. Fitment of seat covers on front passenger seat with airbags is strictly prohibited.

### Rear Seat Back

### **WARNING**

The rear seatback must be securely latched. If not, passengers and objects could be thrown forward resulting in serious injury in the event of a sudden stop or collision. Luggage and other objects in boot should be kept flat. If large, heavy, or piled they must be secured properly. No passenger should ride in the boot area or sit or lie on folded seatbacks while the vehicle is in motion.

### Applicable for Hatchback/SUV

### **WARNING**

Under no circumstances should objects be piled higher than the seatbacks. Failure to follow these warnings could result in serious injury in the event of a sudden stop or collision. Ensure that objects are securely fastened.

### **WARNING**

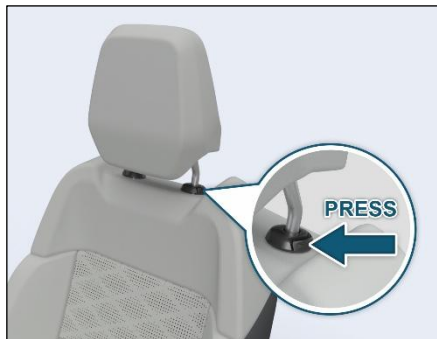
Storing items against seatback or in any other way interfering with proper locking of a seatback could result in serious or fatal injury in a sudden stop or collision. After resetting the seatback to its seating position make sure it is securely latched by pushing it forward and backward.

### **CAUTION**

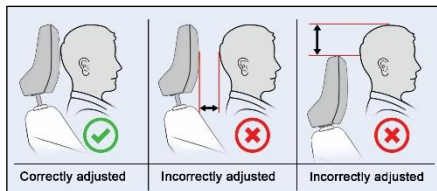
Your hands might cut or injured by the sharp edges of the seat mechanism during looking for small objects trapped under the seats or between the seat and the center console.

## Head Restraint

### Front Seat



Adjust the head restraint so that it is as close to the head as possible and center of the head restraint supports the back of the head at eye level.

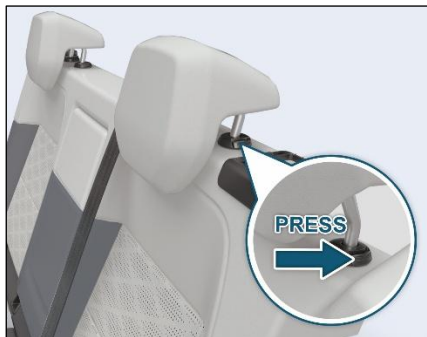


## WARNING

Do not drive the vehicle without the seat head restraints. Head restraints are intended to help reduce injuries during an accident.

### Rear Seat

Adjust the head restraint so that it is as close to the head as possible and the center of the head restraint supports the back of the head at eye level.



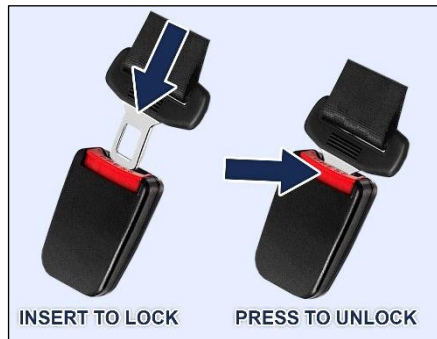
## SEAT BELTS

This section describes your Vehicle's Seat belts, Airbags and Child restraints system. Please read and follow all these instructions carefully to minimize risk of severe injury or death.

- Seat belts are the primary restrain system in the vehicle. All occupants, including the driver, should always wear seat belts. Your vehicle is equipped with three point seat belts for all occupants.
- Sit back and adjust the driver seat. Make sure that your seat is adjusted to a good driving position and the back of the seat is upright.

## SAFETY

### Buckling the Seat Belt



- Grasp the tongue then slowly pull out the seat belt over the shoulder and across the chest. When the seat belt is long enough to fit, insert the tongue into the lock buckle until you hear a “CLICK” which indicates that the seat-belt is securely locked. (Refer to “INSERT TO LOCK” image)
- Position the lap portion of seat belt across your pelvic bone, below your abdomen. To remove slack, pull up a bit on the shoulder seat belt. To loosen the lap portion seat belt if it is

too tight, tilt the tongue and pull on the lap seat belt. A snug seat belt reduces the risk of sliding under the seat belt in a collision. Ensure that the seat belt running over the body (shoulder segment and lap segment) does not have any twist. Twisted seat belt may not offer effective protection when required.

- Ensure that the seat belt webbing is straight and not twisted. Twisted seat belts may not work properly in case of collision.

#### NOTE

*It is not advised by TATA Motors to remove the mini tongue from small buckle, located at rear middle seat.*

### Releasing the Seat Belt

To release the seat belt, push the red button on the lock buckle (refer “PRESS TO UNLOCK” image). Ensure to hold seat belt during unlocking and release it slowly towards the seat belt mounting. The seat belt will automatically retract to its stowed position. If necessary, slide the tongue down the webbing to allow the seat belt to retract fully.

#### WARNING

Due to retractor reversal action if you leave the seat belt from the unlock position it may hit you or parts like glass in the way which may cause injury to you or damage to the vehicle.

#### WARNING

- Each seating position and seat belt assembly must be used by one occupant.
- Be careful not to damage or tamper the seat belt webbing or hardware.

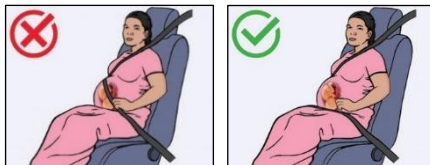
Inspect the seat belt system periodically, checking for cuts, frays, or loose parts. A frayed or torn seatbelt could rip apart in a collision and leave you with no protection.

- If the seat belt webbing or hardware is damaged, get it replaced at TATA MOTORS EV Authorised service Centre.
- Do not insert any items such as coins, clips, etc. into the seat belt buckles, and be careful not to spill liquids into these parts. If foreign materials get into a seat belt buckle, the seat belt will not work properly.
- Do not wear seat belts over hard, sharp or fragile items in clothing, such as pens, keys, spectacles etc.
- Do not use any accessories on seat belts or modify in any way the seat-belt system. Devices claiming to improve occupant comfort or repositioning the seat belt, can reduce the protection provided by the seat belt and increase the chance of serious injury in a collision.

## Use of Seat Belts for Pregnant Women

### WARNING

- Pregnant women must wear a correctly positioned seat belt. It is safer for mother as well as unborn child.
- Pregnant women should wear the lap part of the seat belt across the Pelvic Bone and as snug across the pelvic bone (hips) as possible. Keep the seat belt low so that it does not come across the abdomen. That way the strong bones of the hips will take the force if there is a collision.



## Seat Belt Warning Lamp



4" Cluster

7" & 10.25" Cluster

Your vehicle is equipped with Seat Belt Reminder (SBR) for all occupants

### NOTE

*For Driver and Co-driver seat - Whenever an occupant is not sitting in any seating position then seat belt reminder beeping sound will not be played in instrument cluster. If any material is kept on any seat then SBR beeping sound may be played in instrument cluster. Please do not keep any material on seat.*

- If the driver or any passenger do not fasten the seat belt, seat belt reminder lamp will blink and a buzzer will sound for pre-defined duration until the seat-belt is buckled.

## SAFETY

---

- If any passenger seat is occupied by child (without child seat), system may detect occupancy and warn with seat belt warning. It is not taken to mean child can occupy any passenger seat and use seat belt. Please refer CRS section for recommended seating position if child is sitting with child seat.

### NOTE

*Fitting of seat covers on any seating position is strictly prohibited. It may affect the function of occupant sensor.*

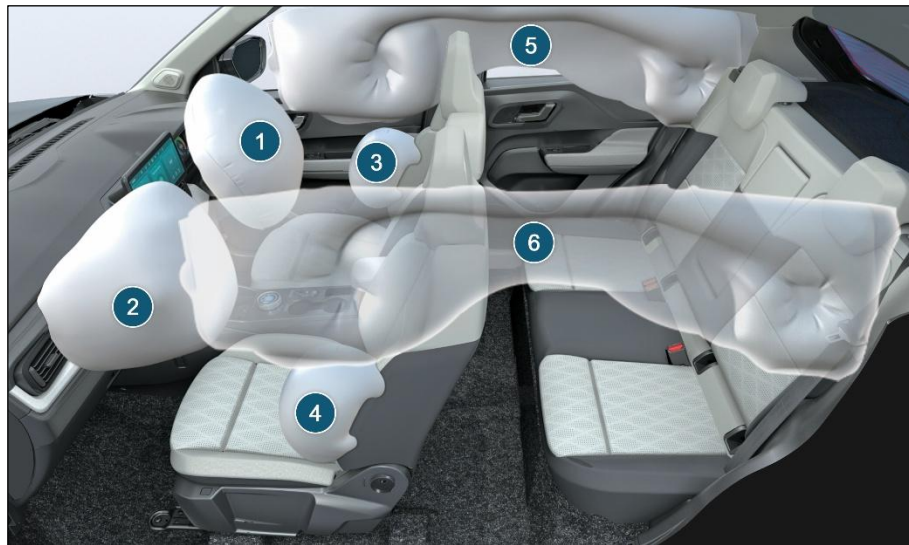
### **Seat Belts With Pre – Tensioner (if equipped)**

You can use the pre-tensioner seat belts in the same manner as ordinary seat belts. The seat belt pre-tensioner system works in conjunction with the Supplementary Restraints System (SRS-Airbags). In the event of a collision, as may be necessary, pre-tensioner tightens the seat belt so that it fits the occupant's body more snugly. When pre-tensioner activates, there could be some noise and release of smoke. This is normal and there are no health hazards or fire risk.

### **Seat Belt with Load Limiter (If equipped)**

You can use the load limiter in the same manner as ordinary seat belts. The seat belt load limiter system works in conjunction with the Supplementary Restraints System (SRS-Airbags). In the event of a collision, as may be necessary, load limiter reduces the load on the rib cage region of the occupant.

If the vehicle has been involved in a collision, get it inspected immediately at TATA MOTORS EV Authorised Service Centre.

**SUPPLEMENTARY RESTRAINT SYSTEM (SRS - AIRBAGS)**

The SRS [Supplementary Restraint system] is designed to provide protection to occupants in case of collision or sudden impact, when crash is detected, the SRS airbag system deploys airbags to help reduce the risk of injury to the occupant. It works in conjunction with seat belts.

There are 6 airbags provided in your car:

1. Driver Airbag
2. Front Passenger Airbag
3. Side Airbag RH
4. Side Airbag LH
5. Curtain Airbag RH
6. Curtain Airbag LH

The driver airbag is mounted in the center of the steering wheel. The front passenger airbag is located inside the dashboard in front of the passenger seat. The airbags have suitable indications on steering wheel and on dashboard.

Side airbags are mounted in front row seats.

Curtain airbags are mounted above the doors along the roof on both sides.

The word 'AIRBAG' is marked at adjacent locations of respective airbags.



## SAFETY

The 'SRS' system also comprises of the following components depending upon the provided safety features in vehicle.

- Seat belt Pre-tensioners
- Seat belt with load limiters
- Airbag 'SRS' ECU (Electronic Control Unit)
- Collision Sensors
- SRS wiring harness
- SRS Warning lamp

The System is active when ignition switch is in the "ON" position or the ignition mode is "ON". Airbags are designed to inflate in collisions when required.

In the event of a collision, the collision sensors will detect signals, and if the Airbag ECU judges that the signals represent a severe collision, will trigger the airbags. The inflated Airbags provide a cushion to the occupants. The Airbag inflates and deflates so quickly that you may not even realize that it has activated. The Airbag will neither hinder your view nor make it hurdle to exit the vehicle.

Airbag inflation is virtually instantaneous and occurs with considerable force, accompanied by loud noise and smoke, which is normal. The inflated airbag, together with seat belts, limits the movement of an occupant, thereby reducing the risk of injury.

When an airbag inflates, you may see some smoke like particles. The particles are a normal by product of the process that generates the non-toxic gas used for airbag inflation. These airborne particles may irritate the skin, eyes, nose, or throat. If you have skin or eye irritation, rinse the area with water. For nose or throat irritation, move to fresh air. Also sometimes the smoke can cause breathing problems, in such cases get fresh air promptly.

It is not advisable to drive your vehicle after the airbags have been deployed. If you are involved in another collision, the airbags will not be in place to protect you.

### NOTE

- *Open your windows and doors as soon as possible after collision to reduce prolonged exposure to the smoke and powder released by the inflating Airbag.*
- *Do not touch the Airbag container's internal components immediately after an Airbag has inflated. The parts that come into contact with an inflating Airbag may be very hot.*
- *Always wash exposed skin areas thoroughly with lukewarm water and mild soap.*

### WARNING

- Even in vehicles with airbags, all the occupants must always wear the seat belts provided. In order to minimize the risk and severity of injury in the event of a collision.
- If an occupant is out of position during collision, the rapidly deploying Airbag may forcefully contact the occupant causing serious or fatal injuries.

**WARNING**

- Always use seat belts and CRS at all times. Even with airbags, you can be seriously injured or killed in a collision if you are not wearing seat belt properly or not wearing seat belt when airbag inflates.
- All occupants should never sit or lean unnecessarily close to the Airbags.
- Move your seat as far back as possible from front Airbags, while still maintaining control of the vehicle.
- All occupants should sit upright with the seatback in an upright position, centred on the seat cushion with their seat belt on, legs comfortably extended and their feet on the floor until the vehicle is parked.
- Do not allow the all occupants to place their feet or legs on the dashboard.

**Passenger Airbag (PAB) Switch**

The passenger airbag switch is used to activate and de-activate the passenger airbag in the vehicle.

The switch is located on the left side of the dashboard and can be accessed once the co-driver side door is opened.

**PAB Switch ON**

When an adult is seated in the front passenger seat, ensure that PAB switch is turned to 'ON' position. This will ensure that the passenger airbag is operational in the event of a collision.

**PAB Switch OFF**

If rearward facing child seat needs to be installed on front passenger seat to carry the child then ensure PAB switch is turned OFF. This will ensure that the passenger airbag will remain de-activated in the event of a collision.

This switch can be operated by using mechanical key only. For more details refer "Keys" section in this Manual.

**Passenger Airbag (PAB) Indicator**

The passenger airbag indicator is provided to notify an occupant, whether passenger airbag is activated (ON) or deactivated (OFF) in vehicle.

PAB indicator is located on roof, near roof lamp.

## SAFETY



### PAB Indicator ON:

When the PAB switch is turned to 'ON' position to activate the airbag, 'ON' symbol & text' will illuminate in amber color.



### PAB Indicator OFF:

When the PAB switch is turned to 'OFF' position to deactivate the airbag, 'OFF' symbol & text' will illuminate in amber color.



## Wrong Seating Positions





### NOTE

- Never place your arm over the airbag as a deploying airbag can result in serious arm fractures or other injuries.
- Do not allow the passengers to lean their heads or bodies onto doors or place objects between the doors and passengers when they are seated on seats equipped with side and/or curtain Airbags.

- Do not place or stick any items in the vehicle, except at designated locations (such as utility bins, cup/bottle holders, boot space etc). Loose items may act as a projectile during a collision and cause severe to fatal injuries.
- Please be aware that any unsecured item in your vehicle, such as your pet, unsecured CRS or a laptop, can become a potential hazard in the event of a collision or sudden stop, causing injuries to occupants in the vehicle.
- Coat hooks (if equipped) must be used only for that purpose. Never hang other items onto those hooks. This could affect deployment of the Airbags, and may lead to severe to fatal injuries.
- Always contact your TATA MOTORS EV Authorised Service Centre if the vehicle is damaged, even if airbag has not inflated or if any part of an airbag module cover shows sign of cracking or damage.

## SAFETY

---

### WARNING

If your SRS malfunctions, the Airbag may not inflate properly during a collision thereby increasing risk of serious injury or death. If any of the following conditions occur, your SRS is malfunctioning:

- The SRS warning lamp does not turn 'ON' when the ignition switch is placed in the 'ON' position for few seconds.
- The SRS warning lamp stays 'ON' after illuminating.
- The SRS warning lamp comes 'ON'/stays 'ON' while the vehicle is in motion.
- The SRS warning lamp blinks when the vehicle is running.

We recommend to immediately visit TATA MOTORS EV Authorised Service Centre and get the SRS system inspected if any of the above conditions occur.

### WARNING

- Never make any modifications to your vehicle. The modifications carried out, but not limited to the vehicle frame, bumpers, front fenders, ride height, suspension, seat belts, interior trims, steering wheel (especially holders), are not acceptable. This will affect the intended performance of SRS.
- Fitment of bull bars, seat covers on seats with airbags etc, is strictly prohibited.
- If you need to make any modifications to accommodate any disability you may have, please contact your TATA MOTORS EV Authorised Service Centre for necessary guidance.
- Do not tamper with SRS in any way. This will lead to unexpected performance of system and may cause serious injury and death.

### Airbag Warning Sticker on Front Passenger Sun Visor



The Airbag Warning Symbol on sun visor reminds of the extreme hazards associated with the use of a rearward-facing child restraint on front passenger seat during airbag deployment. It does not mean that a child cannot occupy front passenger seat and use seat belt. Please refer CRS section for recommended seating positions for children.

### WARNING

Never use a rearward facing child restraint on a seat protected by an active Airbag in front of it, death or serious injury to the child can occur.

#### Airbags Deployment Conditions

##### When front airbags should not deploy?

**Minor frontal collision:** Seat belt (if worn) offers adequate occupant protection in low severity collisions. The airbags are triggered only when there is a collision severe enough to trigger the airbags. Deployment of frontal airbags is not beneficial in low severity collisions.

**Side collision:** During a side collision, occupants tend to move sideways. Therefore, deploying frontal airbags in such situations will not benefit the occupants. Side airbags and side curtain airbags are specifically designed to reduce the injuries that can occur in side collision.

**Rear collision:** During a rear collision, occupants tend to move (rearwards)

away from frontal airbags. Therefore, deploying frontal airbags in such situations will not protect the occupant. Head restraints and seat belts provide occupant protection during a rear collision.

**Rollovers collision:** During a rollover collision, unbelted occupants may float inside the passenger compartment. This will increase the risk of injuries and may prove to be fatal. Wearing seat belts provide highly effective occupant protection during rollover collision. Front airbags, are not designed to deploy in a rollover as frontal airbags cannot offer any protection in rollover collision.

**When front airbags/side airbags/side curtain airbags (if equipped) deploy with minor or no visible vehicle damage?**

The airbags are triggered only when there is a collision severe enough to trigger the airbags. The extent of vehicle damage is not always the correct indicator for airbag deployment. In some extreme/rare conditions; of rough road driving, running into a curb or hitting other fixed objects; the air



## SAFETY

bags may deploy depending upon the severity of collision. In some of these conditions, damage to the vehicle may be minor or not be readily visible.

**When front airbags/side airbags/side curtain airbags (if equipped) may not deploy, even with exterior visible vehicle damage?**

The airbags are triggered only when there is a collision severe enough to trigger the airbags. The amount of visible vehicle damage is not always the correct indicator for airbag deployment. Some collisions can result in visible damage but with no airbag deployment, because the airbags would not have been needed or would not have provided protection even if they had deployed. Seat belts, if worn, offer adequate occupant protection in such cases.

### CHILDREN ON BOARD

#### WARNING

- Do not leave unattended children in your vehicle.
- During reversing and parking, ensure that children are far away from the vehicle.

#### WARNING

- Do not put the safety seat belt under your child's arm or behind its back.
- Do not use pillows, books or towels to boost your child's height.
- Do not allow children to stand up or kneel on either the rear or the front seats. An unrestrained child could suffer serious or fatal injuries during a collision.
- Do not install a booster seat or a booster cushion with a seat belt that is slack or twisted.

### Child Restraint System (CRS)

TATA MOTORS strongly recommends the use of Child Restraint Systems (CRS) for all children up to 36 Kg and to be placed at recommended positions only (Refer CRS Position table in this section).

#### ISOFIX

CRS can be installed in the vehicle using seat belts and/or ISOFIX with support leg (if equipped) or ISOFIX with Top Tether (if equipped). These ISOFIX attachment points are located on rear outboard seating locations which enables quick and safe child seat engagement.



ISOFIX with mounting eyelets



Top Tether

Top Tether mounting anchorages are located at backside of rear outboard seats. The harness system of CRS holds the child in place, and in a collision, acts to keep the child positioned in the seat and reduce the risk of injuries.



Keep children in a forward-facing or rearward facing CRS with a harness until they reach the size or age or weight limit recommended by your CRS manufacturer.

### Selection and Installation of CRS

Always select the CRS that complies with latest safety standards (AIS 072 / ECE

R44 / ECE R129). The CRS are classified according to the child's size, height and weight. Select the appropriate CRS for your child. Ensure that the child fits properly in the CRS and it is securely installed in the vehicle.

While installing the child seats always adhere to the directions in this Owner's Manual as well as those provided by the child seat's manufacturer.

TATA MOTORS recommends **Joie i-Spin Safe or Joie i-Spin 360 R i-size** seats for up to 18 Kg children. These seats are available at TATA MOTORS EV Authorised Service Centre.





## SAFETY



### *i* NOTE

*TATA MOTORS recommends to keep the highlighted device in close condition while using **Joie i-Spin Safe** or **Joie i-Spin 360 R** seat in car.*

### Installing the Child Seat on Front Passenger Seats

- Adjust the front passenger seat backup to its vertical position as per requirement, so that it can create adequate contact between passenger seat backrest & child seat.

- Adjust the front passenger seat forward or backward as per requirement, so that there could not be any contact between front passenger seat & child seat or child present behind it.
- If required, adjust the front passenger seat height to its suitable position.
- While installing child seat on front passenger seating position, adjust the buckle to its suitable position of rotation.
- While installing forward facing child seat for 15 to 18kg children on front passenger seating position, adjust the front passenger seat to its rear most position.

### Installing the Child Seat on Rear Passenger Seats

- If required, adjust the front seat so that there could not be any contact between front seat & child seat or child present behind front seat.
- While installing child seats adjust the rear seat head restraints to its lowermost position or remove it if required

and keep it at safe location to reinstall it whenever adult passenger is sitting at that position.

- While installing child seats on rear outboard seating position, adjust their respective buckles to its required position of rotation.

**Not Recommended CRS Position**



**Recommended CRS Position**



## SAFETY

### Recommended CRS Position as Per the Vehicle Matrix

The suitability of seat position for carriage of children and recommended category of CRS is shown in the table as per the child group.

#### NOTE

*The child's life is at risk in a collision if the CRS is not properly secured in the vehicle. Be sure to secure the child in the restraint system according to the manufacturer's instructions.*

#### WARNING

Do not use an infant carrier or a child safety seat that “hooks” over a seat-back, it will not provide adequate protection in a collision.

### Recommended CRS Positions (CRS Fastened With A Safety Belt)

Group	Mass Group	Front Passenger with PAB OFF	Front Passenger with PAB ON	Rear Out-board LH	Rear Out-board RH	Rear Centre
0	Up to 10 kg	U	X	U	U	X
0+	Up to 13 kg	U	X	U	U	X
I	9 to 18 kg	U UF	UF	U	U	X
II	15 to 25 kg	UF	UF	U	U	X
III	22 to 36 kg	UF	UF	U	U	X

**X:** Seat Position not suitable for children in this mass group.

**U:** Suitable for “universal” category restraints approved for use in this mass group.

**UF:** Suitable for forward facing “universal” category restraints approved for use in this mass group.

**CAUTION**

A CRS in a closed vehicle can become very hot. To prevent burns, check the seating surface and buckles before placing your child in CRS.

**WARNING**

Do not modify CRS in any way.

**CAUTION**

- Do not install a booster seat or a booster cushion with only the lap strap of the seat belt or a seat belt that is slack or twisted.
- Do not leave any toys or other objects loose in the CRS or on the seat while the vehicle is in motion.

**Recommended CRS Positions (CRS That Can Be Used With ISOFIX System)**

Group	Mass Group	Category of Child Seat	Front Passenger	Rear Out-board LH*	Rear Out-board RH*	Rear Centre
0	Up to 10 kg	E	X	IL	IL	X
0+	Up to 13 kg	C, D, E	X	IL	IL	X
I	9 to 18 kg	D, C, B, B1, A	X	IL IUF	IL IUF	X
II	15 to 25 kg		X	IL	IL	X
III	22 to 36 kg		X	IL	IL	X

**IL:** The seat is suitable for the ISOFIX child seats with “Semi-Universal” approval.

**IUF:** The seat is suitable for forward facing child seats and is permitted for use in this weight category.

**X:** The seat is not equipped for the ISOFIX system.

\*Rear outboard seating positions are suitable for ISO/R3, Class C CRS.

## SAFETY

---

After a collision, we recommend to get seat belts, seats, ISOFIX and top-tether anchorages (as may be applicable) investigated at TATA MOTORS EV Authorised Service Centre.

Each CRS should be used for one child only.

The passenger airbag can be turned OFF manually through switch provided on side face of the dashboard at front passenger side. Visual signal of passenger airbag ON or OFF is indicated on the roof console.

When passenger airbag is ON, a rearward facing child seat shall not be installed on the front passenger seat.

When passenger airbag is OFF, a forward or rearward facing child seat can be installed on the front passenger seat.

While installing a rearward facing child seat on the front passenger seat, passenger airbag must be OFF.

Refer images in PAB Switch section.



### WARNING

If the airbag SRS warning indicator in the instrument cluster illuminates continuously, it means that there is malfunction in the system. Remove the CRS from front passenger seat and contact your TATA MOTORS EV Authorised Service Centre.

## Child Lock



Child lock are provided on both rear doors. It is used for safety of a child.

Children safety lever to be used for safety of child for preventing them to open rear door while seating in passenger seat to avoid accident while vehicle is moving.

Both the rear doors of the vehicle are provided with a child proof lock. Push the lock lever (located on vertical face of the door) downward before closing the door. The door which has been locked by activating

the child lock cannot be opened from inside. It can be opened only from the outside.

### NOTE

*Lift the lock lever upward to deactivate the child lock when not required.*

## SAFETY

### ADDITIONAL SAFETY FEATURES (if equipped)

These are additional safety features. For tell tale related information, please check Warning and Indicator section from this Manual.

#### Electronic Stability Program (ESP)

It monitors stability and traction. If the vehicle is from the direction desired by the driver, one or more wheels are getting braked to stabilize the vehicle. ESP assists the user when the vehicle is pulling away on wet or slippery roads. ESP can also stabilize the vehicle during braking and acceleration. ESP warning lamp glows on instrument cluster when the ignition is ON. It goes off after few seconds if system is healthy.

#### Anti-Lock Braking System (ABS)

ABS regulates brake pressure in such a way that the wheels do not lock when you brake. This allows you to continue steering the vehicle when braking. The ABS warning lamp in the instrument cluster lights up when the ignition is switched on.

It goes OFF after a few seconds if the system is healthy.

#### While Braking

In case of emergency braking, press the brake pedal fully. This allows the ABS to regulate braking force and maintain directional control of vehicle. When ABS is active driver may feel brake pedal pulsating and very low (ABS) motor activation noise from engine compartment which is normal during braking.

#### WARNING

- If ABS malfunction, ABS may not shorten the distance in all situation.
- ABS system will have the effect of increased stopping distance due to conditions such as gravel, pot holes, slippery surfaces, wet road, ground covered with snow etc.
- Travelling on bad road, panic braking brake pedal may become hard, this is due to ABS system taking control. ABS will not compensate for bad road, weather conditions and poor driving judgment. Always drive

carefully in adverse weather and traffic conditions.

- Always keep safe distance and adhere to speed limits.

#### Electronic Brake Force Distribution (EBD)

EBD monitors and controls the brake pressure on the rear wheels to improve driving stability while braking. EBD provides optimal braking pressure distribution between front and rear wheels to optimize braking distance and to ensure vehicle stability by means of lowering braking pressure at rear wheels.

#### WARNING

- If the EBD is faulty, The ABS Warning lamp along with the Brake Malfunction lamp remains ON in the Instrument cluster.
- If ESP, ABS and EBD malfunctions, warning lamp will glow continuously. In such cases, do not panic drive the vehicle carefully and immediately

visit TATA MOTORS EV Authorised Service Centre to rectify the issue.

### **Electronic Traction Control (ETC)**

The Electronic Traction Control system function (ETC) is designed as a slip control system to prevent the driven wheels of a vehicle from excessive wheel slip.

### **Cornering Stability Control (CSC)**

It supports / stabilizes vehicle during partial braking on the curves by reducing pressure at required inner wheel of the vehicle. This helps to reduce the probability of vehicle over steering during cornering.

### **Roll over Mitigation (ROM)**

The main feature of the Roll over Mitigation function is the detection of a rollover critical situation and to prevent the vehicle rollover.

### **Brake Disc Wiping (BDW)**

Water on the brake disc leads to a delay in brake response time. The purpose of the function Brake Disc wiping is to remove the moisture when driving in wet

conditions automatically & this will help to get quick response from Brake and have a better deceleration.

### **Electronic Brake Pre-fill (EBP)**

The Electronic Brake Prefill (EBP) function reduces the air gap of the brake pad and the brake disc. The function is triggered after a sudden release of the accelerator pedal due to an unexpected emergency brake situation. By actively pre-filling the brake system the brake response time is reduced and results in a shorter stopping distance.

### **Hydraulic Brake Assist (HBA)**

In an emergency situation, user may not utilize the full available performance of the brake system, as they may apply brake too soft due to Panic. The HBA function detects the critical situation and builds up additional brake pressure to reduce the braking distance.

### **Hydraulic Fading Compensation (HFC)**

To compensate the hydraulic fading in the brake circuit while applying brake under

extreme operating condition which leads to excessive temperature rise of brake fluid. The moment temperature rises, the HFC system automatically compensates for this by increasing the hydraulic pressure in relation to the force applied to the pedal.

### **Dynamic Wheel Torque by Brake (DWT-B)**

Dynamic Wheel Torque Vectoring system enables the driver to steer the vehicle exactly as intended by shifting propulsion torque via braking. It achieves high off-road performance even on the toughest roads.

### **Hill Hold Control (HHC)**

Hill Hold Control is a comfort function. The main intend is to prevent the vehicle from rolling backwards while driving off up-hill on an inclined surface.

HHC holds the brakes for a predefined time while you switch your foot from brake pedal to accelerator pedal thus preventing vehicle roll back due to the incline.



## SAFETY

---

The HHC will function on both vehicle facing uphill and downhill if the following conditions are met.

Vehicle must be equipped with HHC

Vehicle must be on sufficient gradient

Parking brake must not be engaged

Correct shifter engaged:

-Vehicle facing uphill– Forward

-Vehicle facing downhill – Reverse

### Panic Brake Alert (PBA)

Panic brake alert warns the surrounding vehicles when an emergency or heavy braking takes place. The function will trigger Hazard lamps automatically, which will provide an immediate warning to vehicles directly behind and nearby. With PBA, surrounding drivers and vehicles have more time to respond against slow-down vehicles. By providing additional warning to improve road safety, PBA reduces the amount and degree of injuries caused by rear end collisions that occur during heavy braking.

### After Impact Braking (AIB)

- In the event of primary collision there are chances that vehicle can no longer be safely controlled. Accident analysis has shown that an active brake intervention would mitigate the effect of the subsequent collisions.
- After impact braking system is activated automatically and brakes the car in a safe manner to mitigate secondary collision.
- Hazard & brake lights are triggered to intimate surrounding users of an emergency situation. Warning lights will continue flashing after vehicle comes to a standstill.
- The driver can override the system by depressing the brake/ accelerator pedal if there is a risk of being hit by following traffic.
- The basic assumption is that the brake system is intact after the primary impact.
- Mitigate impact/severity of subsequent collisions.

### Hill Descent control (HDC)

#### (If equipped)

Hill Descent Control is a comfort feature which automatically controls and maintains the speed of the vehicle while going downhill so that the driver can concentrate on steering the vehicle while going down on steep slopes.

To Activate the HDC feature in the vehicle, the driver must press the HDC button on the fascia switch.

The HDC feature remains active below 30kmph if switched ON. The HDC feature goes to standby when the vehicle crosses 30kmph speed. The HDC feature gets deactivated if vehicle speed crosses 60kmph.

Once deactivated, HDC button must be pressed again to activate the HDC feature (when speed is below 60kmph).

## ANTI-THEFT DEVICE IMMOBILIZER

Immobilizer system is designed to prevent vehicle theft by electronically disabling the vehicle ignition system. The vehicle can be started only with vehicle's original Immobilizer ignition key which has an electronic identification programmed code.

### NOTE

*Use only one key, the other should be kept in a safe location. Note down "key Tag no." information (and keep it safe) which is required while getting new/spare keys. Remember that it is not possible to prepare new/spare keys without the "key Tag number." Take precaution about key, as without key vehicle cannot be started.*

Vehicle Condition	Immobilizer Lamp Status	Vehicle State	Meaning / Function Of The State
Ignition OFF	Blinking	Locked	Vehicle Immobilized and awaiting electronic key
Ignition ON	OFF	Unlocked	Normal condition and ready to start the vehicle
Ignition ON	ON	Locked	<ul style="list-style-type: none"> <li>Problem with key (wrong key used to start vehicle)</li> <li>Problem with Immobilizer system. Contact TATA MOTORS EV Authorised Service Centre.</li> </ul>
Ignition ON	Blinking	Unlocked	Contact TATA MOTORS EV Authorised Service Centre immediately.



### HIGH VOLTAGE BATTERY SYSTEM

#### Temperature Limits

Battery pack and vehicle can operate safely in limits from -22°C to 55°C.

#### NOTE

*To control the battery temperature of the high voltage battery the air conditioner is used to cool down the battery and may switch on automatically without request from control panel which may generate noise from operation of the air conditioner compressor and cooling fan.*

#### HV Battery Life & Maintenance

This Vehicle comes with a standard battery warranty as mentioned in warranty section. Regular service of the vehicle and charging protocol to be followed to maximize the battery life.

#### Energy Information

The vehicle battery pack has a maximum energy as specified in Technical Speci-

cation. Energy retention capacity deteriorates over several cycles of usage and hence range deterioration happens over time.

This decrease in range during the end of life of battery is expected and is not considered as a malfunction of the battery pack. During these conditions, it is recommended to contact TATA MOTORS EV Authorised Service Centre.

#### Brake Energy Recovery System

The vehicle features energy regeneration system, which regenerates expended energy during coasting or braking during the drive. This system allows the battery to be recharged under the above mentioned conditions.

Please note, the regeneration system does not fully recharge the battery, it only provides a chance to recover a portion of energy that would be lost during braking. When you release the accelerator or press the brake pedal, energy flows from wheels to high voltage battery, thereby charging it.

Regeneration is done by converting driving force (kinetic energy) into electrical energy that is stored in the Lithium Iron Phosphate battery while the vehicle is decelerating or being driven downhill. This is called regenerative braking

#### Heavily Discharged High Voltage System

In the case of a heavily discharged HV battery, there is a chance that the low voltage battery is discharged as well. In this case, please contact your nearest TATA MOTORS EV Authorised Service Centre.

#### WARNING

Do not try to jump start the vehicle or tow the vehicle without guidance from the service assistant.

#### Heated High Voltage Battery

In such a condition, the battery has safety logics to limit the performance or disconnect by itself with prior warning. The vehicle should be stopped and allowed to cool down and contact TATA MOTORS EV Authorised Service Centre.

## BATTERY AND COMPONENT

### Long Storage of HV Battery Pack

The HV battery undergoes discharge at a rate of approximately 3% over a period of 30 days in storage. Do not allow the vehicle to be discharged to 0% in storage. It is recommended that the vehicle must be charged to a charge level in between 30% to 50% before leaving the vehicle for long time storage. After this time period the vehicle must be charged to 100% using Normal Charging before use.

### High Voltage System Failure

In the case of high voltage system failure, which may arise due to various reasons, contact TATA MOTORS EV Authorised Service Centre for further assistance.

### Predicting Energy Usage

The vehicle battery energy usage is displayed in the instrument cluster in the form of estimated range. This range is updated by the system algorithm, depending on the driving conditions.

Displayed range in the instrument cluster is a tentative number based on drive route, driving pattern and usage pattern

history over the past drives. It is recommended keep a 20km buffer in estimated range before planning the trip

### Disposal

The disposal of an HV Battery must be done with utmost care and will be carried out by TATA MOTORS EV Authorised Service Centre after sales service at the end of the battery life time or if the battery pack has passed its warranty period.

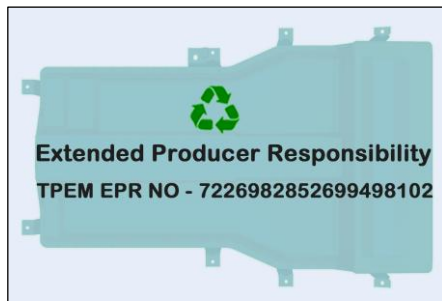
#### NOTE

- It is advised to contact TATA MOTORS EV Authorised Service Centre which shall guide & help in dismantling, handling and disposal through agencies who are certified by central/state pollution control board & obtain certificate of disposal from these agencies as proof of sustainable disposal.*
- If you decide not to use the recommended TATA MOTORS EV Authorised Service Centre or TATA MOTORS EV Authorised Workshop to dispose of your high volt-*

*age battery, the responsibility of the consequences of environmental pollution or accidents must be borne solely by you, the owner of the vehicle.*

- Customers who wish to dispose of battery by themselves shall deal only with registered entities (list of these is available on the CPCB/SPCB website) after duly verifying validity of necessary registration documents. After disposal the EPR certificate has to be obtained by the customer from the entity. It is request that customer shall provide this certificate to nearest TATA MOTORS EV Authorised Service Centre which is to be kept for records & submitted to central pollution control board as proof of disposal according to policy guidelines.*

Please refer below EPR no.



### WARNING

EV battery contains materials like Lithium Iron, graphite, plastic & steel etc which can have impact on environment and are harmful if not handled/disposed of carefully. There is a risk of severe burns and electrical shock that may result in serious injury while additionally posing a risk of environmental damage.

### CAUTION

Keep the following things in mind to prevent damage of the battery pack:

- Avoid exposure of the vehicle to extreme environmental temperature for extended period of time.
- Do not leave the vehicle for longer period when High voltage battery is near zero SOC. Follow the long duration storage guideline.
- Do not use the High voltage battery for any other purpose.
- The capacity of the High voltage battery will decrease with time and usage to hold charge like all such batteries. As the battery ages and capacity decreases, this will result in a decrease from the vehicle's initial mileage range. This is normal, expected, and not indicative of any defect in your High voltage battery.
- When the HV Battery reaches the end of its life cycle, the charging capacity or State of health (SoH) reduces. During such decrease in

charge capacity and range of vehicle, contact TATA MOTORS EV Authorized service centre and get the SoH of Battery pack get inspected.

- One full slow charging after every 4 Fast charging cycle is recommended for regular charging.
- If over time the maximum charge capacity and the maximum electric range begin to degrade, contact TATA MOTORS EV Authorised Service Centre for inspection and maintenance.
- If the vehicle is involved in a collision, we recommend that you contact an authorized TATA MOTORS EV dealer to inspect if the high voltage battery is still connected or damaged in any way.
- The HV battery capacity of the high voltage battery may decrease when the vehicle is stored in high/low temperatures.

## BATTERY AND COMPONENT

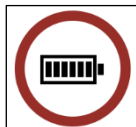
---

- Electric range may vary depending on the driving conditions, even if the charge amount is the same. The high voltage battery may expend more energy when driving at high speed or uphill. These actions may reduce the vehicle electric range.

### TIPS TO CONSERVE BATTERY LIFE

#### 1. Battery Charging

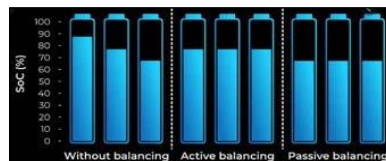
It is advisable to charge the vehicle up to 100%. This ensures accurate SoC calculation and consistent energy content intake during charging. Charging to 100% also maintains battery health for longer time and ensures better range throughout the life cycle of the vehicle.



It is also advisable to slow or home charge the vehicle to 100% as much as possible. Slow Charging and full charging is the best way to charge your vehicle to maintain the health of the high voltage battery.

After every 4 fast charging cycles, it is advisable to slow or home charge the vehicle to 100% SoC.

#### 2. Cell Balancing or equalization



Cell balancing or equalization and SoC calibration happens during charging, especially at higher SoC, >90%. This causes charging to take longer time above 90%. Allow the vehicle to reach 100% SoC before terminating the charging session, as both cell balancing and SoC calibration are essential steps for any battery to perform optimally for a prolonged time.

#### 3. Extreme Temperatures

Extreme temperatures impact upon how well a battery can maintain its level of charge. Avoid charging the high voltage battery when it is hot and vehicle is driven for long distances especially in summers. Allow vehicle temperature to cool down before



charging. It is always better to charge EV when ambient temperature is low especially at night.

#### 4. Vehicle Parking

Avoid parking vehicle in direct sunlight for long duration. Try to park it under shade, tree etc. This helps in keeping battery temperature low resulting enhance battery life over the life cycle.







**INSTRUCTIONS TO FOLLOW****Instructions:**

- It is recommended to charge the vehicle to 100% every time, whenever vehicle is being charged.
- Avoid charging vehicle under heavy rain / thunderstorms.
- Avoid driving vehicle below 10% SoC.
- Make sure the charge station's supply cable is positioned so it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- There are no user serviceable parts inside the charging gun. Contact TATA-MOTORS EV Authorised Service Centre should you experience any problems with the charging gun. Do not attempt to repair or service the charge station or charging gun yourself may result in injury.
- Do not operate your charge station and gun if it or the supply cable is visibly damaged. Contact your Service Representative for service immedi-

ately. Refer to the 'Emergency and Breakdown' section in this manual for information on the Service Representative in your area.

- Do not place fingers inside the coupler on either end of the charging gun.
- Do not allow children to operate this device. Adult supervision is mandatory when children are in proximity to a charge station that is in use.
- Not for use in commercial garages.
- Slow Charging only happens in park brake engaged condition. So always keep the park brake engaged during a charging session.
- Change of vehicle state (Ignition OFF to Ignition ON or vice-versa) should be avoided while charging
- Post switch off the charger, provide min 5 seconds for touching and pulling out the gun.
- If the charging gun removed and reinsertion required it could be done after at least 10 seconds of removal of the

charging gun from Socket.

- Do not disengage/play around with the Park brake/hand brake while vehicle in fast charging condition.
- Overcurrent and leakage current protections are given in the home charging box and charging gun. The RCBO should always be in ON state during normal charging use-case and there should be no error (Red) LEDs on the charging gun. In case any tripping of RCBO is observed or error LEDs start blinking on the Charging gun, please contact TATA MOTORS EV Authorised Service Centre.
- Home charging box comes with a key and lock. It is recommended to lock the box during overnight charge or when the charging box is not in use to avoid misuse of charging point.

**WARNING**

Unplug both couplers of your Portable Charging Gun before cleaning.

## CHARGING

### NOTE

*During normal operation, the charging gun or couplers may feel warm. If either coupler or the charging gun feels hot during charging, unplug the gun and have a qualified electrician inspect the connections before you continue charging.*

### WARNING

The charger generates electromagnetic waves that can seriously impact medical electric devices such as an implantable cardiac pacemaker in a person. When a person has an implant like the one mentioned above, make sure to ask the medical team and the manufacturer whether charging your EV will impact the operation of the medical electric device implant. In such case, do not go near the vehicle when it is charging.

### CAUTION

Do not use a damaged charging station, plug point or charging port. Using the charger with a worn or damaged port may result in unanticipated consequences.

### WARNING

- Ensure that the charging gun is always stored in a safe place. Do not expose it to rain or wet conditions. Avoid pouring or dripping water or other liquids over it.
- If water penetrates the electrical devices, the risk of electric shock increases. Ensure that all plugs and cables are free of moisture before using the charging gun. Never connect the charging gun to the mains with wet or moist hands or when the charging gun is wet.

### NOTE

*Charging should be done in Ignition OFF state.*

### NOTE

*Charging station and domestic plug point must be approved/certified by a qualified electrician before using the charging gun. Coupler Receptacle has to have proper Grounding, electrical connection and has to contain a Residual-Current Circuit Device (RCD).*

### CAUTION

- Make sure that the device is always stored in a safe place. Do not expose the device to rain or wet conditions.
- DO NOT use this product if the EV charge connector/cable is damaged.
- During charging the vehicle must not be exposed to rain, lightning and snow.

**IMPORTANT TIPS****Do's and Don'ts**







- Do not direct high pressure washer fluid/ water jets (Pressure above 0.5 bar) at electrical devices and connector during washing. This is to prevent malfunction/failure of electrical system due to water ingress. No High pressure washing in motor compartment, Under-floor battery pack and CCS Charging port.
- Always check the SoC level before start of journey & ensure car is adequately charged. You may check the SoC level on the mobile app also.
- Remote AC command not to be executed through mobile app while/during the charge initiation process.
- If AC is switched ON remotely using Zconnect, it is required to switch it off using the Zconnect app before unlocking the vehicle. If it is not followed, the vehicle requires two ignition ON cycle to move as it will not move in the first ignition ON cycle.
- The charging gun provided for home charging has to be stored safely and securely in the trunk of the vehicle or has to be plugged on to the Home Charging Box in locked condition.
- The wall box charging unit is also used for slow or home charging. It comes with a key and lock. It is recommended to lock the home charging box when the vehicle is kept for overnight charging or when nobody is around while the vehicle is being slow charged. This ensures that the charging unit along with the charging gun cannot be misused or stolen.
- Wet surfaces are good conductors of electricity. Though the vehicle is equipped with safety mechanisms to protect users, it is advisable to take a few precaution while plugging in for charging. Hence, before charging, ensure that the power source socket, the charging gun and the charging port (CCS2) port in the vehicle are dry. Also ensure that you are standing on dry ground and your hands are dry as well while using the high voltage charging equipment.
- Usage of damaged cables, Power Source socket and vehicle side CCS2 port must be avoided as they may result in electrical hazard and inconsistent charging experience.
- While plugging in for home charging, ensure power source is off. Subsequently ensure charging gun is connected at both ends – One at power source and the other at vehicle's CCS2 port. Then switch ON the power source switch to commence charging. Confirm that the vehicle is charging from the green charging tell tale displayed on the instrument cluster. The cluster remains ON to display charging status for 60 sec after the start of charging.
- If charging gun is removed before 100% charging and again needs charging up to 100%, it is advisable to wait for at least 10 seconds before re-inserting the gun in the charging port.

## CHARGING

---

- Once charging is complete and gun is removed from the charging port, it is advisable to pause for 30 sec before switching on the car to start driving.
- When the vehicle is shut off after drive, it is advisable to pause for at least 10-15 sec before charging. It allows the vehicle's electrical system time to de-energize and stabilize before the charging commences.
- Comply with the following in order to prevent electrical shock when charging:-
  - Use a waterproof charger.
  - Do not touch the charging connector and charging plug with your hands wet, or do not stand in water or snow while connecting the charging cable.
  - Be careful when there is lightning-Be careful when the charging connector and plug are wet.
  - Immediately stop charging when you discover abnormal symptoms (smell, smoke, etc.).
- Replace the charging cable if the cable coating is damaged to prevent electrical shock. When connecting or removing the charging cable, make sure to hold the charging connector handle.
- Only use the certified charging cable. If you use a separate extension cable such as a reel or use an uncertified cable, it may cause abnormalities of electrical outlets, leading to fire or explosion.
- If you pull the cable itself (without using the handle), the internal wires may be disconnected or get damaged. This may lead to electric shock or fire.
- Do not leave the vehicle with the charging door open. An open charging door may indicate that the vehicle door has been unlocked and may be subject to vehicle theft.
- Always keep the charging connector and charging plug in clean and dry condition. Be sure to keep the charging cable in a condition where there is no water or moisture.
- Make sure to use the designated charger for charging the electric vehicle. Using any other charger may cause failure.
- Before charging the battery, turn OFF the vehicle.
- When the vehicle is switched OFF while charging, the cooling fan inside the motor compartment may automatically operate. Do not touch the cooling fan while charging.
- Be careful not to drop the charging connector. The charging connector can be damaged.
- Do NOT use an extension cord, when using the L1-Trickle charger, as this may overheat and/or cause damage.
- When charging or right after charging the high voltage battery, the cooling will be made using air conditioner system in order to control the high voltage battery temperature. At this time, the Noise might occur by the air conditioner compressor and cooling fan, but this is due to normal operation.

## TYPE OF CHARGING

S.N	Types Of Charging	Charging Component Specification	*Charging Time	Charging Time In SoC Band	Charge Gun	Power Source
1	Normal/AC Charging	<ul style="list-style-type: none"> <li>Nominal Voltage: 230V AC RMS single Phase 50Hz</li> <li>Power Rating: 3.3kW AC RMS</li> <li>Rated Current 13A AC RMS</li> </ul>	13.5 Hrs. (Option I) 9.4 Hrs.(Option II)	10-100%		
2	AC Charging (WMU)	<ul style="list-style-type: none"> <li>Nominal Voltage: 230 V AC RMS single Phase 50Hz</li> <li>Power Rating: 7.2kW AC RMS</li> <li>Rated Current 32A AC RMS</li> </ul>	5.0 Hrs. (Option I) 3.6 Hrs. (Option II)	10-100%		
3	Fast / DC Charging	<ul style="list-style-type: none"> <li>Power Rating: 50kW</li> <li>Charging station voltage capability should be greater than or equal high voltage battery pack nominal voltage.</li> </ul>	0.56	10-80%		

\*Under standard test condition.

## CHARGING

### 1. Normal / AC Charging

In electricity grid, electric power is AC (alternating current) by nature. However, electric power in battery is DC (Direct Current) by nature. Hence, to charge an electric car by AC grid, power has to be converted from AC to DC. And to convert AC power to DC power On-board Charger is used. This type of charging is called Normal charging/AC charging.

Normal charging is recommended for usual charging of the vehicle. This charging method is most suitable for parking spots where the car will stay parked for longer duration of time.

#### Precautions for Normal Charging

1. Proper maintenance of earthing pit is must. Add water & add salts at regular intervals into the earth pits in order to maintain the value of earth resistance. Check annually the condition of the electrodes so as to add or replace electrodes.
2. The electrical socket used for EV charging and its associated wiring

should be able to supply 15A dedicated load continuously.

3. Vehicle charging port must be free of dust, water or snow while connecting the charging gun; if not proper cleaning method must be used to remove dust, water and ice.
4. Don't try to pull off the charging gun during charging.
5. Don't pull out the charging gun if it is in locked condition as excess force can break or damage the locking mechanism.

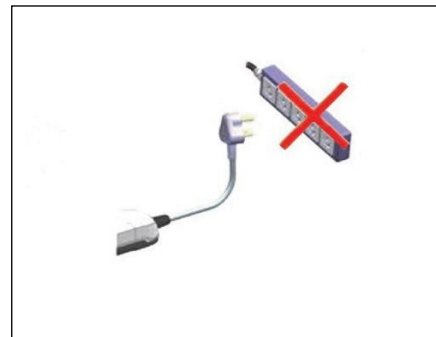
#### Normal Charging Procedure

1. Engage the Parking Brake. (Charging won't start if parking brake is not engaged).

2. Connect the plug to AC power socket.



3. DO NOT plug into a power strip.



4. Open the protective cap on Charging Gun.



5. Press the 'Charging opening switch' to open the charging inlet flap.



6. Open the protective cap on Charging Inlet.



7. Before connecting the charging gun to vehicle charging socket, make sure the gun lock is released.

### ⚠ CAUTION

- If the Gun Lock is not released please don't insert the Charging Gun forcefully into the socket. It may damage the Charging Socket.
- Don't use the electric connection with extension or power strip for the

slow charging or AC charging of the vehicle, this will lead to heat up the cables and charging gun. Prolong charging IN such condition may lead to melting of wire and charging gun.

8. If the actuator is engaged and the gun is not getting inserted properly, contact ATA MOTORS EV Authorised service centre.
9. Remove any dust on the Charging Gun and Charging Inlet. Connect the charging gun to vehicle AC Charging Inlet.





## CHARGING



10. Switch on the AC supply.
11. Charging Gun will be locked after switching on the AC supply. You will hear a “click” sound, when the gun is connected correctly.

### *i*NOTE

*No tampering should be done with the earthing pits created and approved by TATA MOTORS during power plug installation. If any tampering is found the warranty is null and void.*



### *i*NOTE

*When vehicle is in Charging Mode, it will not go in Drive (D) or Reverse(R).*

12. Normally the car starts automatically charging. If not, please refer ‘Troubleshooting Guide for Normal Charging’ table.
13. Open the door and see instrument cluster for State of Charge, Time to Charge and Gun connection status.
14. In case the park brake is not engaged or partially engaged the charging

won’t start and ‘Engage Park Brake to start charging’ message will be displayed on instrument cluster.

### *i*NOTE

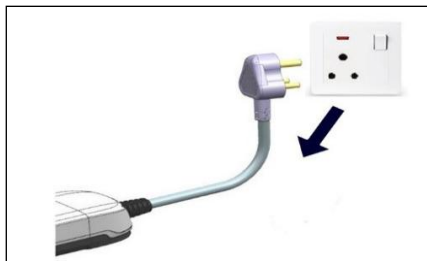
*Infotainment and cabin cooling can be used during charging of the vehicle by putting the vehicle in Ignition.*

15. To stop the charging, switch off the AC power supply.
16. The charging gun will be unlocked after switching off the AC supply and pressing charging gun unlock switch.

### *i*NOTE

*If the gun does not gets unlocked in first attempt of pressing fascia switch, repeat the operation.*

17. Pull out the plug.



If the charging gun remains stuck even after pressing the fascia switch five times, use the mechanical override lever located at the back of the vehicle, as shown in the adjacent figure. Pull this lever to release the gun from the CCS2 port.

18. Put on the protective caps on both Charging Gun and Vehicle Inlet.

**iNOTE**

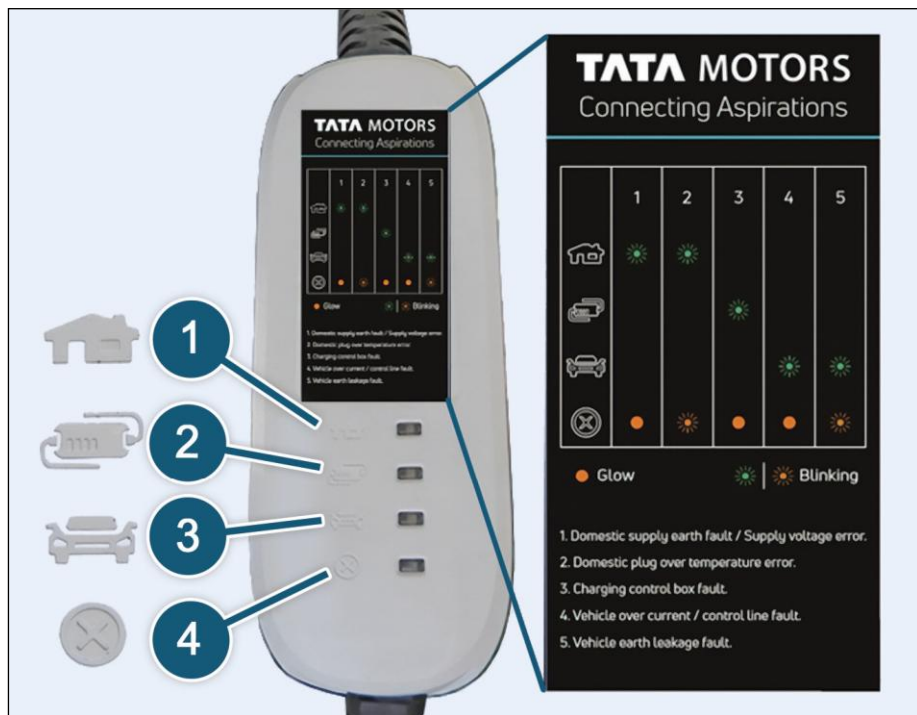
*Once Normal /Fast charging is completed, 90 seconds of time gap is required before the vehicle can be started. After turning off the vehicle, wait for four seconds if you want to start the vehicle again.*

## CHARGING

### Normal Charging Control Box





















#### Indications:

1. Home
2. Control Box
3. Vehicle
4. Fault











### Troubleshooting Guide for Normal Charging

Refer the below table if charging is not starting or if it stops abruptly. The below symbols of 'House', 'Control Box', 'Vehicle' and 'Fault' can be seen on the control box beside the respective LEDs.

Fault Category	Indication	Home	Control Box	Vehicle	Fault	Recommended Action
						
Interface fault in home	   	Blink	Off	Off	On	Improper earth connection. Check the earth pit. Short circuit between PE and phase. Error in domestic supply side. "Stop Charging"
	   	Blink	Off	Off	Blink	AC voltage is either less than 190V or more than 250V. Error in domestic supply side. "Stop Charging" Proper connection of plug and socket should be ensured. Also, check socket rating and use 15A socket
Control box fault	   	Off	Blink	Off	On	Contact TATA MOTORS EV Authorised Service Centre
	   	Off	Blink	Off	Blink	

## CHARGING

Fault Category	Indication	Home	Control Box	Vehicle	Fault	Recommended Action
Vehicle box	   	Off	Off	Blink	On	Go to nearest TATA MOTORS EV Authorised Service Centre
	   	Off	Off	Blink	Blink	

### Legend



## 2. AC Charging (Wall Mount Unit)

This type of charging will help customer to improve the charging time for vehicle charging.

### AC (WMU) Procedure

1. Parking brake should be in engage condition (Charging won't start if parking brake is not engaged).
2. Press the 'Charging opening switch' to open the charging inlet flap



3. Open the protective cap on Charging Inlet (AC side).

4. Remove the charging gun from the WMU. (WMU will be separately installed at customer end)



5. Open the protective cap on WM Charging Gun.



6. Before connecting the WMU charging gun to vehicle charging socket, make sure the gun lock is released.
7. If the actuator is engaged and the gun is not getting inserted properly, contact TATA MOTORS EV Authorised Service Centre.
8. Remove any dust on the Charging Gun and Charging Inlet. Connect the WMU charging gun to vehicle ACWMU Charging Inlet.



9. Scan the RFID provided, on the WMU to start charging.

## CHARGING

10. Charging gun will be locked automatically. You will hear a “click” sound, when the gun is connected correctly.
11. Normally the car starts automatically charging. If not, please refer ‘Troubleshooting Guide’ in WMU’s owners’ manual.



12. Open the door and see instrument cluster for State of Charge, Time to Charge and Gun connection status.
13. To stop the charging, scan the RFID on WMU.

14. The charging gun will be unlocked after pressing the fascia switch on the dashboard panel. Pull out the gun.
15. Put on the protective caps on both Charging Gun and Vehicle Inlet. Place the Charging gun back and close the charging inlet flap.

### 3. Fast / DC Charging

- Fast charging of electric vehicle is achieved by using Fast/DC charging stations; they convert the AC power from the grid to DC power and can directly charge the HV battery pack thus by passing the On-Board Charger.
- Fast charging can be done wherever Fast/DC charging station is available. User can charge at high speeds at public charging stations.
- Electric vehicle can be fast charged using any fast charging station or equipment compliant to Combined Charging System standard having Type 2 connector (CCS Type 2).

#### NOTE

- *Battery performance and durability can deteriorate if the fast charger is used constantly. Use of Fast Charging should be minimized in order to help prolong high voltage battery life.*
- *After a maximum of four fast charging cycles, the battery pack you must use Normal charging to 100% State of Charge for the optimum performance of the high voltage battery pack.*

#### NOTE

*Depending on the condition and durability of the high voltage battery, charger specifications, charger rating, and ambient temperature, the time required for charging the high voltage battery may vary.*

**Fast Charging Procedure**

1. Engage the Parking brake. (Charging won't start if parking brake is not engaged).
2. Pull out the Charging Gun from DC/Fast Charging Station.
3. Open the protective cap on Charging Gun.



4. Pull the 'Charging-inlet Flap Open Lever' to open the charging door.
5. Open the charger-inlet flap.

6. Before connecting the charging gun to vehicle charging socket, make sure the gun lock is released.

**⚠ CAUTION**

If the Gun Lock is not released please don't insert the Charging Gun forcefully into the socket. It may damage the Charging Socket.

7. Remove any dust on the Charging Gun and Charging Inlet.
8. Connect the charging gun to vehicle Charging Inlet.
9. Switch on the DC charging station supply.



10. Charging Gun will be locked after switching on the DC charging station.
11. You hear a "click", when the Gun is connected correctly, Click sound is because of Gun locking after supply is switched on.
12. Normally the car starts automatically charging. If not, please refer Charging Gun's Fault Indication & Indication Priority Table on the charging station.



## CHARGING



### *i*NOTE

*When vehicle is in Charging Mode, it will not go in Drive (D) or Reverse (R).*

13. To know the State of Charge, Time to Charge and Gun connection status please see instrument cluster. This status is displayed only when driver door is opened.
14. SoC can also be identified from front of vehicle on CPL.
15. In case the park brake is not engaged or partially engaged the charging

won't start and 'Engage Park Brake to start charging' message will be displayed on instrument cluster.

### *i*NOTE

*Infotainment and cabin cooling can be used during charging of the vehicle by putting the vehicle in Ignition.*

16. To stop the charging, switch off DC charging station.
17. The charging gun will be unlocked 15 seconds after switching off the supply from DC charging station. For fast charging no fascia switch input is required. It unlocks automatically.
18. Put on the protective caps on both Charging Gun and Vehicle Inlet.

### *i*NOTE

*If you remove the charging gun from the vehicle and if you wish to reinsert the gun to recharge the vehicle, please wait for at least 10 seconds before charging gun is plugged again.*

### *i*NOTE

*In emergency charging shutdown conditions, Gun won't be unlocked. Contact TATA MOTORS EV Authorised Service Centre.*

### KEYS

A key is an electronic access and authorization system available as a standard feature with your vehicle.

#### Unlocking Principle

The transponder in the ignition key carries a Unique Identification Code (UID). The vehicle unlocks when the code on the key matches with the code on the Battery Management System (BMS). In case of PEPS variant, Immobilizer function is provided by Aptiv BCM and PEPS ECU.

#### Loss of Keys

If one of the keys is lost, Contact the TATA MOTORS EV Authorised Service Centre immediately.


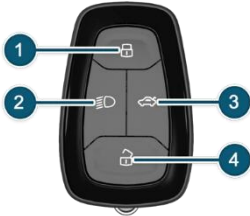
- Do not leave the key in high temperature areas. The transponder in it will behave abnormally when re-used.

#### WARNING

- Do not turn 'ON' ignition switch by using key with any type of metal wound around its grip or in contact with it. This may be detected as abnormal condition by immobilizer and prevent vehicle from starting.

# OPENING AND CLOSING

## TYPES OF KEYS (if equipped)

S N	Name	Remote Key	Description
1.	Smart Key (PEPS)		<ol style="list-style-type: none"><li>1. Unlocking all doors</li><li>2. Approach Light / follow me / Tail gate opening</li><li>3. Locking all doors</li><li>4. Key blade in / out button</li></ol>
2	Smart Key (PEPS)		<ol style="list-style-type: none"><li>1. Locking all doors</li><li>2. Approach light / Follow me</li><li>3. Tail gate opening</li><li>4. Unlocking all doors</li></ol>

### Flip Key With Remote



1. Unlocking all doors
2. Approach Light / follow me / Tail gate opening
3. Locking all doors
4. Key blade in / out button

#### 1. Unlocking All Doors

To unlock all doors, press unlock push-button (1) once. Unlocking will be confirmed by single flash of turn indicators.

#### 2. Approach Light / Follow Me

Press approach light button (2) once,

Low turn 'ON'. This feature helps to find and reach the parked vehicle or to reach home in dark/ cloudy condition after parking. To switch 'OFF' the approach lights, press and release the same button or it automatically turns 'OFF' after approx. 30 seconds.

#### Tail Gate opening

Electric tail gate opening can be done through long press (4 sec) approach light button (2) on remote key.

#### Tail Gate opening

Electric tail gate opening can be done through long press (4 sec) approach light button (2) on remote key.

#### 3. Locking All Doors

To lock all doors, press lock push-button (3) once. Locking will be confirmed by two flashes of turn indicators.

If lock button is pressed on the remote key with the driver door open, locking-unlocking takes place with audible warning sound. If any other

door is open, the vehicle gets locked but indicators do not flash.

#### 4. Key Blade In / Out Button

Press button (4) to flip out the key blade. For folding, press the button (4) and fold the key blade inside.



#### *i*NOTE

**Key Blade** should not be folded without pressing the button. Also, it should not be forced in any direction apart from folding direction to avoid damage to Flip Mechanism.

## OPENING AND CLOSING

### Manual Operation of Central Door Locking / Unlocking

All doors can be locked / unlocked operating driver door using either key blade from outside or knob from inside.

### Flip Key Features

#### Vehicle Search

In vehicle locked condition if lock button on remote key is pressed the turn indicators of vehicle flashes 4 times.

#### Automatic Activation of Immobilizer

If key is removed from ignition, the vehicle will be immobilized automatically even if you forget to lock the vehicle.

### Auto Locking / Unlocking Of Doors / Auto Relock

Vehicle doors get automatically locked when all doors are closed and the vehicle speed crosses 15 kmph.

When ignition key is taken out all the doors get automatically unlocked.

Also, when unlocked with remote key and if no door is opened within 30 seconds, vehicle doors get automatically locked.

### Anti-grab / Anti-scan Coding

The remote control set of this security system is protected against the use of devices called 'scanners' and 'grabbers' which can record and reproduce some types of remote codes.

Important

Don't operate Unlock push-button of remote while in the vicinity of your vehicle, as it could lead to an unintentional unlocking your vehicle.

Don't use discharged batteries in remote, as it could damage the remote.

For battery replacement procedure refer maintenance section.

Don't remove the battery connection of the vehicle while the vehicle has been locked by remote.

### Force Panic ON Operation

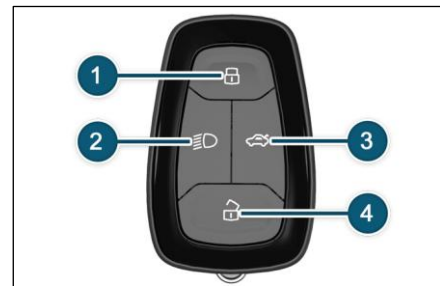
Force Panic ON operation When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start

flashing and horn will blow automatically. Force Panic OFF operation.

### Force Panic OFF Operation

By pressing any button of flip key, Force panic operation gets deactivated.

### Smart Key (PEPS) (if equipped)



Keep the smart key with user to perform the passive access. It is used for locking, unlocking and starting the vehicle.

1. Locking all doors
2. Approach Light
3. Tail gate opening
4. Unlocking all doors

### 1. Locking All Doors

Press the lock button once (1) to lock all the doors of the vehicle. Successful lock will be indicated by two flash of turn signal indicators. If lock button is pressed on the key with the any door open, locking-unlocking takes place with audible warning indicators do not flash.

### 2. Approach Light For Short Press

This feature helps to find and reach the parked vehicle. When you press approach light button (2) once, low beam, roof lamp and position lamps will turn 'ON'. This feature helps to find and reach the parked vehicle or to reach home in dark/ cloudy conditions after parking. To switch 'OFF' the approach lights, press and release the same button or it automatically turns 'OFF' after certain time.

### Approach Light for Long press

When user press the approach light long press button (2) more than 3 second, Vehicle display the Battery SoC.

### 3. Tail Gate Opening

Press the tail gate opening button once (3) to unlock the tailgate with in authentication range of Smart key i.e. 1 to 1.5 meters.

### 4. Unlocking All Doors

Press the unlock button once (4) to unlock all the doors. Successful unlock will be indicated by one flash of turn signal indicators.

#### NOTE

*If smart key battery is low/drained or vehicle battery is low/drained, user can unlock and enter into vehicle by using mechanical key blade, which is present inside the smart key.*

### Emergency Key Blade IN / OUT



Slide the knob (1) to release the key. Pull the key blade (2) out.

### Smart Key Features

#### Vehicle Search

In vehicle locked condition, if lock button on smart key is pressed, the turn indicators of vehicle flash 4 times. In vehicle locked condition, if lock button on smart key is pressed, the turn indicators of vehicle flash 4 times.

## OPENING AND CLOSING

---

### Auto Locking / Unlocking Of Doors / Auto Relock

In PEPS variants, door will get unlocked when ignition is OFF by pressing Start/Stop switch. In PEPS variants, door will get unlocked when ignition is OFF by pressing Start/Stop switch.

### Anti-grab / Anti-scan Coding

The remote control set of this security system is protected against the use of devices called 'scanners' and 'grabbers' which can record and reproduce some types of remote codes.

### Important Tips

Don't operate Unlock button of remote in the vicinity of your vehicle, as it could lead to an unintentional unlocking your vehicle.

- For battery, replacement procedure refer MAINTENANCE' section.
- Do not remove the battery connection of the vehicle while the vehicle has been locked by remote.

### Smart Key Precautions

1. If smart key is close to radio transmitter such as radio station or an airport which can interfere with normal operation of the transmitter.
2. If smart key is near a mobile two way radio system or a cellular phone, then it will not work properly.
3. If another vehicle's smart key is being operated close to your vehicle, signal will fluctuate.

#### NOTE

*Keep smart key away from electro-magnetic materials that blocks electro-magnetic waves to the key surface.*

### Force Panic ON Operation

When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start flashing and horn will blow automatically. When vehicle is in OFF condition, if we press lock button and unlock button simultaneously, Force panic operation gets activated. In this case, turn indicators of vehicle start flashing and horn will blow automatically.

### Force Panic OFF Operation

By pressing any button of smart key, Force panic operation gets deactivated.

### DOORS

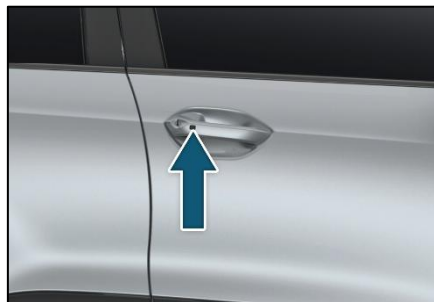
#### Option 1- Door Locking / Unlocking With Key From Outside



Driver door can be locked or unlocked from outside using the key blade.

Insert the key and turn it clockwise to lock and anticlockwise to unlock the door.

#### Door Locking / Unlocking Using Door Handle Switch (DHS)



To lock/unlock all the doors without operating smart key button/ key blade. Press the door handle switch (DHS) provided on the driver door to lock/unlock all the four doors except Tail gate.

#### *i*NOTE

- *Authentication range for smart key shall be 1 to 1.5 meters from outside the respective door or tail gate.*
- *Passive entry only works during ignition off.*

#### Horn Honking When Door Locking Using Door Handle Switch (DHS)

If vehicle is in unlock condition and smart key is not available, (i.e. Smart Key is present away from authentication range) and if you try to lock the vehicle through door handle switch then vehicle horn honking gets activated for 9 sec.

If vehicle is in unlock condition and Smart key is present inside the vehicle. If you try to press the door handle switch then vehicle horn honking gets activated for 9 sec.

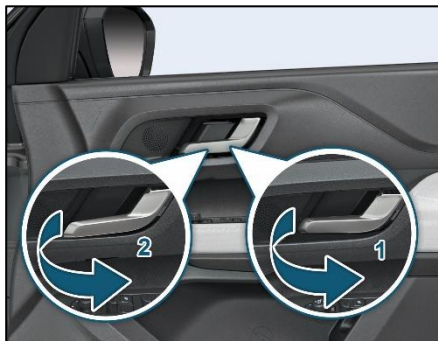
#### Locking / Unlocking The Doors From Inside





## OPENING AND CLOSING

All doors can be opened from inside by pressing knob on driver door and independently on other doors.



Pull the door opening knob (1) and then opening lever (2).

### NOTE

*There is a single pull override feature on driver door. All door can be unlocked by inner handle without operating lock knob of inner handle.*

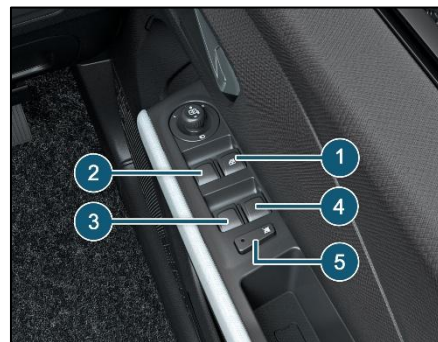
### Rear Door Opening

Door opening handle is provided on the side of the window.

To open the door, press the lever provided inside the handle and pull.

## WINDOWS

### Power Windows



Window glasses 1-2-3-4 on all four doors can be operated by switches provided on the main control panel located on the driver's arm rest. They work only when the key is in the 'IGN ON' position.

### NOTE

*Power windows can be operated for 30 seconds in 'IGN OFF' and 'KEY OUT' positions, provided the doors are closed.*

### Express UP

Window glass can be closed by single pull of the switch. Express up feature is provided for the driver's door only.

### Anti-Pinch Function (if equipped)

The Anti-pinch function will stop window upward movement if any obstruction or resistance detected.

Thus, it gives full and reliable protection for hand, neck etc. Anti-pinch function is provided for driver door only.

### Anti-pinch Inhibition

After 3 successive anti-pinch reversals with less than 5 seconds delay between each reversal in switch operated mode, Anti-pinch function shall be de-activated until complete closed condition is detected.

### Express Down

Window glass can be opened by a single long press of the switch (1). Express down feature is provided for the driver's door only.

### Inhibit Switch

When switch (5) is pressed, amber light turns 'OFF'. The individual switches provided on other doors are not functional. It can be only operated by driver side switch. As the switch is depressed amber light turns ON and individual switches became functional.

#### WARNING

- If children operate the windows they could get trapped, particularly if they are left unsupervised. There is also a risk of injury.
- Activate the window inhibit feature when children are travelling. When leaving the vehicle, always take the key with you and lock the vehicle. Never leave children unsupervised in the vehicle.

### Individual Switches

Individual switch has been provided on all doors.



To close the glass pull the switch in upward direction.

To open the glass press the switch in downward direction.

## OPENING AND CLOSING

### BONNET AND CHARGING FLAP

#### Bonnet Opening

1. Make sure to engage the parking brake for your safety.
2. Pull the bonnet release lever. It will pop up slightly.
3. Lift the bonnet up. Pull the bonnet stay rod from its clip and insert the free end into the slot provided on frame.



#### CAUTION

Insert the stay rod into the hole securely. If the rod drops off, your body may be caught below the bonnet.



#### Bonnet Closing

1. To close, hold the bonnet by one hand, disengage the stay rod and clamp it back properly.
2. Lower the bonnet close to the bumper, then let it drop down.

#### WARNING

Ensure that the bonnet is properly locked before driving or it can fly up unexpectedly during driving.

#### Opening Charging Flap



1. Make sure to engage the parking brake for your safety.
2. To release the charging flap, press the switch located on fascia switch. The cover will pop up slightly.
3. Move the cover at your left.

4. For opening, pull the charging cap.



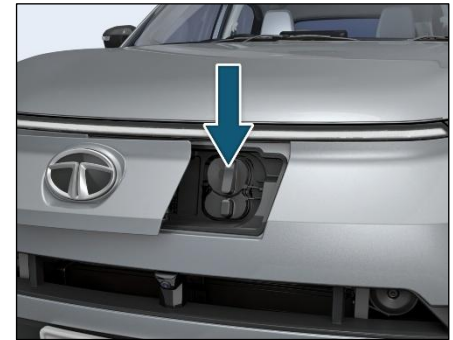
### Emergency Charging flap opening

In case of electrical malfunction, you can unlock the opening flap from inside of bonnet as per procedure given below

1. Open the bonnet.
2. Then pull the cable of charging cover, as shown below.



3. Move the cover at your left and open the charging flap, pull the charging cap.







If charge cap needs replacement, make sure that it is replaced by a genuine cap at TATA MOTORS EV Authorised Service Centre only.

For closing push the charging cap, till it gets locked.

## OPENING AND CLOSING

### MECHANICALLY OPERATED TAILGATE

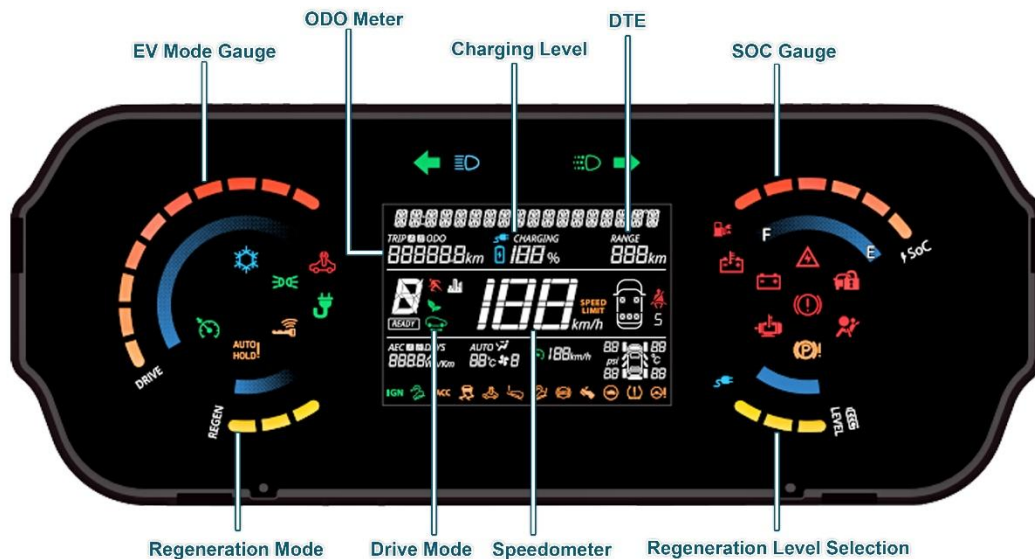
Option	Image	Operation
Option I Using Flip Key		Long press approach light button on remote, as unlatching sound is heard from tail gate, release the button. To close, slam the tail gate to latch and it gets locked
Option II Using Smart Key		Press a tail gate opening button on remote and release. To close, slam the tail gate to latch and it gets locked. Note: vehicle to be in authentication range.
Option III Through Fascia switch		To open the tail gate, press the switch located on fascia switch. Note: If vehicle is in locked condition then tail gate unlatch via fascia switch will work only in ignition ON condition.
Option IV Using DHS on tail gate		DHS on tail gate is pressed with valid key in the authentication range, the tail gate gets unlatched. To close, slam the tail gate to latch then it gets locked. If the valid smart key is left inside the trunk then tail gate gets unlocked.

### NOTE

- *During closing Tail gate if doors are in locked condition and valid smart key is inside the trunk, then Tail be unlocked by pressing tailgate switch.*
- *Tail gate once unlatch it will not get locked automatically with other doors.*
- *For Tail gate unlatch remote operation, vehicle shall be in OFF mode.*
- *If doors are in unlocked condition, Tail gate can be unlocked via Tailgate handle switch independent of smart key. Avoid keeping smart key inside the boot space area while closing Tailgate.*



### DIGITAL DISPLAY (4" Inch - Flat) Option I

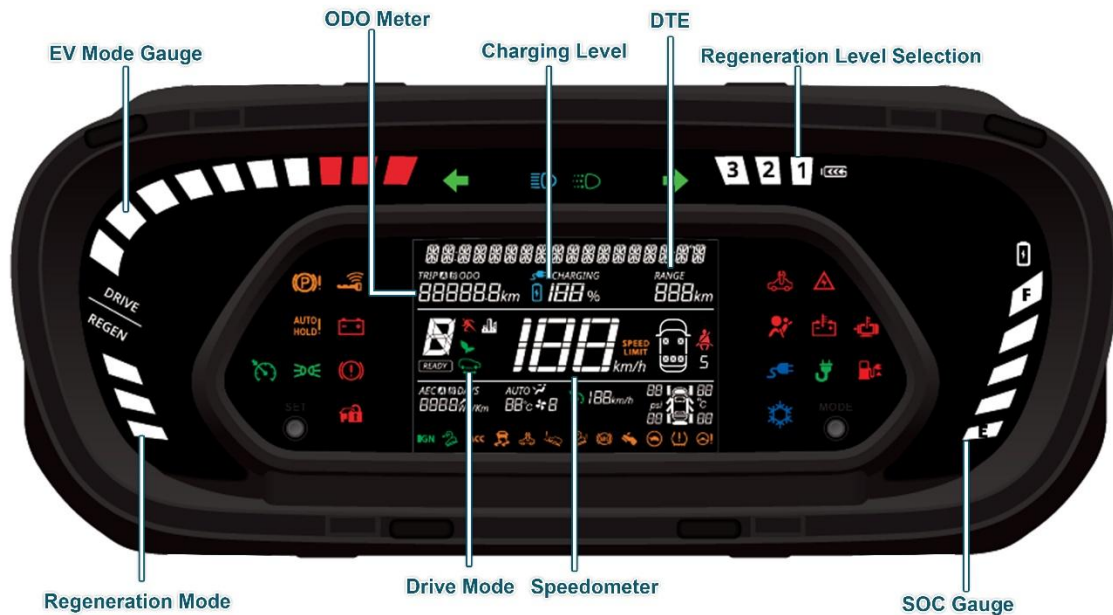


NOTE: All indicators and values are for illustration purpose only.



## INSTRUMENT CLUSTER

### DIGITAL DISPLAY (4" Inch - Curve) Option II



NOTE: All indicators and values are for illustration purpose only

Gauge Name	Information	Note/Warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> <li>At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position.</li> <li>This is welcome strategy and self-check feature</li> <li>In vehicle running condition if the Speedometer is not showing the Vehicle speed, then take the vehicle to TATA MOTORS EV Authorised service centre.</li> </ul>
Odometer	Odometer Indicates distance travelled by vehicle.	<ul style="list-style-type: none"> <li>The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.</li> </ul>
SoC Gauge	SoC (State of Charge) gauge indicates the battery state of charge to user in percentage	<ul style="list-style-type: none"> <li>When battery SoC goes below 5%, first Bar in gauge will start blinking.</li> <li>Do not drive the vehicle with low SoC.</li> </ul>
EV mode Gauge	<ul style="list-style-type: none"> <li>This function provides instantaneous power consumption mode of vehicle during driving and displayed in the instrument cluster.</li> </ul>	When all functional modes are activated, then take the vehicle to TATA MOTORS EV Authorised service centre.


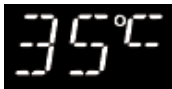
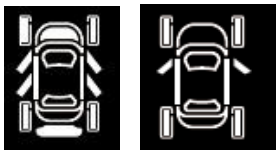
## INSTRUMENT CLUSTER

Gauge Name	Information	Note/Warning
	<ul style="list-style-type: none"> <li>During the IGN ON of the vehicle, EV mode gauge will starts sweep from REGEN mode to DRIVE mode and then back to the REGEN mode to indicate the welcome strategy behavior.</li> <li>For DRIVE mode, LED BARs will be ON as per the power consume in ECO &amp; SPORT drive by taking instantaneous power consumption input.</li> <li>For REGENERATION mode, LED BARs will be ON as per energy recuperation while driving by taking instantaneous power consumption input.</li> </ul>	
Distance To Empty (DTE)	<ul style="list-style-type: none"> <li>Range indicates approximate distance (km) that the vehicle can travel with current battery charge.</li> <li>Range shall be indicated both in IGN ON &amp; IGN OFF conditions.</li> <li>In IGN OFF when charger is connected and charging is happening then Range value will display as long as screen is activated in the cluster.</li> </ul>	<ul style="list-style-type: none"> <li>If Range is displayed as '—', take vehicle to TATA MOTORS EV Authorised Service Centre.</li> <li>The Range values may vary significantly based on driving conditions, driving habits, and condition of the vehicle.</li> <li>The Range value is an estimate of the available driving distance.</li> <li>Change of distance unit is not applicable.</li> </ul>







	<ul style="list-style-type: none"> <li>• 'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</li> </ul>	
Regeneration Level Selection	<ul style="list-style-type: none"> <li>• This function provides Regeneration Level settings to user from Minimum to Maximum in steps of Level 0, Level 1, Level 2 and Level 3 of vehicle during driving and displayed in the instrument cluster</li> </ul>	<ul style="list-style-type: none"> <li>• The "Maximum" Regen Level setting provides the maximum amount of regenerative braking power &amp; it recaptures the most energy and reduces wear &amp; tear on the brakes.</li> <li>• The "Minimum" Regen Level setting incorporates a reduced regenerative braking force that recaptures less energy but allows the vehicle to coast further than in the "Maximum" Regen Level.</li> </ul>

## INSTRUMENT CLUSTER







### DRIVER INFORMATION SYSTEM (DIS)







Driver Information	System Image	Description
SERVICE REMINDER		User can select Service Reminder Screen using controls on steering wheel to navigate & by pressing Set Button in Settings Screen. Service reminder is a feature to alert the user for service action. When distance since last service meet the maximum distance criteria, a service screen will get activated for the user to indicate the service of the vehicle has to be done along with the tell tale indication. User can reset the Service Reminder Symbol by right/left & SET buttons on the steering wheel.
OUTSIDE AMBIENT TEMPERATURE		This displays outside ambient temperature in units of °C with the resolution of 1°C. <b>Note:</b> If display shows '- -', take your car to TATA MOTORS EV Authorised service centre.
DOOR AJAR (IF APPLICABLE)		This feature monitors the Door Input and warns Driver if any Door or trunk lid is open <b>Note:</b> If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.

## INSTRUMENT CLUSTER

Driver Information	System Image	Description
GEAR INDICATION		Current gear engaged by the transmission shall be displayed on DIS. The Gear mode displays as R, N, D <b>Note:</b> When there is a failure in the system, instead of showing R, N, D display for Gear shall be blank. If display for Gear is blank, then take your vehicle to TATA MOTORS EV Authorised Service Centre.
VEHICLE STATUS READY		This function displays that vehicle is in Run mode.
TIME TO CHARGE		This function indicates the time required to charge the battery to 100%. Time remaining to charge displayed on cluster in Hrs & Mins. <b>Note:</b> Time to charge screen comes only in charging ON and IGN OFF condition for 60 Sec for every interrupt.
CHARGING LEVEL		This function indicates Charging Level in %. <b>Note -</b> If display shows ' - ', then take your car to TATA MOTORS EV Authorised Service Centre
WELCOME		WELCOME text message comes 'ON' for 4 seconds when Ignition is change from OFF to ON.
DOOR OPEN		DOOR OPEN" text warning comes 'ON' for 4 seconds when any Door is Open.






## INSTRUMENT CLUSTER






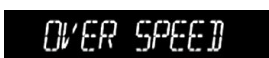

Driver Information	System Image	Description
PARK BRAKE ALERT		PARK BRAKE ALERT text warning comes 'ON' for 4 seconds when Vehicle Speed is above 5 Mph and Park Brake is engaged.
FASTEN DRIVER SEAT BELT		FASTEN DRIVER SEAT BELT text warning comes 'ON' for 4 seconds when Driver seat belt is not fasten and Vehicle speed is above 15 Kmph.
FASTEN CO-DRIVER SEAT BELT		FASTEN CO-DRIVER SEAT BELT text warning comes 'ON' for 4 seconds when Co-Driver seat belt is not fasten and Vehicle speed is above 15 Kmph
ACCESSORY ON		ACCESSORY ON text warning comes 'ON' for 4 seconds when Accessory Vehicle Power Mode is ON.
IGNITION ON - TEXT WARNING		IGNITION ON text warning comes 'ON' for 4 seconds when Ignition Vehicle Power Mode is ON.
STEER FAIL VISIT SERV CENT		STEER FAIL VISIT SERV CENT text warning comes 'ON' for 4 seconds when Steering System is Fail.

Driver Information	System Image	Description
STEER FAIL STOP DRIVE		STEER FAIL VISIT SERV CENT text warning comes 'ON' for 4 seconds when Steering System is Fail.
DRIVE READY		DRIVE READY text warning comes 'ON' for 4 seconds when Vehicle is Ready to Drive.
CHARGER CONNECTD		CHARGER CONNECTD text warning comes 'ON' for 4 seconds when Vehicle Charger is connected.
AUX BATTERY LOW		AUX BATTERY LOW text warning comes 'ON' for 4 seconds when Auxiliary battery is low.
CHARGE NOT FULL BAT SOC XX PERNT		CHARGE NOT FULL BAT SOC XX PERNT text warning comes 'ON' for 4 seconds when Vehicle Charger is Removed & Battery is not Fully Charge.
CHARGE FULL		CHARGE FULL text warning comes 'ON' for 4 seconds when Vehicle Charging is full.









## INSTRUMENT CLUSTER








Driver Information	System Image	Description
PRK BRK SW FAULT VISIT SERV CENT - TEXT WARNING		PRK BRK SW FAULT VISIT SERV CENT text warning comes 'ON' for 4 seconds when Park Brake Switch is in Fault State.
MALFUNCTION VISIT SERV CENT		IGN OFF TAKE KEY OUT text warning comes 'ON' for 4 seconds when Ignition is OFF.
LOW SOC S MODE DE- ACTIVATED		LOW SOC S MODE DEACTIVATED text warning comes 'ON' for 4 seconds when S Drive Mode is selected with Vehicle Battery Low Condition.
STOP VEHICLE TO SHUTDOWN		STOP VEHICLE TO SHUTDOWN text warning comes 'ON' for 4 seconds when PEPS System in fault state.
LIMITED PERFORM- ANCE		LIMITED PERFORMANCE text warning comes 'ON' for 4 seconds when Limited Performance Mode Activated

Driver Information	System Image	Description
KEY BATT LOW (FOR PEPS )		KEY BATT LOW text warning comes 'ON' for 4 seconds when UID key battery is low.
KEY OUT OF RANGE (FOR PEPS )		KEY OUT OF RANGE text warning comes 'ON' for 4 seconds when UID key is not inside the vehicle.
PRESS BRAKE		PRESS BRAKE text warning comes 'ON' for 4 seconds when BRAKE is not pressed to crank the vehicle.
SERVICE DUE		SERVICE DUE text warning comes 'ON' for 4 seconds when service is overdue.
LOW BRAKE FLUID		LOW BRAKE FLUID text warning comes 'ON' for 4 seconds when brake fluid is low.
OVER SPEED		OVER SPEED text warning comes 'ON' for 4 seconds when display speed crosses 120 Km/Hr.
TAKE A BREAK		TAKE A BREAK text warning comes 'ON' for 4 seconds when driver drives continuously for prolonged duration. <b>Note:</b> TAKE A BREAK text warning comes 'ON' for 4 seconds again with specific duration if vehicle is not stopped and continuously driven.





## INSTRUMENT CLUSTER



Driver Information	System Image	Description
UNABLE TO RESUME (IF EQUIPPED)		UNABLE TO RESUME text warning comes 'ON' for 4 seconds when cruise function is unable to resume/activate.
CRUISE OVERRIDE (IF EQUIPPED)		CRUISE OVERRIDE text warning comes 'ON' for 4 seconds when cruise function is override by user.
HAPPY BIRTHDAY (IF EQUIPPED)		HAPPY BIRTHDAY Text comes 'ON' for 4 seconds on owner's birthday.
MOTOR TEMP HIGH DRIVE SLOW		MOTOR TEMP HIGH DRIVE SLOW text warning comes 'ON' for 4 seconds when Motor Temperature is high.
HV BATTERY LOW PLEASE RECHARGE		HV BATTERY LOW PLEASE RECHARGE text warning comes 'ON' for 4 seconds when there is Low State of Charge.
HV CRITICAL ALERT		HV CRITICAL ALERT text warning comes 'ON' for 4 seconds when there is critical alert in HV System.

## INSTRUMENT CLUSTER

Driver Information	System Image	Description
ENGAGE PARKBRAKE TO START CHRGING		ENGAGE PARKBRAKE TO START CHRGING text warning comes 'ON' for 4 seconds when Vehicle Charger is connected.
CRUISE ON		CRUISE ON text warning comes 'ON' for 4 seconds when Cruise function is ON by user.
CRUISE OFF		CRUISE OFF text warning comes 'ON' for 4 seconds when Cruise function is OFF by user.
CRUISE NOTDOABLE		CRUISE NOTDOABLE text warning comes 'ON' for 4 seconds when Cruise is not Doable
CRUISE RESUMED		CRUISE RESUMED text warning comes 'ON' for 4 seconds when Cruise is RESUMED.
REGEN LEVEL 1		REGEN LEVEL 1 text warning comes 'ON' for 4 seconds when user select REGEN LEVEL 1
SLOW CHARGE WARNING TEXT WARNING		It is recommended to slow charge vehicle to 100% SOC to ensure consistent performance and better health of high voltage battery. Once this message appears in cluster, it is recommended that user slow charges vehicle's high voltage battery to 100% SOC.

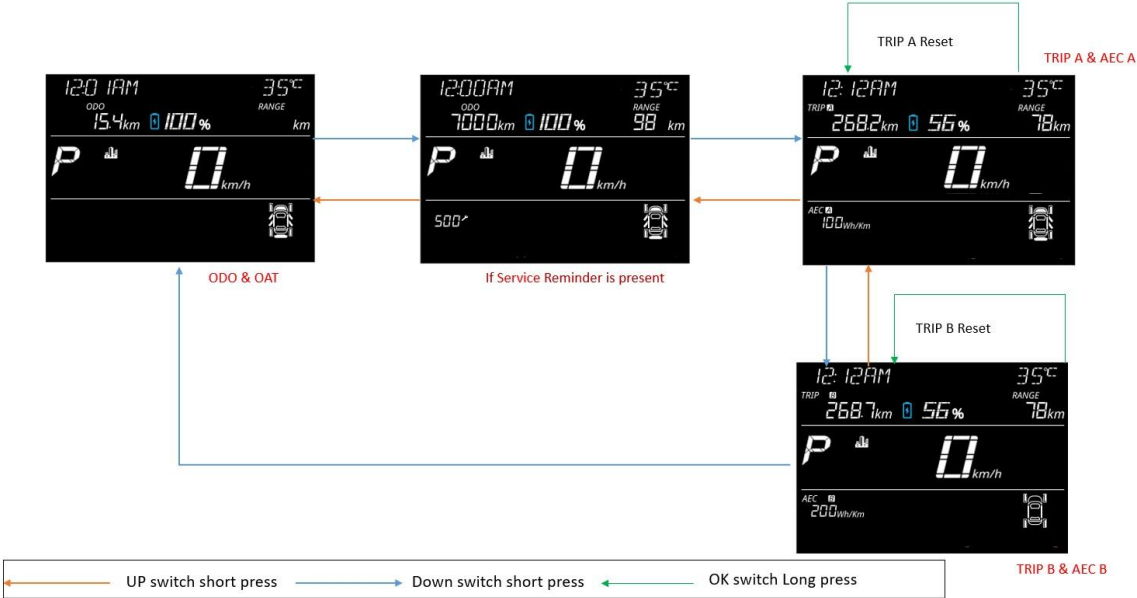
## INSTRUMENT CLUSTER

Driver Information	System Image	Description
CRITICAL BATTERY MALFUNCTION		This message will appear in cluster along with audio warning to “Evacuate the vehicle”. In case there is a critical malfunction in high voltage battery which can lead to thermal damage, this message will appear in cluster. Customer is recommended to park vehicle in safe zone and evacuate to avoid injury.
NIGHT TIME ILLUMINATION CONTROL		“ILLU SETTING” text warning comes ‘ON’ for 4 seconds at the time of illumination setting Dashboard Illumination in Night time can be controlled in 5 steps as per user’s convenience using SET and MODE button. Refer settings flow.
I-TPMS		Text “LO” near to respective tyre and tyre symbol will blink for 4 Seconds if tyre pressure is low along with Text Message “FILL AIR RESET SYSTEM”.
I-TPMS WARNING-FILL AIR RESET SYSTEM		“FILL AIR RESET SYSTEM” text warning comes ‘ON’ for 4 seconds when any tire pressure is Low in vehicle tires.

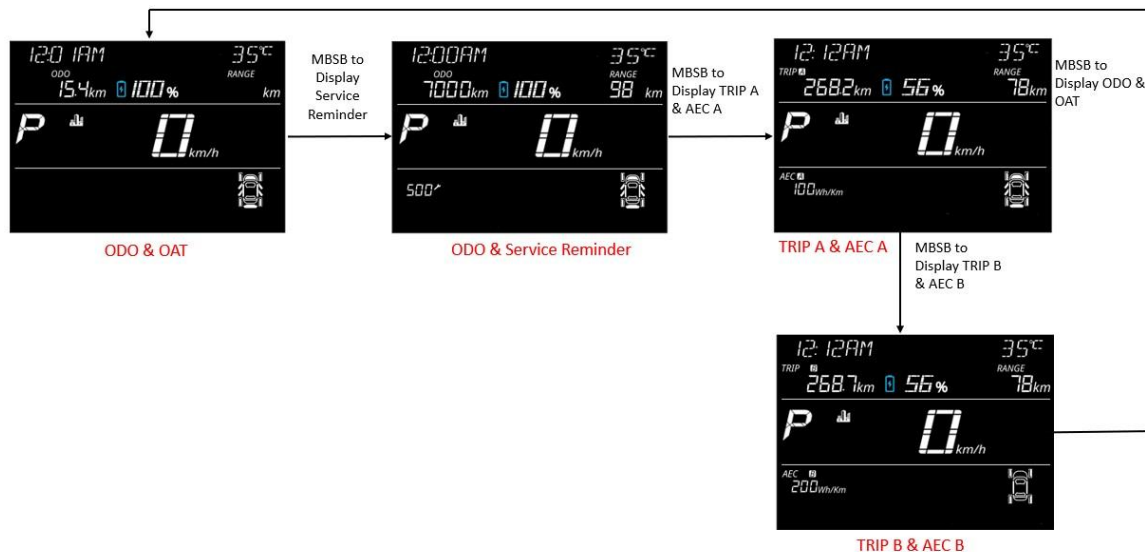
Driver Information	System Image	Description
FRONT SEAT BELT INDICATOR		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all occupied seats belts are buckled.</p> <p>If seatbelt remains unbuckled and vehicle speed goes beyond 15 km/ hrs., Seat belt telltale will also start flashing along with audio alarm during Final Warning.</p> <p>Note:</p> <p>Buckle the seat belt to stop audible warning and telltale OFF.</p>
REAR PASSENGER SEAT BELT INDICATOR		<p>If Rear Passenger (Right / Middle / Left) is present and its seat belt is not buckled and IGN is ON then Telltale will be ON as initial warning with No audio chime.</p> <p>If Rear Passenger (Right / Middle / Left) seat belt remains unbuckled and vehicle speed goes above 15 km/ hrs., Then Seat belt telltale will also start flashing along with audio alarm during Final Warning.</p> <p>Note: Buckle the Rear Passenger (Right / Middle / Left) seat belt to stop Audible warning and telltale OFF.</p>

# INSTRUMENT CLUSTER

## Driver Information System (DIS) Setting Option I



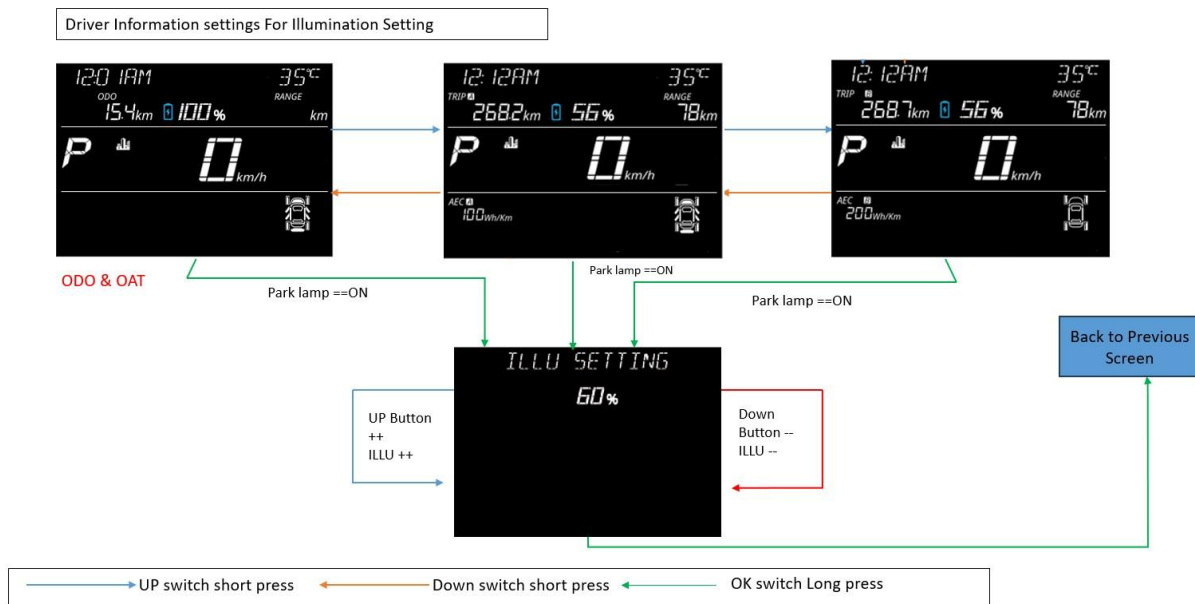
## Driver Information System (DIS) Setting Option II



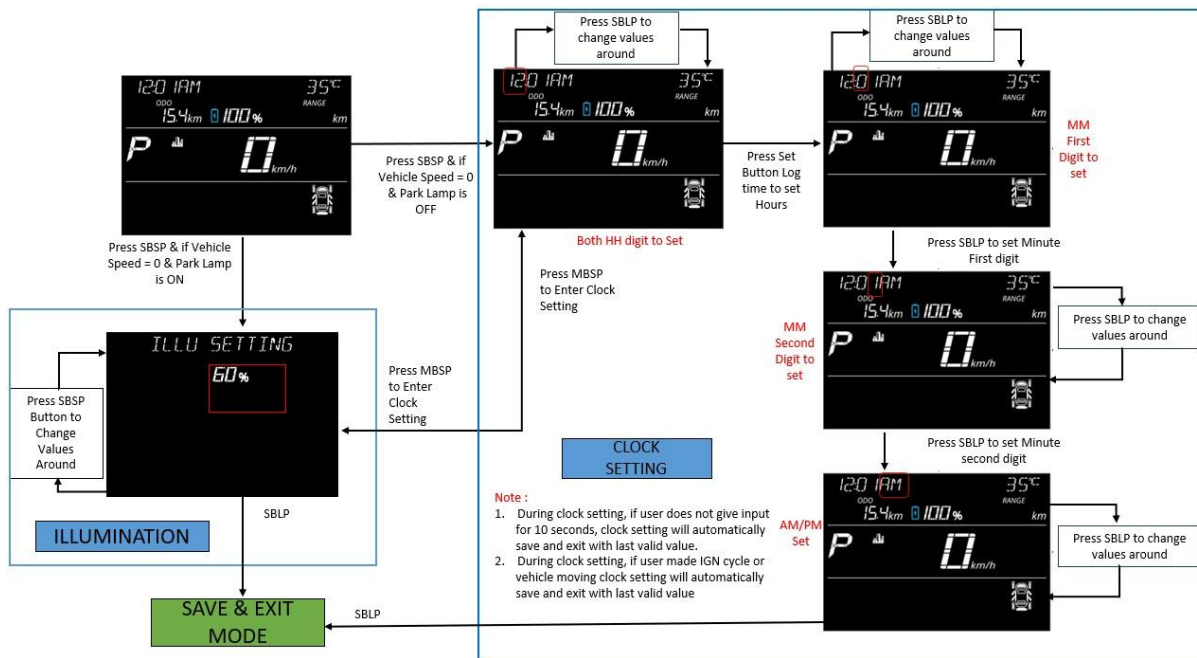


## INSTRUMENT CLUSTER

### Illumination Setting Option I

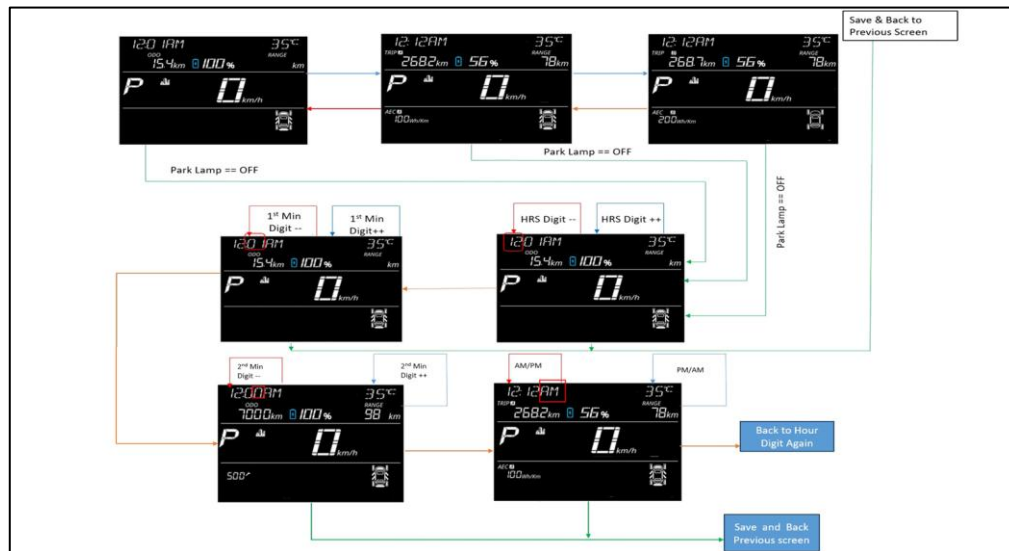


## Illumination Setting Option II



# INSTRUMENT CLUSTER

## Clock Setting Option I



### Note:

1. SBSP – Set Button Short Press
2. MBSP – Mode Button Short Press
3. SBLP – Set Button Long Press

## DIGITAL DISPLAY (7" Inch) (If equipped)



NOTE: All indicators and values are for illustration purpose only.

## INSTRUMENT CLUSTER

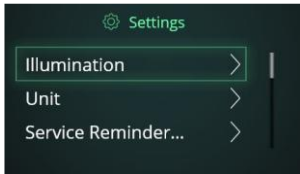


Gauge Name	Information	Note/Warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> <li>At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position.</li> <li>This is welcome strategy and self-check feature</li> <li>In vehicle running condition if the Speedometer is not showing the Vehicle speed, then take the vehicle to TATA MOTORS EV Authorised service centre.</li> </ul>
Odometer	Odometer Indicates distance travelled by vehicle.	<ul style="list-style-type: none"> <li>The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.</li> </ul>
SoC Gauge	SoC (State of Charge) gauge indicates the battery state of charge to user in percentage	<ul style="list-style-type: none"> <li>When battery SoC goes below 5%, first Bar in gauge will start blinking.</li> <li>Do not drive the vehicle with low SoC.</li> </ul>
EV mode Gauge	<ul style="list-style-type: none"> <li>This function provides instantaneous power consumption mode of vehicle during driving and displayed in the instrument cluster.</li> </ul>	When all functional modes are activated, then take the vehicle to TATA MOTORS EV Authorised service centre.

Gauge Name	Information	Note/Warning
	<ul style="list-style-type: none"> <li>During the IGN ON of the vehicle, EV mode gauge will starts sweep from REGEN mode to DRIVE mode and then back to the REGEN mode to indicate the welcome strategy behavior.</li> <li>For DRIVE mode, LED BARs will be ON as per the power consume</li> </ul>	
Distance To Empty (DTE)	<ul style="list-style-type: none"> <li>Range indicates approximate distance (km) that the vehicle can travel with current battery charge.</li> <li>Range shall be indicated both in IGN ON &amp; IGN OFF conditions.</li> <li>In IGN OFF when charger is connected and charging is happening then Range value will display as long as screen is activated in the cluster.</li> <li>'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</li> </ul>	<ul style="list-style-type: none"> <li>If Range is displayed as '—', take vehicle to TATA MOTORS EV Authorised Service Centre.</li> <li>The Range values may vary significantly based on driving conditions, driving habits, and condition of the vehicle.</li> <li>The Range value is an estimate of the available driving distance.</li> <li>Change of distance unit is not applicable.</li> </ul>

## INSTRUMENT CLUSTER





Gauge Name	Information	Note/Warning
Regeneration Level Selection	<ul style="list-style-type: none"><li>This function provides Regeneration Level settings to user from Minimum to Maximum in steps of Level 0, Level 1, Level 2 and Level 3 of vehicle during driving and displayed in the instrument cluster</li></ul>	<ul style="list-style-type: none"><li>The “Maximum” Regen Level setting provides the maximum amount of regenerative braking power &amp; it recaptures the most energy and reduces wear &amp; tear on the brakes.</li><li>The “Minimum” Regen Level setting incorporates a reduced regenerative braking force that recaptures less energy but allows the vehicle to coast further than in the “Maximum” Regen Level.</li></ul>





**DRIVER INFORMATION SYSTEM (DIS)**

Driver Information	System Image	Description
SERVICE RE-MINDER		User can select Service Reminder Screen using controls on steering wheel to navigate & by pressing Set Button in Settings Screen. Service reminder is a feature to alert the user for service action. When distance since last service meet the maximum distance criteria, a service screen will get activated for the user to indicate the service of the vehicle has to be done along with the tell-tale indication. User can reset the Service Reminder Symbol by right/left & SET buttons on the steering wheel.
OUTSIDE AMBIENT TEMPERATURE		This displays outside ambient temperature in units of °C with the resolution of 1°C. <b>Note:</b> If display shows '- -', take your car to TATA MOTORS EV Authorised service centre.
DOOR AJAR		This feature monitors the Door Input and warns Driver if any Door or trunk lid is open <b>Note:</b> If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.

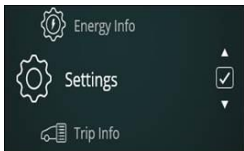


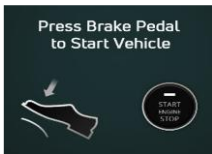





## INSTRUMENT CLUSTER

Driver Information	System Image	Description
GEAR INDICATION		Current gear engaged by the transmission shall be displayed on DIS. <b>Note:</b> If is displayed, it means 'Fault' condition. In such case, take vehicle to TATA MOTORS EV Authorised service centre.
SERVICE REMINDER RESET		User can select Service Reminder Screen by Scroll down & pressing Set Button in Setting Screen. User can reset (Yes / Cancel) the Service Reminder by UP / DOWN & SET Buttons. <b>Note:</b> In the Setting menu if there is no user input for 10 secs the previous screen shall be displayed.
ENERGY FLOW ANIMATION AND ENERGY HISTOGRAM		This indicate the energy flow from the battery to the front wheels via electric motor or the flow to battery from high voltage components in case of regenerative braking. Animation = Forward (Battery to Motor)
		This indicate the energy flow from the battery to the front wheels via electric motor or the flow to battery from high voltage components in case of regenerative braking. Animation = Reverse (Motor to Battery)




Driver Information	System Image	Description
CHARGER NOT CONNECTED		This function displays the Charger Connected status information. When charger is not connected.
		When Charger is connected and not charging in IGN ON.
CHARGER CONNECTED		When Charger is connected and charging ON in IGN ON.
		When charger is connected in IGN OFF.




## INSTRUMENT CLUSTER

Driver Information	System Image	Description
SETTINGS SCREEN		User can enter into setting screen by pressing select button while being in setting screen. Screen get displayed into setting screen
ILLUMINATION SETTING		User can select Illumination Setting by Scroll down & pressing Set Button in Setting Screen provided park lamp ON. The Illumination level after ramping up will ramp down to user setting within 2s of completing welcome sweep. User can increase the illumination from (20% to 100%) in 5 steps by using UP & SET Button. User can decrease the illumination from (100% to 20%) in 5 steps by using DOWN & SET Button.
CLOCK		Instrument Cluster equipped with digital clock which indicates current time in 12 / 24 hours mode.
PRESS BRAKE PEDAL		Before you start the vehicle, press the brake pedal and then press the start/stop button.


Driver Information	System Image	Description
I-TPMS ERROR		<p>When any of the Tire Pressure drops significantly below Recommended levels then I-TPMS system tell tale comes ON with Text Message.</p> <p>I-TPMS screen by scrolling up or down switch on steering wheel.</p>
I -TPMS		<p>When any of the Tire Pressure drops significantly below Recommended levels then I-TPMS Isolated / Non-Isolated system tell-tale comes ON with "Check all tire Pressure and Reset the I-TPMS system" Text Message.</p>
DISTANCE TO EMPTY		<p>DTE indicates approximate distance (km) that the vehicle can travel with current battery charge. DTE shall be indicated both in IGN ON &amp; IGN OFF conditions.</p> <p>In IGN OFF when charger is connected and charging is happening then DTE value will display as long as screen is active in the cluster. 'RE-CHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</p>

## INSTRUMENT CLUSTER

Driver Information	System Image	Description
ENERGY FLOW ANIMATION AND ENERGY HISTOGRAM-FORWARD (BATTERY TO MOTOR)		<p>This animation shows flow of energy from wheel to battery or battery to wheel while driving.</p> <p>Energy Histogram represents the instantaneous energy at any point of time and is represented in the form of line-graph</p>
ENERGY FLOW ANIMATION AND ENERGY HISTOGRAM-FORWARD (MOTOR TO BATTERY)		<p>Energy Histogram represents the instantaneous energy at any point of time and is represented in the form of line-graph</p>
INFOTAINMENT INFO ON	 <p>FM Source      Station Name</p>	<p>In this feature, the Infotainment data including media Meta data, Navigation data is shared from HU via CAN interface to be projected on Instrument Cluster. Infotainment Info will not be displayed, if Settings screen is requested.</p> <p>Following are the sources information available</p> <ul style="list-style-type: none"> <li>• FM and AM source icon with station name</li> <li>• USB device icon with music and videos names</li> <li>• Android Auto icon with music and navigation display</li> <li>• Car Play icon with music and navigation display.</li> <li>• Bluetooth device icon with music, calls and text information's.</li> </ul>

Driver Information	System Image	Description
<p>AVERAGE ENERGY ECONOMY FOR TRIP A AND TRIP B</p>		<p>Displays “Average Energy consumption” for trip A or B since it was reset Resolution: 0.1 Wh/Km Average Energy Consumption shall Reset to 0 when respective Trip meter is reset. Average Energy Economy shall be displayed as ‘—.’for initial 0.5 km of respective trip. Once 0.5 km distance is covered, Average Economy shall be displayed.</p>
		<p>Even after 0.5 km distance covered for particular trip, Average Energy economy is displayed as ‘—.’take vehicle to TATA MOTORS EV Authorised Service Centre. <b>Note:</b> <i>AEE value is estimate of Energy economy. It may vary significantly based upon driving conditions, driving habits and condition of vehicle. Average Energy Consumption shall get reset to 0 when Battery is removed and refitted.</i></p>
<p>FRONT SEAT BELT INDICATOR</p>		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all the driver &amp; passenger seatbelts are not fastened. If seatbelt remains unbuckled and vehicle speed goes beyond 15 kmph, then final audio warning will go more than 93 seconds <b>Note:</b> Once the seatbelts are fastened, the buzzer and warning lamp turns OFF. Seatbelt reminder remains OFF when reverse gear is engaged.</p>

## INSTRUMENT CLUSTER

Driver Information	System Image	Description
Rear Passenger seat belt Indicator		<p>The seat belt warning lamp turns on in case seat is occupied &amp; seatbelt is not buckled. The warning lamp will be ON continuously.</p> <p>If the speed exceeds 17kmph, audio warning is also given. Audio warning will be ON for around 30 seconds</p> <p>If reverse gear is engaged when seat is occupied &amp; seatbelt is unbuckled, only visual warning will be given.</p> <p>If reverse gear is disengaged and then forward gear is re-selected and vehicle speed is below 10Km/h, visual warning will be there in case seat is occupied &amp; seatbelt is unbuckled. When vehicle speed exceeds 10 Km/h, then audio warning shall also continue to resume its count of around 30 seconds.</p>

### Driver Information System (DIS) Setting

Operate the Up & down and Set Switch on steering wheel to see the Trip Info, Drive Assist, Vehicle Info, Notification, Navigation, Layout and Settings Window.

Operate the Set Switch on steering wheel to reset TRIP A, AEE A, Average Speed A, Trip Time A (When TRIP A is displayed) and reset TRIP B, Average Speed B and Trip Time B (When TRIP B is displayed).

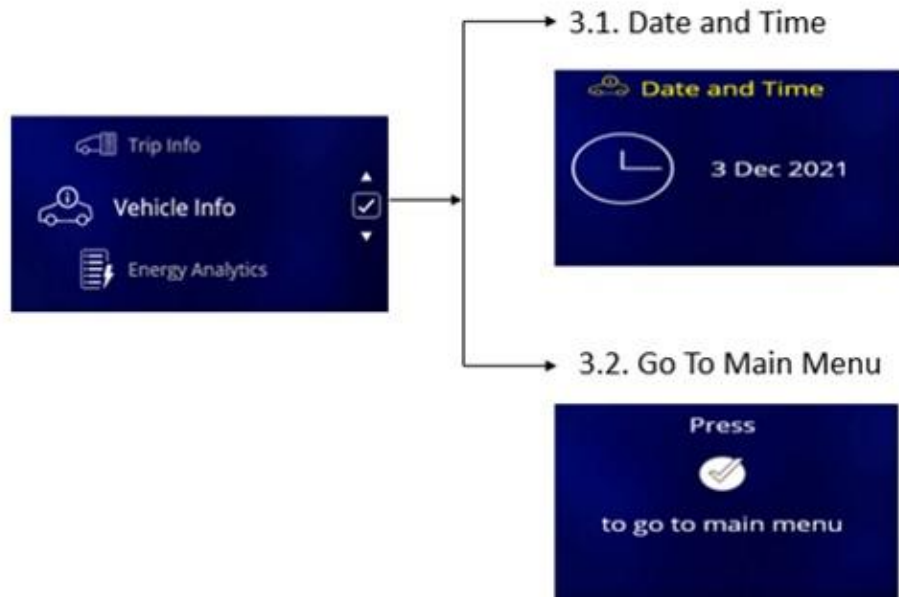




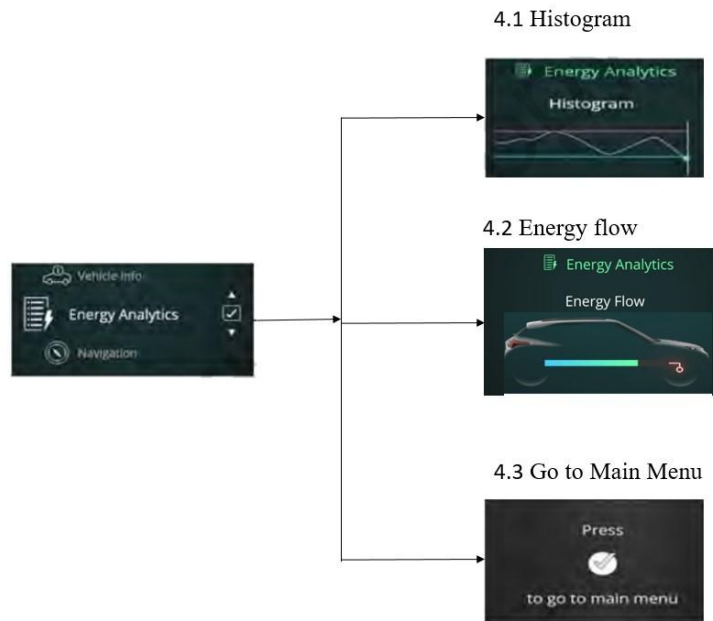
## INSTRUMENT CLUSTER

---

### Vehicle Information



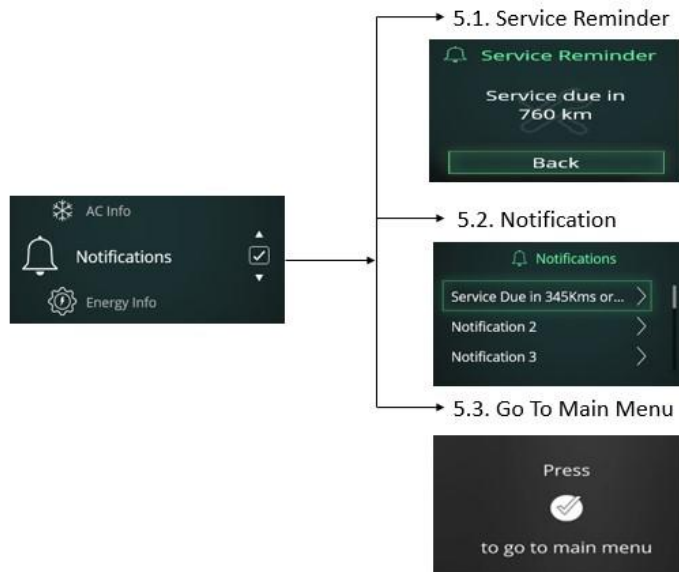
## Energy Analytics



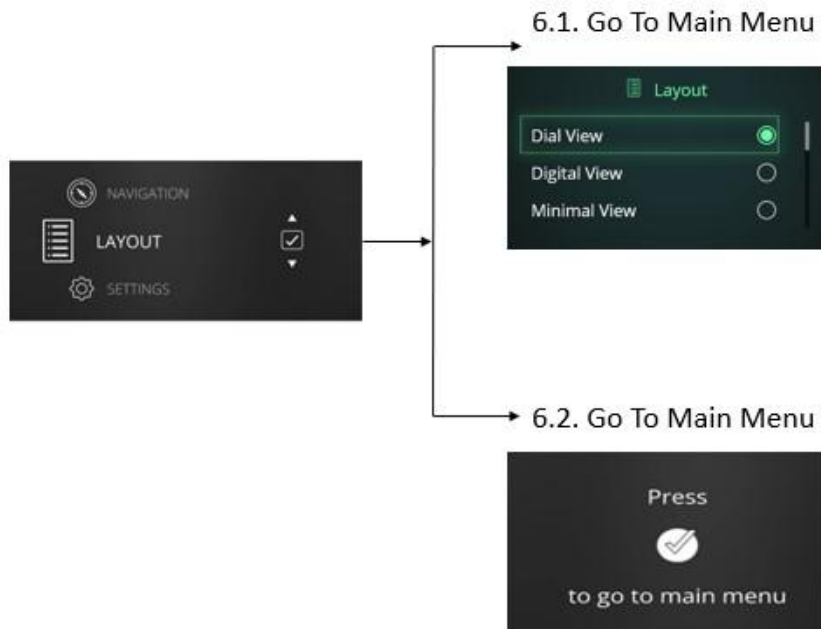
## INSTRUMENT CLUSTER

---

### Notification

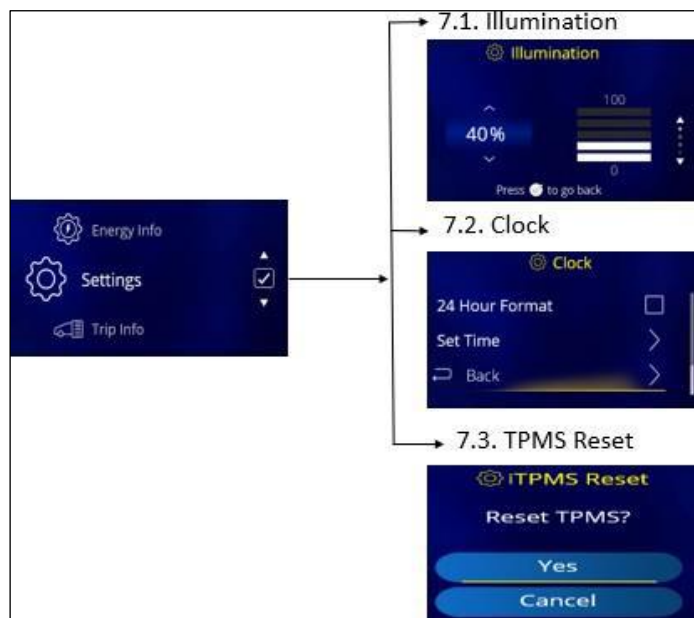


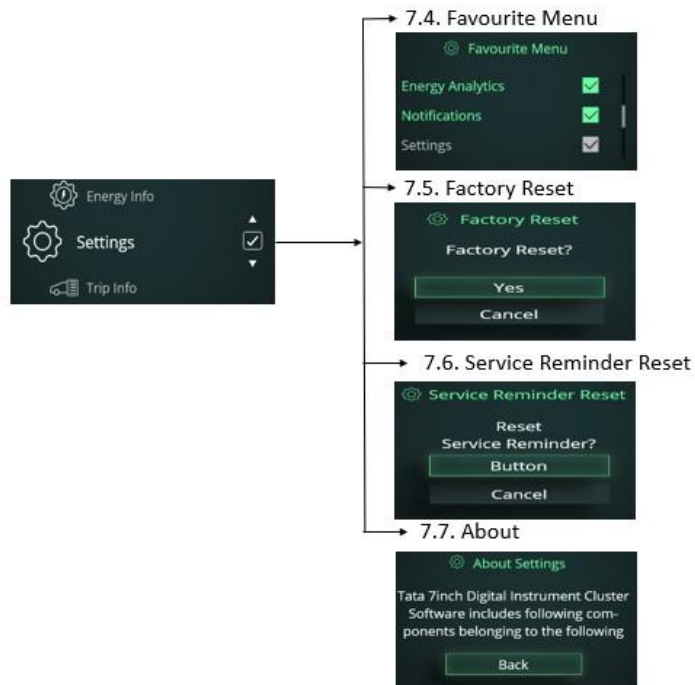
## Layout



## INSTRUMENT CLUSTER

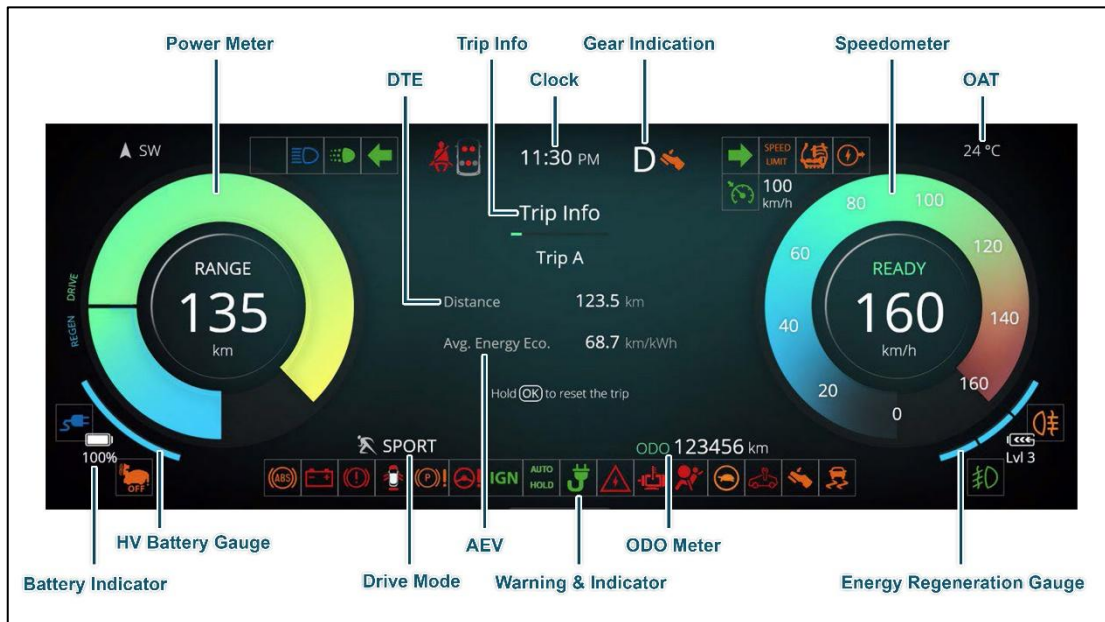
### Setting Screen





## INSTRUMENT CLUSTER

### DIGITAL DISPLAY (10.25" Inch) (If equipped)



NOTE: All indicators and values are for illustration purpose only.

Gauge Name	Information	Note/Warning
Speedometer	The Speedometer Indicates the actual vehicle speed in km/h	<ul style="list-style-type: none"> <li>At every key IN and Ignition ON, the speedometer Bar moves to MAX and return to '0' position.</li> <li>This is welcome strategy and self-check feature</li> <li>In vehicle running condition if the Speedometer is not showing the Vehicle speed, then take the vehicle to TATA MOTORS EV Authorised service centre.</li> </ul>
Odometer	Odometer Indicates distance travelled by vehicle.	<ul style="list-style-type: none"> <li>The odometer reading does not return to 0 when maximum value is reached, the display will freeze to maximum value.</li> </ul>
SoC Gauge	SoC (State of Charge) gauge indicates the battery state of charge to user in percentage	<ul style="list-style-type: none"> <li>When battery SoC goes below 5%, first Bar in gauge will start blinking.</li> <li>Do not drive the vehicle with low SoC.</li> <li>When the battery is low or near to empty position, low battery warning tell-tale turns Red. Pop up message is displayed to connect the charger to the vehicle for charging.</li> </ul>
EV mode Gauge	<ul style="list-style-type: none"> <li>This function provides instantaneous power consumption mode of vehicle during driving and displayed in the instrument cluster.</li> <li>During the IGN ON of the vehicle, EV mode gauge will starts sweep from REGEN mode to DRIVE mode and then back to the REGEN mode to indicate the welcome strategy behavior.</li> </ul>	When all functional modes are activated, then take the vehicle to TATA MOTORS EV Authorised service centre.



## INSTRUMENT CLUSTER

Gauge Name	Information	Note/Warning
	<ul style="list-style-type: none"> <li>For DRIVE mode, LED BARs will be ON as per the power consume</li> </ul>	
Distance To Empty (DTE)	<ul style="list-style-type: none"> <li>Range indicates approximate distance (km) that the vehicle can travel with current battery charge.</li> <li>Range shall be indicated both in IGN ON &amp; IGN OFF conditions.</li> <li>In IGN OFF when charger is connected and charging is happening then Range value will display as long as screen is activated in the cluster.</li> <li>'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with current charge is 20 Kms.</li> </ul>	<ul style="list-style-type: none"> <li>If Range is displayed as '—', take vehicle to TATA MOTORS EV Authorised Service Centre station.</li> <li>The Range values may vary significantly based on driving conditions, driving habits, and condition of the vehicle.</li> <li>The Range value is an estimate of the available driving distance.</li> <li>Change of distance unit is not applicable.</li> </ul>
Regeneration Level Selection	<ul style="list-style-type: none"> <li>This function provides Regeneration Level settings to user from Minimum to Maximum in steps of Level 0, Level 1, Level 2 and Level 3 of vehicle during driving and displayed in the instrument cluster</li> </ul>	<ul style="list-style-type: none"> <li>The "Maximum" Regen Level setting provides the maximum amount of regenerative braking power &amp; it recaptures the most energy and reduces wear &amp; tear on the brakes.</li> </ul>

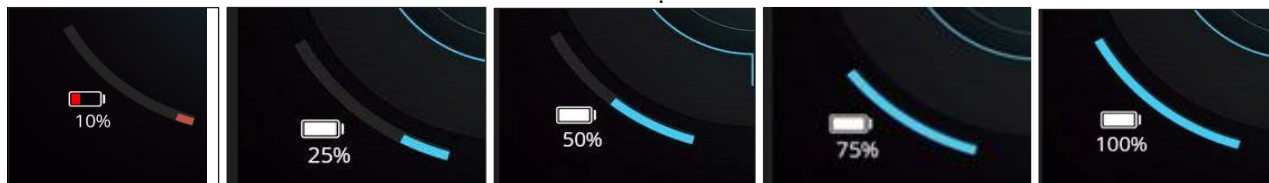
Gauge Name	Information	Note/Warning
		<ul style="list-style-type: none"> <li>The “Minimum” Regen Level setting incorporates a reduced regenerative braking force that recaptures less energy but allows the vehicle to coast further than in the “Maximum” Regen Level.</li> </ul>

## State of Charge (SOC) Gauge for High Voltage Battery

Provided in the instrument cluster as a tell-tale. It shows the charging status of the high voltage battery. Low charge or minimum position on the indicator indicates that there is not enough energy in the high voltage battery.

Full charge or max position indicates that the HV battery is fully charged.

- When driving on highways, make sure to check in advance if the HV battery is charged enough.
- When the bar turns red on the high voltage charge indicator, the low charge warning lamp turns ON to alert you of the battery level.
- At <25% SoC, Sports mode cannot be selected. Max speed can be attained. At <10% SoC, limp mode gets activated and speed limits are triggered.



## INSTRUMENT CLUSTER

---

### Action to be Taken When Charging Stops Abruptly

- Check the reason for interruption of charging. (Refer 'Troubleshooting guide for Normal Charging' table).
- Switch off the AC supply.
- Remove the charging gun from the charging inlet.
- Wait for 5 minutes.
- Restart the charging. (Refer charging procedure).

### Cleaning of Charging Inlet

Covering the charging gun and charging inlet by dust cap will ensure protection from water and dust.

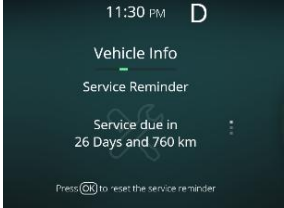

### Precautions to be Taken While Cleaning the Charging Inlet

- Keep the vehicle lid always closed
- When the lid is open ensure that dust caps are in closed position
- During normal charging, make sure that DC charging cap is closed
- In case of any dust/mud/snow accumulation in the charging port and also on CCS2 especially actuator area, it can be cleaned with blowing air before charging.
- Allow the water to drain completely through drain holes. Allow the charging port to dry completely.




### NOTE



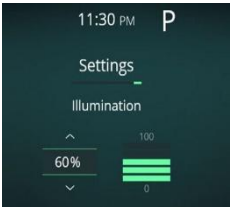
*Water entering into the charging port will always be drained through the drain system. If water is stagnant in charging port area call TATA MOTORS EV Authorised service centre to rectify the issue.*

## DRIVER INFORMATION SYSTEM (DIS)

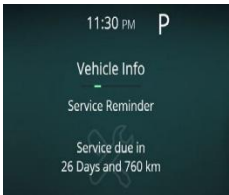


Driver Information	System Image	Description
SERVICE RE-MINDER		<p>This indicates how many days/kilometres are left until service is due. If service is overdue, it will display “0” km or “0” days and a spanner symbol will blink every time ignition is ON for a few seconds. Never reset the display between service intervals as it may give incorrect readings. The information is retained in the service interval display even after the vehicle battery is disconnected.</p> <p><b>Note:</b> 1. This option is for indicative purpose only. Keep track of your odometer reading and follow the maintenance schedule. 2. Spanner symbol will be continuously “ON” when service is overdue.</p>
OUTSIDE AMBIENT TEMPERATURE		<p>This displays outside ambient temperature in units of °C with the resolution of 1°C.</p> <p><b>Note:</b> The temperature sensor is in the front bumper of the vehicle, therefore the temperature reading can be affected by heat reflection from the road surface. This can cause an incorrect temperature reading when speed is under low speeds or when stopped.</p> <p>If display shows ‘- -’, take your car to TATA MOTORS EV Authorised Service Centre.</p>




## INSTRUMENT CLUSTER

Driver Information	System Image	Description
DOOR AJAR (if equipped)		This feature monitors the Door Input and warns Driver if any Door or trunk lid is open <b>Note:</b> If any other door is open roof lamp will be 'ON' provided that roof lamp switch is in ON position.
CURRENT GEAR INDICATION		Current gear engaged by the transmission shall be displayed on DIS. <b>Note:</b> If is displayed, it means 'Fault' condition. In such case, take vehicle to authorized TATA MOTORS EV Authorised service Centre
i - TPMS (TYRE PRESSURE MONITORING SYSTEM)		i-TPMS ERROR CONTACT SERV CENT" text warning comes 'ON' for 4 seconds when I-TPMS system malfunction. Take your vehicle TATA MOTORS EV Authorised Service Centre.

Driver Information	System Image	Description
i-TPMS TYREPRESSURE-MONITORING SYSTEM(if equipped)		<p>When any of the Tire Pressure drops significantly below Recommended levels then I-TPMS Isolated / Non-Isolated system telltale comes ON with “Check all tire Pressure and Reset the I-TPMS system” Text Message.</p>
SETTINGS SCREEN		<p>User can enter into setting screen by pressing select button while being in setting screen.</p> <p>Screen get displayed into setting screen</p>
ILLUMINATION SETTING		<p>User can select Illumination Setting by Scroll down &amp; pressing Set Button in Setting Screen provided park lamp ON. User can increase the illumination from (20% to 100%) in 5 steps by using UP &amp; SET Button.</p> <p>User can decrease the illumination from (100% to 20%) in 5 steps by using DOWN &amp; SET Button.</p>

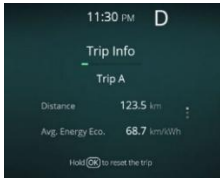
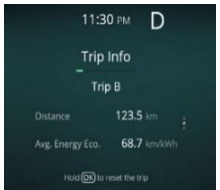
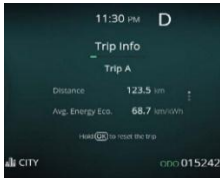
## INSTRUMENT CLUSTER



Driver Information	System Image	Description
SERVICE REMINDER RESET		<p>User can select Service Reminder Screen by Scroll down &amp; pressing Set Button in Setting Screen.</p> <p>User can reset (Yes / Cancel) the Service Reminder by UP / DOWN &amp; SET Buttons.</p> <p><b>Note:</b> <i>In the Setting menu if there is no user input for 10 secs the previous screen shall be displayed.</i></p>
SLOW CHARGE UP TO 100%		<p>It is recommended to slow charge vehicle to 100% SOC to ensure consistent performance and better health of high voltage battery. Once this message appears in cluster, it is recommended that user slow charges vehicle's high voltage battery to 100% SOC.</p>
INFOTAINMENT INFORMATION ON INSTRUMENT CLUSTER DISPLAY UNIT		<p>The instrument cluster will display information like media, navigation and FM.</p>

Driver Information	System Image	Description
COMPASS SCREEN		Compass Feature shall be used for navigation and orientation that shows direction relative to the geographic cardinal directions
CHARGING LIMITS		Set charging limit of the battery. The target charging level can be changed by 10%. Once the charging is completed as per set limit, the message is displayed
CRITICAL BATTERY (THERMAL RUNAWAY) MALFUNCTION		This message will appear in cluster along with audio warning to “Evacuate the vehicle”. In case there is a critical malfunction in high voltage battery which can lead to thermal damage, this message will appear in cluster. Customer is recommended to park vehicle in safe zone and evacuate to avoid injury.



## INSTRUMENT CLUSTER

Driver Information	System Image	Description
AVERAGE ENERGY ECONOMY FOR TRIP A AND TRIP B		Displays "Average Energy consumption" for trip A or B since it was reset Resolution: 0.1 Wh/Km Average Energy Consumption shall Reset to 0 when respective Trip meter is reset. Average Energy Economy shall be displayed as '—.' for initial 0.5 km of respective trip. Once 0.5 km distance is covered, Average Economy shall be displayed.
		Even after 0.5 km distance covered for particular trip, Average Energy economy is displayed as '—' take vehicle to TATA MOTORS EV Authorised Service Centre. <b>Note:</b> <i>AEE value is estimate of Energy economy. It may vary significantly based upon driving conditions, driving habits and condition of vehicle. Average Energy Consumption shall get reset to 0 when Battery is removed and refitted.</i>
DISTANCE TO EMPTY		DTE indicates approximate distance (km) that the vehicle can travel with current battery charge. DTE shall be indicated both in IGN ON & IGN OFF conditions. In IGN OFF when charger is connected and charging is happening then DTE value will display as long as screen is active in the cluster. 'RECHARGE' shall be displayed which indicates that it's the time to take your vehicle to the nearest charging station and the distance that a vehicle can travel with available battery based on the driving pattern.

Driver Information	System Image	Description
FRONT SEAT BELT INDICATOR		<p>The seatbelt warning indicator remains ON for 4 seconds, when ignition is turned ON. The warning lamp remains ON till all the driver &amp; passenger seatbelts are not fastened. If seatbelt remains unbuckled and vehicle speed goes beyond 15 kmph, then final audio warning will go more than 93 seconds</p> <p><b>Note:</b> Once the seatbelts are fastened, the buzzer and warning lamp turns OFF. Seatbelt reminder remains OFF when reverse gear is engaged.</p>
REAR PASSENGER SEAT BELT INDICATOR		<p>The seat belt warning lamp turns on in case seat is occupied &amp; seatbelt is not buckled. The warning lamp will be ON continuously.</p> <p>If the speed exceeds 17kmph, audio warning is also given. Audio warning will be ON for around 30 seconds</p> <p>If reverse gear is engaged when seat is occupied &amp; seatbelt is unbuckled, only visual warning will be given.</p> <p>If reverse gear is disengaged and then forward gear is re-selected and vehicle speed is below 10Km/h, visual warning will be there in case seat is occupied &amp; seatbelt is unbuckled. When vehicle speed exceeds 10 Km/h, then audio warning shall also continue to resume its count of around 30 seconds.</p>

## INSTRUMENT CLUSTER

---

### Driver Information System (DIS) setting

Operate the Up & down and Set Switch on steering wheel to see the Trip Info, Drive Assist, Vehicle Info, Notification, Navigation, Layout and Settings Window.

Operate the Set Switch on steering wheel to reset TRIP A, AEE A, Average Speed A, Trip Time A (When TRIP A is displayed) and reset TRIP B, Average Speed B and Trip Time B (When TRIP B is displayed).



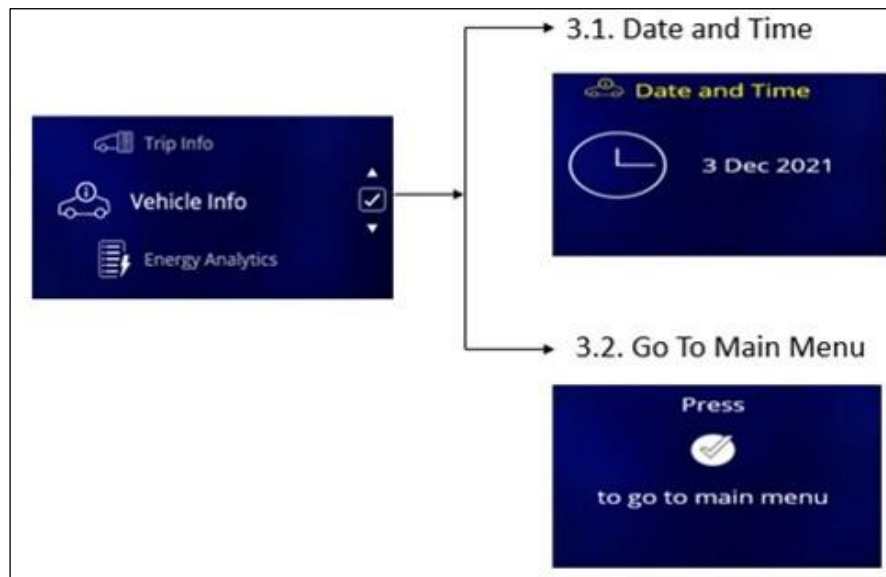
## Trip Information



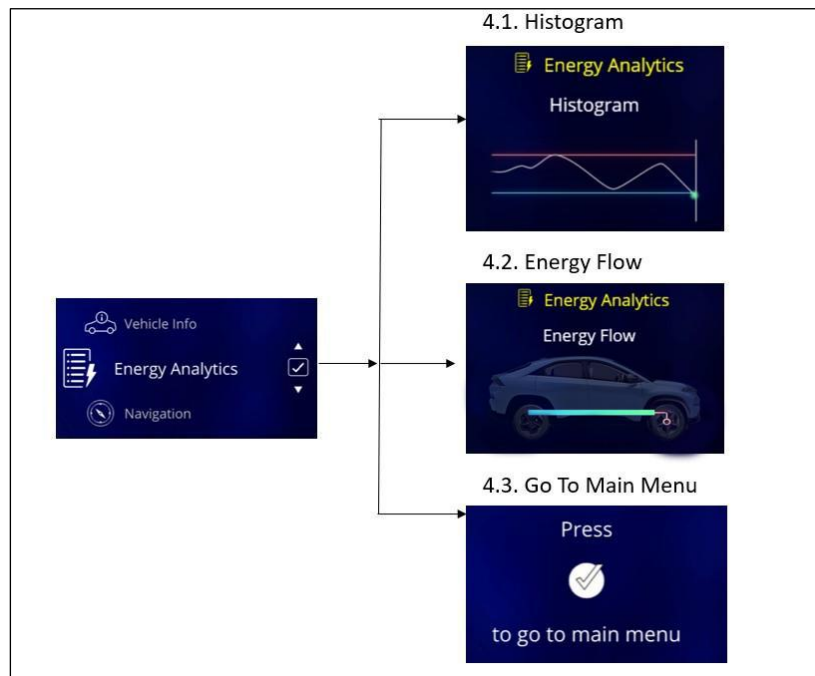
## INSTRUMENT CLUSTER

---

### Vehicle Information

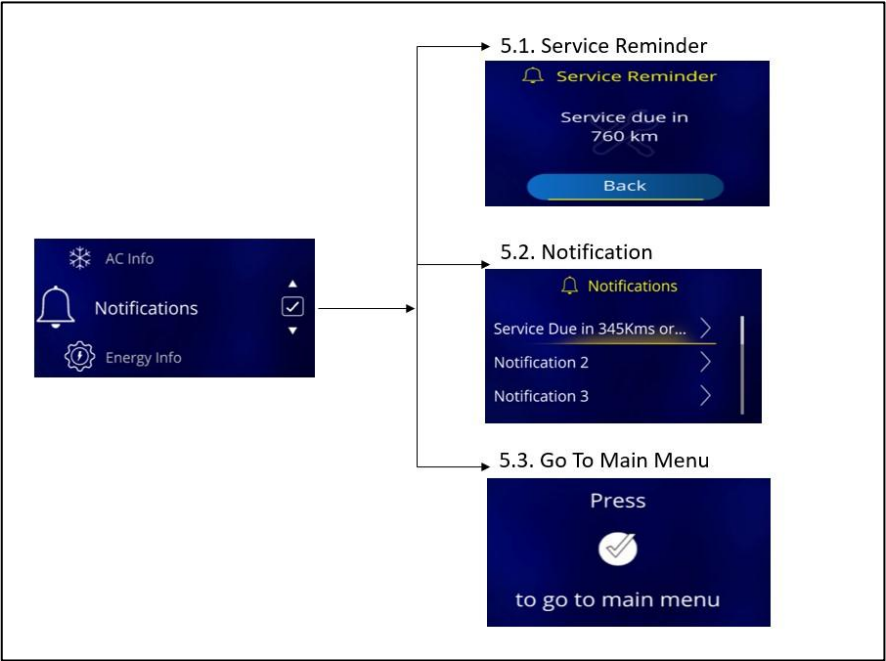


## Energy Analytics

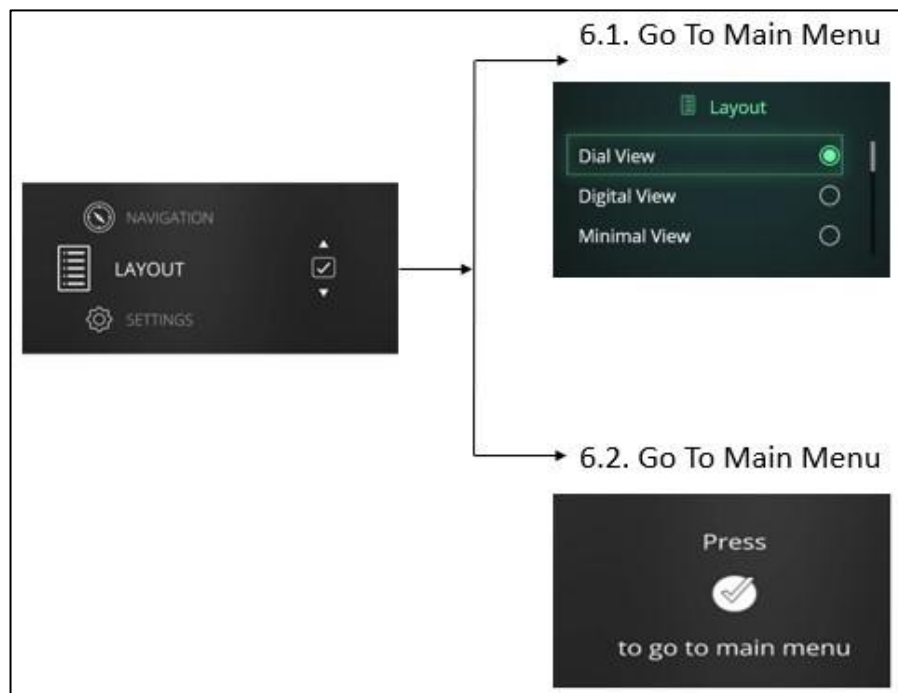


# INSTRUMENT CLUSTER

## Notification



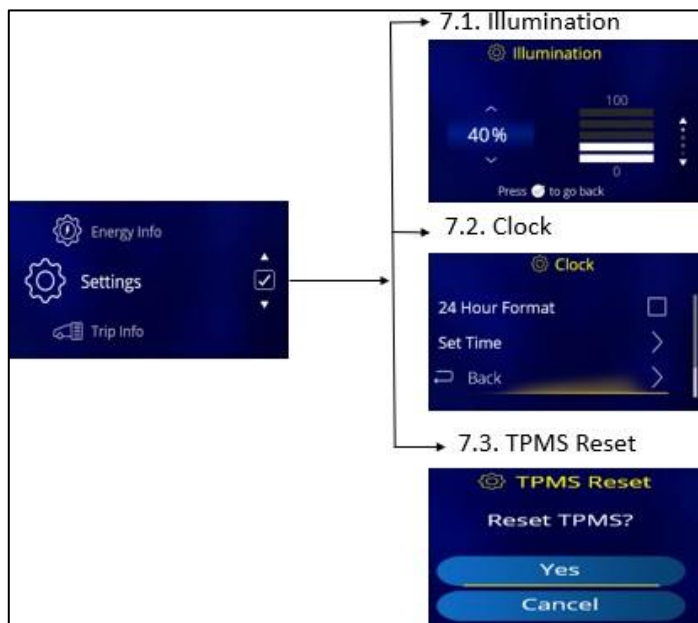
## Layout

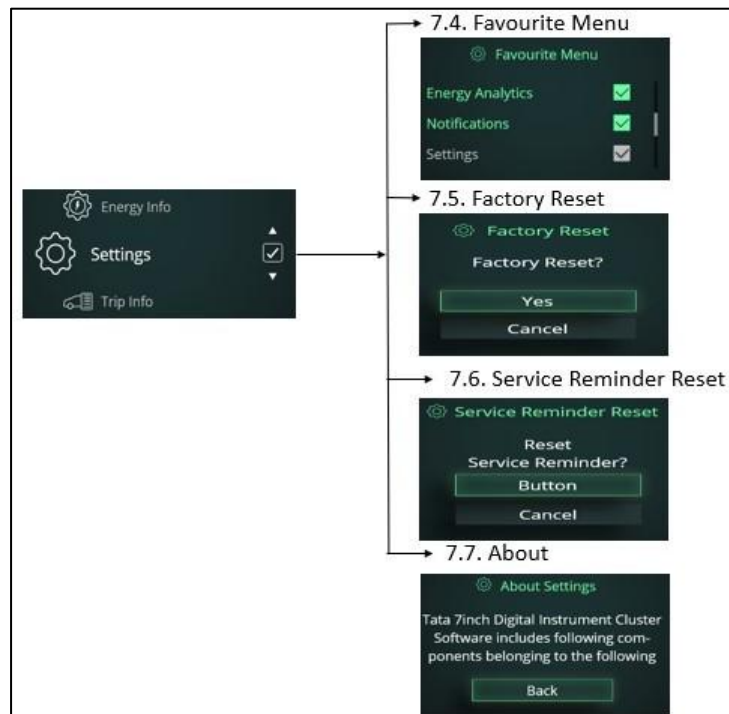




## INSTRUMENT CLUSTER





### Setting Screen















## INSTRUMENT CLUSTER







### WARNING AND INDICATORS

Warning Lamps	Color	Indicator	Remarks
Service Indicator	Amber / Red	 	<p>In case of Power Train Sensors (AC Charging Inlet Temperature Sensor, AC Linear Pressure Sensor etc.) &amp; Actuators (Fan, Pump, Regen Switch, Eco / Sport Switch etc.) failure then this Amber indicator will glow.</p> <p>When there is high severity then Red indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.</p>
Immobilizer	Red		<ol style="list-style-type: none"><li>1. This lamp comes on when the system disables vehicle start if the original key is not used.</li><li>2. Lamp blinks: Vehicle is in immobilized condition when key is not inserted.</li><li>3. Lamp ON: Problem with key/system. Contact to TATA MOTORS EV Authorised Service Centre.</li><li>4. Lamp OFF: Normal condition (Authenticated user) and vehicle will start.</li></ol>
Turn Signal	Green		<p>Indicates direction indicated by the turn signal.</p> <p>Blinks along with buzzer while operating left/right turn indicator only when ignition is switched 'ON'. The direction indicator arrow on Instrument Cluster flashes along with external indicator lights as selected. Both Tell tales shall blink simultaneously when Hazard switch is pressed irrespective of Ignition ON and the Tick-Tock sound shall be given when any one or both the Tell tales are ON.</p>




Warning Lamps	Color	Indicator	Remarks
High Beam	Blue		This lamp comes on when the high beam headlamps are switched 'ON' or flashed.
LV Battery charging	Red		This symbol lights up when the 'IGN' is turned 'ON' and should go 'OFF' after the vehicle starts. <b>Note:</b> If it remains 'ON' while the vehicle is running, it indicates that the battery is not getting charged. Switch off all unnecessary electrical equipment and get the problem attended at TATA MOTORS EV Authorised Service Centre.
Airbag status	Red		This lamp comes on when ignition is switched 'ON' and goes 'OFF' in approx. 4 seconds. If it continuously remains on or blinks then contact the TATA MOTORS EV Authorised service Centre immediately.
Park Brake / Brake Fluid Low / EBD malfunction	Red		Illuminates momentarily when ignition is switched 'ON'. Once parking brake is released, it turns 'OFF'. If it remains 'ON', it indicates. 1. Brake fluid level is low. 2. Park brake is applied & turns 'OFF' when it is released. 3. ABS/EBD system has a fault.
Cruise Control lamp (if equipped)	Green		This symbol lights up when the 'IGN' is turned 'ON' and shall go 'OFF' after 4 sec. The Cruise Control is used to indicate the status of cruise control system to the driver. Lamp ON indicates cruise control feature is present and it is activated.







## INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
EPAS	Amber		Illuminates momentarily when ignition is switched 'ON'. Illuminates when there is a fault in the EPAS. Contact the TATA MOTORS EV Authorised Service Centre immediately.
AVH Indicator (If equipped)	Green		AVH Indicator turns 'ON' for 4 seconds, when ignition is turned 'ON' irrespective of input state. This feature monitors AVH function in ESP system and warns the driver in case of AVH function malfunction.
ABS	Amber		Illuminates when ignition is switched 'ON' and goes 'OFF' in 3 seconds. Illuminates continuously if there is any malfunction in ABS. Normal braking system will be operational without assistance of ABS. Contact to TATA MOTORS EV Authorised Service Centre immediately.
AVAS Malfunction	Amber		This feature is used to generate the Engine Sound/Alert in EV vehicle the since there is no sound from the Motor used in EV vehicle to drive This symbol indicates the sound function feature is not working properly.
ESP (if equipped)	Amber		Illuminates momentarily when ignition is switched 'ON'. If continuously ON then ESP system is at fault condition, Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.

Warning Lamps	Color	Indicator	Remarks
Key Not Detected (if equipped)	Amber		This lamp comes on when the Valid Smart key is not detected inside the vehicle.
Press / Brake Pedal to Start vehicle (if equipped)	Amber		This lamp comes on with IGN ON till user presses the brake pedal to start the vehicle.
Daytime running lamps DRL (if equipped)	Green		This lamp comes on when the Daytime Running lamp is 'ON'.
Door Ajar lamp (if equipped)	White / Red		All four door and Tail gate are indicated independently when the respective door or tail gate is open.
ECO	Green		Illuminates momentarily when ignition is switched 'ON'. When ECO lamp is ON, it indicates the car is in 'Economy' drive mode.
CITY	Blue		Illuminates momentarily when ignition is switched 'ON'. If CITY lamp is ON, it indicates 'City' drive mode, which is default mode.







## INSTRUMENT CLUSTER






Warning Lamps	Color	Indicator	Remarks
SPORT	Amber		This symbol comes ON when SPORT driving mode is activated.
Speed limit warning indicator	Amber		<p>When the vehicle speed crosses 80 kmph, then speed limit warning indicator turns 'ON' along with an audio chime for every two minutes (audible warning). When the vehicle speed is reduced below 75 kmph, then the speed limit warning indicator and the audio warning will turn off.</p> <p>If vehicle speed crosses 120 kmph, the speed limit warning indicator flashes along with an audio warning for every two sec one beep (audible warning) until the vehicle speed is above 120 kmph.</p> <p>When the vehicle speed is reduced below 115 kmph, then speed limit warning indicator turns 'ON' along with an audio chime for every two minutes one beep (audible warning)</p>
I-TPMS (Isolated/Non-Isolated)	Amber		<ol style="list-style-type: none"> <li>1. This symbol comes ON and blink for 4 second if Tyre Pressure is LOW/HIGH, Tyre temperature is HIGH, Tyre air pressure leakage. After 4 second symbol will continuously ON till warning is present.</li> <li>2. This symbol comes on and blink for 10 second if I-TPMS system has fault and I-TPMS Sensor fault / missing. After 10 second symbol will continuously ON till fault is present, Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest.</li> </ol>

Warning Lamps	Color	Indicator	Remarks
HDC Warning lamp (if equipped)	Amber		Illuminates if Hill Decent Control System is activated. If continuously ON then HDC system is at fault condition, Please take your vehicle to nearest TATA MOTORS EV Authorised service Centre at the earliest.
HDC ON (if equipped)	Green		Illuminates momentarily when ignition is switched 'ON'. This symbol comes on when the HDC function is activated in the vehicle.
HHC warning lamp (if equipped)	Amber		Illuminates momentarily when ignition is switched 'ON'. If continuously on then HHC, system is in fault condition. Please take your vehicle to TATA MOTORS EV Authorised service Centre at the earliest.
Limp Home Mode	Amber		This symbol indicates the vehicle gone into limited performance mode. This usually happens when the battery reaches 10% threshold or if there is any minor fault in power transmission or electrical components.
Park Lamp Indicator	Green		Park Lamp Indicators used to display/Indicate the Position Lamp to Driver.
Charging Fail Indicator	Red		This symbol is displayed when the vehicle is not getting charged even if the charger is connected. Contact the TATA MOTORS EV Authorized Service Centre to get the charging fail issue resolved








## INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
Charger Connected	Blue		This symbol lights up as soon as the charger is connected for charging the battery
Charging Indicator	Green		This symbol is displayed when your vehicle is getting charged.
Charger Connect Fail	Grey		This symbol lights up in case the charger is not connected properly. Check the connection again and if the problem persists Contact the TATA MOTORS EV Authorised Service Centre.
Motor High Temperature	Red		This symbol lights up when the temperature of the motor is higher, and motor becomes hot. Park your vehicle safely and wait for the temperature to become normal. If the problem persists, contact the TATA MOTORS EV Authorized Service Centre.
Battery High Temperature	Red		This symbol lights up when the temperature of the battery is higher, and battery becomes hot. Contact the TATA MOTORS EV Authorised Service Centre if this indicator is getting on frequently.
Drive Ready	Green		This symbol indicated that your vehicle is ready to drive

Warning Lamps	Color	Indicator	Remarks
High Voltage (HV) Alert	Red		This symbol lights up the voltage of the battery is too high and cause damage. Park your vehicle safely and contact the TATA MOTORS EV Authorised Service Centre.
zero charge/Low Charge	Red		This feature provides the HV battery Low/Zero Charge Status to the user. A bulb check shall be performed for this Tell Tale at every IGN ON for 4 seconds. The Tell Tale shall remain ON irrespective of the Input state during these 4 seconds. This tell- tale shall be controlled turned ON/OFF by receiving the SoC input when the SoC level is low Tell Tale will turn ON to indicate charging system battery low to the user.
AC ON	Blue		This feature provides AC status to user. A bulb check shall be performed for this Tell Tale at every IGN ON for 4 seconds. The Tell Tale shall remain ON irrespective of the Input state during these 4 seconds. This Tell-tale is ON when AC is turn ON by user.
EPB MIL Fault	Amber		In case of malfunction in EBP MIL function in ESP system this indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised Service Centre at the earliest
AUTO Vehicle HOLD(AVH) Warning	Amber		In case of malfunction in AVH function in ESP system this amber indicator will glow. Please take your vehicle to nearest TATA MOTORS EV Authorised service centre at the earliest.

## INSTRUMENT CLUSTER

Warning Lamps	Color	Indicator	Remarks
V2X Charging	Amber		This Tell-tale informs driver about V2X Discharging information to the user.
V2X Warning	Red		This Tell-tale informs driver about V2X Discharging fault information to the user.
Driver Seat Belt Indicator	Red		<p>Seat belt warning indicator comes 'ON' for 4 seconds, when ignition is turned 'ON' irrespective of seat belt buckle status.</p> <p>If seat belt is not fastened then tell tale will be ON as initial warning with No audio warning i.e. chime. If seat belt remains unbuckled &amp; vehicle speed goes above 15 kmph, Final Warning will start with audio chime for 93 seconds continuously.</p> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>• Once the seat belt is fastened, the buzzer &amp; warning indicator will go 'OFF'.</li> <li>• Seat belt indicator &amp; audio alarm remains OFF when reverse gear is engaged.</li> </ul>
Co-Driver Seat Belt Indicator	Red		<p>If Co-Driver (Passenger) is present and its seat belt is not buckled and IGN is ON then tell tale will be ON as initial warning with No audio chime.</p> <p>If Co-Driver (Passenger) seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Then Seat belt tell tale will also start flashing along with audio alarm during Final Warning.</p> <p><b>Note:</b> Buckle the Co-Driver (Passenger) seat belt to stop Audible warning and tell tale OFF.</p>

Warning Lamps	Color	Indicator	Remarks
Rear Seat Belt Indicator (If equipped)	Red		<p>If Rear Passenger (Right / Middle / Left) is present and its seat belt is not buckled and IGN is ON then tell tale will be ON as initial warning with No audio chime.</p> <p>If Rear Passenger (Right / Middle / Left) seat belt remains unbuckled and vehicle speed goes above 15 km/ hr, Then Seat belt tell tale will also start flashing along with audio alarm during Final Warning.</p> <p><b>Note:</b> Buckle the Rear Passenger (Right / Middle / Left) seat belt to stop Audible warning and tell tale OFF.</p>

## INSTRUMENT CLUSTER

### DISPLAY MESSAGES ON INSTRUMENT CLUSTER (if equipped)

#### Warning Messages

S N	Warning / Information Title	Warning Message Title	Action To Be Taken
1	Fasten Seat Belt - Driver	Seat Belt Reminder	Fasten Driver Seat Belt
2	Speed Limit Warning	Speed Limit Warning	Over Speeding Detected Slow Down
3	Drive Control Shift Denied	Drive Mode Warning	Drive Control Shift Denied
4	Hill Hold Control Failure	Hill Hold Control	Malfunction Detected Contact Service Centre
5	Hill Decent Control Failure	Hill Decent Control	Malfunction Detected Contact Service Centre
6	Charging Level Low State	Charging Level Warning	Charge the Vehicle
7	Fasten seat belt front passenger	Seat Belt Reminder	Fasten Front passenger Seat Belt
8	Transmission Failure Limp home Activated Visit Service Centre	Transmission System	Malfunction Detected Contact Service Centre

**Alert Messages**

S N	Alert / Information Title	Alert Message Title	Action To Be Taken
1	Service Reminder Days	Service Due in/Service Overdue by "value" days	Contact to TATA MOTORS EV Authorised Service Centre
2	Park Brake Engaged	Brake Alert	Push EPB switch down to Release Park Brake
3	Charging Full	Battery Fully Charged	Remove Charger Safely
4	Service Reminder Kms	Service Due in/Service Overdue by "value" km	Contact to TATA MOTORS EV Authorised Service Centre
5	Charging below 100%	Battery XX% Charged Range YYY kms	Remove Charger Safely
6	Auto Headlamp	Lamp Alert	Headlamps will get activated automatically
7	Battery Low & user changes gear to S	Sport Mode Not Recommended	Change gear to any Eco or City mode
8	Charging ON Park brake OFF	Engage Park Brake to Start Charging	Engage Park Brake to Start Charging
9	HV Critical alert	Critical Alert Contact Service Centre	Contact TATA MOTORS EV Authorised Service Centre
10	Slow Down Vehicle Speed	Slow Down to Turn OFF Vehicle	Press the brake pedal to slow down vehicle
11	Slow Charge up to 100%	Slow Charge up to 100%	It is recommended that user slow charges vehicle's high voltage battery to 100% SoC.
12	Critical Battery Malfunction	Park vehicle safely and Evacuate Immediately	It is recommended to park vehicle in safe zone and evacuate to avoid injury.

## INSTRUMENT CLUSTER

---

### Interrupt Messages

S N	Alert / Information Title	Action To Be Taken
1	Rotate steering wheel (In ESCL jam condition)	Press Start Button while Turning Wheel
2	Drive Alert - Tea Break	Take a Break
3	Steering Failure-Visit Garage	Steering Failure Contact Service Centre
4	Steering Failure-Stop Driving	Steering Failure Stop the Vehicle Safely
5	Door Ajar	Close the door
6	ESCL	Press Start Button While Turning Wheel
7	No Key	Smart Key Out of Range
8	Low Key Battery	Smart Key Battery Low Replace Battery
9	Press Brake Pedal	Press Brake Pedal to Start Vehicle
10	Drive Modes	Respective drive mode
11	Release Park Brake	Press Brake Pedal and push EPB switch down to Release Park Brake

**AUDIO REMINDERS**

S N	Feature	Condition	Reminder
1	Parking Lamp 'ON' Reminder	If you forget to turn OFF the park lights and driver door is open	An audio warning will be started. Do not forget to turn OFF your park lights as it may drain the vehicle's battery.
2	Parking brake 'ON' reminder	If Park Brake is applied and vehicle is driven above 5 Km/h, tell-tale shall blink along with chime continuously. Disengage the park brake to stop the warning.	Tell-tale will turn 'ON' and buzzer will provide audio warning continuously. Disengage the park brake to stop audio warning.
3	Driver Seat Belt reminder	If seatbelt is not fastened and vehicle goes above 15 kmph	Then final audio warning will go on for more than 90 seconds. Seat belt tell-tale light will remain continuously ON when audio alarm is active.
4	Front passenger Seat Belt reminder	If front passenger has not fastened seat-belt and if vehicle speed goes above 15 kmph, then final audio warning will go on for more than 90 seconds.	Seat belt tell-tale light will remain continuously ON when audio alarm is active. <b>Note:</b> <i>Fasten the seatbelt to stop audio warning.</i>
5	Drive mode chime	When user switches drive mode from city to eco or city to sport (if equipped)	Sound warning for 1 second will be given to alert user.



## INSTRUMENT CLUSTER

S N	Feature	Condition	Reminder
6	Electronic Steering Column Lock (ESCL) chime	This feature informs the driver to rotate steering wheel when ESCL gets engaged inadvertently.	This chime is sounded in IGN OFF mode for 3 secs.
7	High Temperature alert for Motor	When machine and inverter temperature cross the max limit from the BMS	Buzzer will start along with the motor high temperature warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre. Tell-tale and buzzer will be in sync continuously till the state re- mains TRUE.
8	I-TPMS	If, Tyre Pressure is low Tyre Pressure is high Tyre temperature is high Tyre air pressure leakage If, I-TPMS system has fault TPMS Sensor fault or missing	I-TPMS chimes shall sound for 4 secs and for I-TPMS fault conditions I-TPMS chime shall sound for 10 sec.
9	PEPS Key not detected chime	If PEPS key is not detected in the vehicle	Sound warning will be given to alert User

## INSTRUMENT CLUSTER

S N	Feature	Condition	Reminder
10	Low battery charging Chime	When Auxiliary battery charging fault occurs with high criticality, buzzer will start along with the warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre.	Warning lamp and buzzer will be in alert continuously till the state remains TRUE.
11	Charging ON & Park Brake OFF Chime	When charger is connected & Park brake is disengaged.	Sound will be given to alert user.
12	Cell Voltage Low Fault chime	If I-TPMS alert condition occurs, I-TPMS chimes shall sound for 4 secs and for I-TPMS /TPMS fault conditions.	Sound will be given to alert User for 10sec.
13	Rear Seat Belt reminder	If Rear Passenger is present & its seat belt remains unbuckled and vehicle speed goes above 10 km/hr, Final Warning will start.	Audio Chime will continue for 93 seconds. Seat belt tell tale will remain continuously ON when audio alarm is active.
14	High Temperature alert for Battery	When maximum battery cell temperature crosses the limit specified	Sound will start along with the battery high temperature warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre. Warning lamp and buzzer will be in sync continuously till the state remains TRUE.

## INSTRUMENT CLUSTER

S N	Feature	Condition	Reminder
15	Turn Indication Hazard warning ON	If any of the turn indication or both turn signals are ON, tick-tock chime will sound.	Sound will be given to alert User
16	Speed Limit Chime	If speed goes above defined threshold (120 KMPH) Buzzer will sound to alert user, chime sounds continuously till the speed comes down to the normal limit (<80 KMPH).	Sound will be given to alert User
17	Door open, park brake OFF and IGN OFF	If ignition is OFF, park brake not engaged and door is open.	Sound will be given for 15 sec to indicate the user that to engage the Park Brake before leaving the car.
18	EV Limp Home mode	When SOC percentage crossed the limit then Tell-tale will get activated to indicate EV system with limited performance so that user shall take the necessary safety actions.	Buzzer will start along with the warning lamp blinking to indicate the user to contact TATA MOTORS EV Authorised Service Centre. Warning lamp and buzzer will be in sync continuously till the state remains TRUE.

### BEFORE YOU START YOUR EV

- Make sure that the area around the vehicle is clear.
- Do a check of the fluid levels coolant, brake fluid, and windshield washer fluid as frequently as possible.
- Make sure that all windows and lights are clean.
- Examine the tyres for their appearance, inflation pressure and condition.
- Make sure that all doors are closed.
- Position the seat and adjust the headrests.
- Adjust the inside and outside mirrors.
- Fasten seat belts and ask all passengers to do likewise.

Do a check of the operation of the warning lights when the power switch is pushed to the ON position. For additional information, refer to "Warning lamps and audible reminders" in the "Instrument Cluster" section of this manual.

### Procedure to Start EV

1. With the smart key sit in the driver's seat (if equipped)/Engage the key in the lock set.
2. Fasten the seat belt before you start the vehicle.
3. Turn off all electrical devices.
4. Make sure to engage the parking brake for your safety.
5. Make sure to press and hold the brake pedal while pressing the start/stop button.
6. The vehicle will get ON in 'P' mode only and it will be automatically selected.
7. When 'Ready' message appears, you can drive the vehicle. Else, you cannot drive the vehicle. Start the vehicle again.

### WARNING

When the 'Ready' message is ON and if the gear is in a position other than N (Neutral), the driver can accidentally press the accelerator pedal, causing the vehicle to move unexpectedly.

8. Shift using shifter to the desired position (D/R). Parking brake will be still engaged.
9. Release the parking brake and slowly release the brake pedal. See if the vehicle slowly moves forward, then press the accelerator pedal.



### Procedure to Stop EV

1. Hold down the brake pedal until the vehicle comes to halt.
2. Continue to press the brake pedal, first shift to N mode and further shift to P mode/engage parking brake.
3. Press the start/stop button to OFF position to stop the vehicle.

## STARTING AND DRIVING

### Range of Your EV

Your EV can drive as per given range in below table, when the high voltage battery is 100 per cent charged. However, in certain situations like driving at high speed or when the air conditioner/heater is ON, the distance to empty can reduce significantly, as the high voltage battery consumes more electricity.

S.N	Variant	Range	Battery state
1	Option I	421 Km*	100%
2	Option II	315 Km *	100%

P1+P2 Cycle - Urban and Extra- Urban Driving Cycle (max speed 90kmph)

\* Range mentioned under standard test condition.



If the “—” symbol is displayed, charge the vehicle immediately. After you charge your vehicle, the distance to empty reading may vary significantly depending on previous operating patterns.

When previous driving patterns include high speed driving, resulting in the driving battery using more electricity than usual, the estimated distance to empty is reduced.

When the high voltage battery uses a little electricity in ECO mode, the estimated distance to empty increases. Distance to empty may depend on many factors such as the charge available in the high voltage battery, weather, and temperature, durability of the battery, geographical features, and driving style. Natural degradation may occur with the high voltage battery depending on the number of years the vehicle is used. This may reduce the distance to empty. Contact your nearest TATA MOTORS EV Authorised Service Centre to replace the battery in that case.

### NOTE

*Any additional load in the car drains the battery or it may effect on range of vehicle.*

### START /STOP SWITCH (if equipped)



#### Vehicle Passive Start - Conditions Single Press Start

1. Bring the smart key with you and sit in the driver seat.
2. Press the brake pedal and then press the start/stop switch.
3. Green colour LED on start/stop button will turn ON.
4. Once vehicle is started successfully, the green colour LED on start/stop button stays ON.

### Two Step Start

#### Step 1

1. Have the smart key with you and sit on the driver's seat.
2. Press the start/stop button without pressing brake pedal.
3. Amber colour LED on start/stop switch turns ON.
4. Vehicle will remain OFF and steering is unlocked

#### Step 2

1. Press the brake pedal and then press start/stop button to start the vehicle.
2. Green colour LED on start/stop button will turn ON.
3. Once vehicle start successfully, green colour LED on start/stop switch will remain ON.

### Three Step Start

#### Step 1

1. Have the smart key with you and sit on the driver's seat.
2. Press the start/stop button without pressing brake pedal.

3. Amber colour LED on start/stop button will turn ON.
4. Limited information will be displayed on instrument cluster and steering will be unlocked. Vehicle remains OFF.

#### Step 2

1. Press the start/stop button without pressing brake pedal again.
2. Green colour LED on start/stop button will turn ON.
3. Vehicle will remain OFF but all electrical equipment and infotainment system can be used.

#### Step 3

1. Press the brake pedal and then press start/stop button to start the vehicle.
2. Green colour LED on start/stop button will turn ON.
3. Once the vehicle is started successfully, the green colour LED on start/stop button stays ON.

## STARTING AND DRIVING

### Vehicle Passive Stop - Stationary Conditions

- Press the start/stop button with or without brake.
- ACC and IGN turns OFF.
- LED on start/stop switch turns OFF.

#### WARNING

When vehicle is in OFF mode, if user tries to lock the vehicle from outside by pressing door handle switch and PEPS detects that the smart key is left inside the vehicle, an audio warning/chime is sounded and doors will not get locked.

### Backup Start

To start the vehicle when smart key battery voltage is low, the user needs to press start/stop switch two times with an interval of 2.5 seconds after pressing the brake with valid smart key near immobilizer antenna (in Centre Console).



#### NOTE

- If smart key is inside the vehicle and on pressing start stop switch, if start stop switch green LED blinks more than 10 sec. duration then contact TATA MOTORS Authorised Service centre.
- If ESCL (Electronic Column Steering Lock) is not unlocked properly, then vehicle doesn't go into ACC mode.

## STEERING LOCK / UNLOCK AND IGNITION SWITCH

### Steering Lock / Unlock



You can adjust the steering wheel position to suit your convenience.

The release lever is located under the steering column.

### To adjust the steering wheel

1. Adjust the seat to a comfortable position.
2. Push the tilt lever completely down to unlock the steering column.

3. Adjust the steering wheel to the desired position.
4. Pull the tilt lever up completely to lock the steering column.
5. Make sure that steering wheel is securely locked by checking up and down direction.

### NOTE

*When adjusting the steering wheel, make sure that:*

- You can see control pedals without any obstacles.
- You can see all the displays in the instrument cluster clearly.

### WARNING

Before you start the car, make sure the steering wheel position is locked. Do not unlock or adjust the steering wheel while the vehicle is in motion.

### Ignition Switch (if equipped)



The ignition switch has the following four positions:

#### Lock

This is the normal parking position. Key from lock can be removed in this position only.

“LOCK” position prevents normal use of the steering wheel after the key is removed.

To release the steering lock, put the key in the slot and turn it clockwise to one click (ACC).

#### ACC

Accessories such as the infotainment system can be operated, but the vehicle remains ‘OFF’. Steering gets unlocked.

#### ON

This is the normal operating position. All electrical systems are ‘ON’.

#### START

Turn the key further clockwise to the START position, (spring loaded) to start the vehicle. As soon as the vehicle starts, release the ignition key, which returns to ON position. While cranking, all accessories will be momentarily ‘OFF’.

#### Illuminated Key Ring (if equipped)

When the vehicle is unlocked, the illuminated key ring glows. This helps to locate ignition switch in the dark.



## STARTING AND DRIVING

### ELECTRIC POWER ASSISTED STEERING (EPAS)

Your vehicle is equipped with electric power assisted steering system. The EPAS system makes steering the vehicle easier with less effort.

In EPAS system, the steering effort becomes heavier as the vehicle speed increases and becomes lighter as the vehicle speed decreases for better control of the vehicle at different vehicle speeds.

If the vehicle is 'OFF' or if the EPAS system becomes inoperative, the vehicle still can be steered with more steering effort.

This EPAS system is available with the following assist features

1. Speed sensitive assist control
2. Active return control

#### NOTE

- A click noise may be heard from the EPAS relay after the ignition switch is turned ON or OFF position.
- The steering wheel may not unlock normally in some cases when Start/

*/Stop switch pressed. If this happens, turn the steering wheel to the right or left slightly to unlock the steering wheel while pressing Start/Stop Switch.*

#### WARNING

In case of below malfunction conditions, then, take your vehicle to the nearest TATA MOTORS EV Authorised Service Centre and have the EPAS system checked as soon as possible.

- Vehicle noise may be heard when the vehicle is driven at low speeds.
- If the EPAS system does not operate normally, the warning light will illuminate on the instrument cluster. The steering wheel rotation may become difficult to control or operate.
- The steering effort can suddenly increase, if the operation of the EPAS system is stopped to prevent serious

us accidents when it detects malfunction of the EPAS system during self-diagnosis.

- When steering for a prolonged period, the steering effort will increase to prevent overheating and damage to the steering system.

#### NOTE

- The steering effort can suddenly increase, if the operation of the EPAS system is stopped to prevent serious accidents when it detects malfunction of the EPAS system during self-diagnosis.
- When steering for a prolonged period, the steering effort will increase to prevent overheating and damage to the steering system.

### DRIVING TIPS

- Plan your tour in advance get help from google maps, check for road conditions, kms to be covered in a day, halting destination, fuel station, food station, hospitals and roadside assistance in case of emergency.
- Always wear your seat belt and ensure all passengers so the same.
- Follow speed limits and adjust your speed according to road condition.
- Keep safe following distance from the vehicle in front of you.
- Obey traffic rules and sign at all times.
- Avoid distraction like mobile phone, texting while driving.
- Check your mirror frequently and be aware of surrounding.
- Never drive under the influence of alcohol or drugs.
- Avoid aggressive driving behaviour like tailgating or excessive over speeding.

- Regularly maintain your vehicle to ensure good working condition.
- Take adequate break and rest every after 200 kms.
- Check tyre pressure, coolant, oil indication, any leakage under the vehicle regularly during travelling.
- Use horn, light and indicators as per condition.

#### **WARNING**

We strongly advise you not to drive in late hours/sleep hours to avoid fatality because body response is slow to respond to any situation in this time period.

#### **NOTE**

*Remember, safe driving is crucial for your safety and safety of others on the road, drive responsibly following above driving tip may help is good and enjoyable travelling experience.*

### Driving Through Water/ Flooded Water

- Drive through calm water only if it is not deeper than 300mm and at this depth, the vehicle speed to be maintained at creep speed.
- If car gets completely or partially submerged in water, switch OFF the ignition, evacuate the car.
- We do not recommend you to drive through flooded water as it may enter the vehicle interior and motor compartment which could damage power electronic, electronic & electrical systems. Judge the depth of water before driving through it.

#### **WARNING**

If vehicle is flooded with water, do not attempt to start the vehicle. Tow the vehicle to a safe place. Contact a nearest TATA MOTORS EV Authorised Service Centre.

## STARTING AND DRIVING

### Driving on a Wet Road

Check wiper blades, lights and brakes for proper functioning and condition.

Check the tyre treads depth, the condition of the tread and tyre. Avoid harsh braking and sharp turns. It may cause loss of control and lead to skid. Keep lights 'ON' if visibility is poor.

#### **WARNING**

- On wet road or during light showers, "Aquaplaning" can occur. "Aquaplaning" is the loss of direct contact between the road surface and the vehicle's tyres due to a water film forming between them. Steering or braking the vehicle can be very difficult, and loss of control can occur.
- There is no hard and fast rule about aquaplaning. The best advice is to slow down when the road is wet.

#### **NOTE**

*If you have driven for a long time in heavy rain without braking, there may be a delayed reaction from the brakes when braking for the first time. You have to press the brake pedal more firmly. Maintain a greater distance from the vehicle in front.*

### Driving on snowy roads

While driving on snow, it is advisable to use the snow chain on roads. Follow assembly and safety instruction provided by the snow chain manufacturers.

#### **WARNING**

Wet ice (0°C and freezing rain), snow or ice can be slick and very hard to drive on. The vehicle will have much less traction or "grip" under these conditions. Try to avoid driving on wet ice until the road is salted or sanded.

- Whatever the conditions, drive with caution. Accelerate and slow down with care. If accelerating too fast, the drive wheels will lose even

more traction.

- Allow more stopping distance under these conditions. Braking should be started sooner than on dry pavement.
- Allow greater following distances on slippery roads.
- Watch for slippery spots (glare ice).
- These may appear on an otherwise clear road in shaded areas. If a patch of ice is seen ahead, brake before reaching it. Try not to brake while on the ice, and avoid any sudden steering maneuvers.
- Do not use cruise control on slippery roads.

### Driving at Night

- Ensure that all lights are working and windshield, window glasses are clean.
- Drive more slowly at night than in the daytime, as the visual range is restricted at night. Maintain a speed such that you can stop within illuminated distance of headlamps.

- Do not use the high beam unless inevitable. It may dazzle the driver of the oncoming vehicle, thus causing an accident.
- Use headlamp main/dip beam to alert other road users on turns/ cross roads etc.
- Use side indicators for lane change or turning.

### Driving on Gradients

When climbing gradient, plan it in advance so that the vehicle speed is maintained.

When driving down a hill, the regenerative braking should be used. Do not switch OFF the vehicle.

#### **WARNING**

On long and steep gradients you must reduce the load on the brakes by taking your foot off the accelerator pedal. This allows you to take advantage of regenerative braking effect and helps avoid overheating of service brakes resulting in reduced braking efficiency.

### Driving in Heat and cold weather

The heating and cooling on the car uses energy from the battery. Set temperatures to a comfortable 24° C - 26° C with Auto mode and Econ activated, and see the comfort as well as the range go up significantly

#### **CAUTION**

Do not park the vehicle in temperatures below -22°C for more than seven days. If the outside temperature is -22°C or less, the Lithium Iron Phosphate battery may freeze and it cannot be charged or provide power to run the vehicle. Move the vehicle to a warm location

### Driving on Highway

Do not change the accelerator pedal inputs rapidly. Go as smooth as possible. EV's being instantaneous torque and power – there is very little lag in translating the pedal input to vehicle response.

Stopping distance progressively, increases with vehicle speed. Maintain a sufficient distance between your vehicle and the vehicle ahead.

For long distance driving, perform safety checks before starting a trip and take rest at certain intervals to prevent fatigue.

EV's give best range between speeds of 40 – 60 kmph. Therefore they are ideal for city applications. Driving in this range along with following of other points here will add your mileage significantly. A driving speed band of 60 to 80 kmph is recommended on highway. At high speed, the range may result in significant drop in range.

## STARTING AND DRIVING

---

### TIPS TO GET MAXIMUM RANGE WHILE DRIVING EV

#### Acceleration, Braking and Coasting

**Acceleration:** This vehicle has a single speed automated gearbox. In accelerating mode, the torque supplied by the motor via the gearbox to the front wheels is linear in nature.

#### 1. Regenerative Braking

- This vehicle is equipped with a regenerative brake system. The primary purpose of the regenerative brake system is to provide some power to help recharge the Lithium Iron Phosphate battery and extend driving range.
- The electric motor when decelerating and braking and transforms kinetic energy to electrical energy in order to charge the high voltage battery. (Torque is applied in the



opposite direction when decelerating to generate braking force and electricity).

- A secondary benefit is an effect similar to “vehicle braking” seen in IC vehicle cars. Here, it depends on HV battery condition.
- In the Drive mode, when the accelerator is released, the regenerative brake system provides some deceleration and generates power for the high voltage battery.
- Power is also generated when the brake pedal is applied.
- The calibration on the regen is done in such a way that most people can experience a “single pedal” drive at most times, just lift your feet of the accelerator pedal to slow the vehicle down and gain range. Brake lightly if required
- When you brake and take your foot off the accelerator pedal, more regenerative brake is applied than in the drive mode. However, during high-speed driving you may feel

that regenerative brake provides less deceleration than the motor braking in an ordinary vehicle. This is normal.

- Less deceleration is provided by the regenerative brake system when the Lithium Iron Phosphate battery is fully charged. Regenerative brake is automatically reduced when the high voltage battery is fully charged to prevent it from overcharging.
- Regenerative brake is also automatically reduced when the battery temperature is high/low to prevent battery damage.
- The brake pedal should be used to slow or stop the vehicle depending on traffic or road conditions. The vehicle brakes are not affected by regenerative brake system operation.
- Use correct Regen Selection for better range.

It is recommended to use below mention Regen level for better mileage:

- Regen level “0” or “1” in case of plain highway.
- Regen Level “1” & “2” In city drive with normal traffic.
- Regen Level “2” & “3” In city drive with heavy traffic.

### 2. Interior Climate

Heating and Air conditioning system uses energy from the high voltage battery and this reduces range. For maximizing range during air-conditioning on driving, it is recommended to set the air conditioning in Auto mode with Econ activated. Also the set temperature should be set between 24-26 deg C. EV is equipped with Remote Air conditioning. You can remotely start Air Conditioning system. However, this also consumes energy from the high voltage battery and reduces the driving range.



### 3. Driving Speeds

At high speeds, greater than 80kmph, high amount of energy is spent in propelling the vehicle and hence reduces range. Similarly, idling for long duration also reduces range significantly.



### 4. Driving Style

Driving behavior has a significant influence on the driving range of an electric vehicle. Frequent and heavy accelerations will have a detrimental impact on car's driving range whereas travelling at a steady pace, in between 40-80 km/hr will help an electric car to maximize range. Predictive driving with gradual acceleration reduces your reliance on hard braking. This helps conserve energy during acceleration and regenerate optimally during deceleration.



However, brake should be applied as necessary to avoid hazards to occupants and surrounding.

### 5. Tyre Pressure

Maintaining specified Tyre pressure only ensures comfortable ride comfort but also maximizes range by minimizing rolling losses of the vehicle. It is advisable to regularly monitor and maintain the tyre pressure within specified limits.



### 6. Unauthorized Electrical Accessories

Unauthorized aftermarket electrical accessories can potentially consume higher energy than factory fitted ones and may affect range directly. They can also lead to functional complications and lower component life in the long run. It is recommended to fit only TATA Genuine Accessories at Authorized EV Service stations.



## STARTING AND DRIVING

---

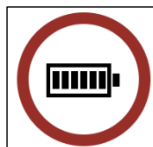
### 7. Vehicle Maintenance

Vehicle to be serviced regularly as per service schedule in authorized service stations. It helps in maximizing vehicle performance and component life.



### 8. Battery Charging

For every 4 consecutive fast charges, 1 complete slow charge is recommended (<20% to 100% SoC) to ensure consistent performance and better health of the high voltage battery. This improves charge balancing during charging and deliver better driving range.



### 9. Dead Weight

Dead weight like bags, boxes etc. which is not required should be removed from the car. This lowers the energy required to propel the vehicle and improves driving range.



## Limp Home Strategy

SoC Intervention					
Zone	IPC message and state	Max speed	Acceleration	Gradability	Cabin cooling
SoC <=25%	If the vehicle is in Sport mode, it will automatically shift to Drive mode which will be shown on cluster	No change	No change	29%	No change
SoC <=10%	Then SoC Gauge 1 <sup>st</sup> Bar ON with single chime and low charge, Limp Home Tell-tale will be ON & "RECHARGE" will display	50 kmph	Reduced	18%	No cooling
SoC <=5%	SoC Gauge 1st Bar will Blink along with Low Charger tell-tale with continuous chime	50 kmph	Reduced	18%	No cooling

Fault Intervention					
S. N.	Telltale Indication	Max. Speed	Acceleration	Gradability	Cabin Cooling
1	HV critical ON + Single Chime. Limp home Telltale blinking	50 kmph	Reduced	20%	No change
2	Limp home Telltale blinking + single chime	50 kmph	Reduced	20%	No change



## STARTING AND DRIVING




### Limp Home Condition of EV

In situations when certain conditions in the vehicle are not met or when some fault arises in the vehicle, the vehicle control unit intervenes and puts the vehicle into Limp Home Mode. The vehicle will give reduced performance in these situations. These limp home interventions are defined on two levels which are provided in the table.

#### NOTE

*There will be a single audio chime whenever the vehicle goes into Limp Home Intervention along with the IPC message. Sports mode cannot be selected if the vehicle SoC is below 25% or the vehicle is in limp home mode. If the vehicle is already in sports mode, it will automatically switch to drive mode. A message 'Shifter not allowed' will be displayed with an audio warning. When level 1 intervention takes place, the vehicle will not start in the next ignition cycle*

### Limp Home Mode Telltale Warnings

Tell tale Indicator	Condition	Description
	Blinking	HV Critical Fault Contact TATA MOTORS EV Authorised Service Centre.
	Continuously ON	HV Critical Fault Mobility is not allowed Contact TATA MOTORS EV Authorised Service Centre.
	Continuously ON	Vehicle has entered in Limp Home mode

### DRIVE AND SHIFTER MODES

#### Drive Modes (if equipped)






Drive mode selection switch

'ECO', 'CITY' and 'SPORT' drive modes are provided. These modes can be used to adjust motor torque characteristics and vehicle performance in line with desired requirement.

Drive mode selection switch is provided on center console for activation.

## STARTING AND DRIVING

Drive Mode	Performance
 CITY	Increased Motor Torque and Power output for BALANCED performance.
 ECO	Optimum Motor Torque and Power output for EFFICIENT performance.
 SPORT	Driver can use maximum torque from Motor.

### Shifter Modes (if equipped)



#### Neutral (N)

The mono shifter is in 'N' mode position and 'N' will be indicated in Instrument Cluster.

#### Drive (D)

The mono shifter is in 'D' mode position and 'D' will be indicated in Instrument Cluster.

#### Park (P)

The mono shifter is in 'P' mode position and 'P' will be indicated in Instrument

Cluster. When starting the vehicle or parking the vehicle. Apply the parking brake whenever the vehicle is to be parked.

#### Reverse (R)

The shifter knob is in 'R' shifter position and 'R' will be indicated in Instrument Cluster.

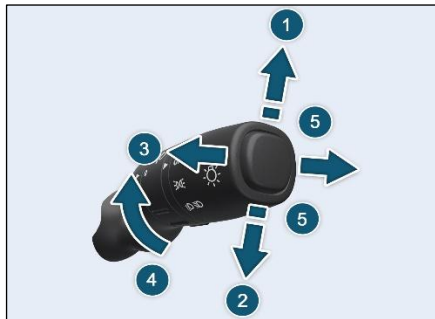
#### Sport (S)

The Gear knob is in 'S' gear position and 'S' will be indicated in Instrument Cluster.

## STARTING AND DRIVING

### OPERATING OF LIGHTS AND WIPERS

#### Combi-switch (RH Stalk)



#### 1. Left Turn Signal

Move the lever fully upward.

#### 2. Right Turn Signal

Move the lever fully downward.

#### NOTE

*When the turn is completed, the signal will cancel and the lever will return to its normal position.*

#### 3. High Beam Flash (Spring Return)

To flash the high beam, pull the lever towards you from the normal position. It will return to its normal position when you release it.

#### 4. Headlamp Rotary Switch

##### Auto Light (if equipped)



The headlights will be automatically switched ON depending on ambient light conditions (while entering a tunnel or when it is twilight).

##### OFF Position



All lamps will remain 'OFF.'

##### Parking Lamp



Rotate stalk to turn 'ON' the Parking lamps.

#### Day Time Running Lamps (DRL) (if equipped)



Day time Running Lamps (DRL) are used to increase the visibility of the vehicle to other drivers during daytime.

DRL is activated when ignition switch is 'ON' and to deactivate, switch the parking lamp ON-OFF twice within approx. three seconds.

Deactivation of DRL can be done by DRL soft switch, which is available on the Head Unit Display.

#### Low Beam



Rotate stalk to turn 'ON' the Low Beam function.

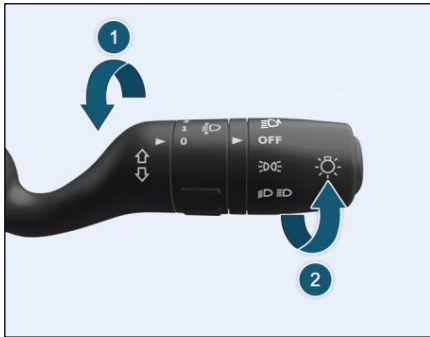
#### High Beam

Move the lever forward to select the high beam function. Pull the lever back to normal for low beam.

### 5. Lane Change Signal (if equipped)

To signal a lane change, move the lever slightly up or down to the point where the turn signal light begins to flash, but the lever does not latch. The turn signal will flash six times automatically.

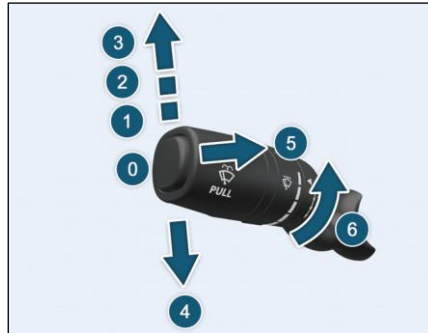
### Head Lamp Leveling Rotary Switch



Inner rotary switch on right hand stalk is provided for head lamp leveling. With the inner rotary switch, Head lamp leveling can be done with head lamp in Low Beam and in 'ON' position. Select correct position before start of trip, when the vehicle

is stationary. Depending on the number of passengers and luggage in the vehicle headlamp focus may change. This can be adjusted by rotating the knob to one of the three level positions.

### Combi-switch (LH Stalk)



### OFF" Position

The wiper is switched 'OFF'.

### Intermittent Wipe

Push the stalk upwards to operate intermittent wipe.

Inner rotary switch on left



hand stalk is provided for intermittent front wiper delay. The switch has five delay timers.

### Slow Wipe

Push the stalk towards position (2) for continuous slow wipe.

### Fast Wipe

Push the stalk towards position (3) for continuous slow wipe.

### Flick Wipe (Spring Return)

Pull the stalk downwards and hold it for continuous wipe, the wiper continuously wipes across the windshield at low speed till the stalk is released.



### Front Windshield Washer

- Pull the lever little longer, to spray the washer fluid on the windshield.
- The windshield wipers will operate for three cycles after the lever is released and for one more cycle after five seconds.



## STARTING AND DRIVING

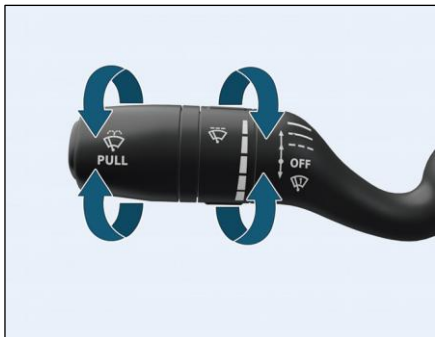
### Manual Mode (if equipped))

- Pull the lever little longer, to spray the washer fluid on the windshield.
- The windshield wipers will operate for three cycles after the lever is released and for one more cycle after five seconds.

### Auto Mode (if equipped))

If your vehicle is fitted with rain sensor, the wipers will automatically wipe the windscreen, if it senses rainfall. Make sure that the wiper stalk is in Auto position.

### Rear Wash and Wipe (if equipped)



### Rain/light Sensor (if equipped)

The integrated rain and light sensor is mounted on front windshield glass to sense rain and light. As per the input from sensor, the wipe and light functions will work automatically.

### HORN



Horn is located on steering wheel. Use it whenever required.

#### **WARNING**

- Check out for No Horn zone, where use of horn is prohibited.
- Avoid using sharp objects which can create scratch on illuminated emblem.
- Do not use sharp objects to clean the gap between horn pad and steering wheel.

### SEATS ADJUSTMENTS

#### Front Row Seats Adjustments

#### Driver Seat Manual Adjustments (if equipped)



Following seat adjustments can be carried out manually.

1. Driver Seat Backrest Angle Adjustment
2. Driver Seat height adjustment
3. Driver Seat forward/backward adjustment lever

#### **WARNING**

Do not adjust the driver's seat while driving. Adjusting the seat while driving could cause the driver to lose control of the vehicle.

#### 1. Driver Seat Backrest Angle Adjustment

To change the seat back rest angle, lean forward slightly and pull up the lever (1). Adjust seat backrest until it reaches desired comfortable position. Make sure that lever returns to its original position and seat is securely latched.

#### **NOTE**

*Adjust the seat backrest until your arms are slightly angled when holding the steering wheel.*

#### **WARNING**

Never travel in a moving vehicle with the seat backrest in an excessively reclined position as this can be dangerous.

You could slide under the seat belt in a collision.

#### 2. Driver Seat height adjustment

To raise the seat, pull and continue pumping the lever (2) in the upward direction until the seat is at the desired height. To lower the seat, pump the lever downward until the seat is at desired height.

#### 3. Driver forward / backward adjustment

Lift lever (3) and slide the seat forwards or rearwards. Release lever and make sure that seat is securely latched.

#### **NOTE**

*Adjust the driver seat position in such a way that the driver will be able to operate the control pedals conformably.*

## STARTING AND DRIVING

### Co-driver Seat Manual Adjustments



1. Seat forward/backward adjustment lever
2. Seat Backrest Angle Adjustment

#### 1. Seat forward / backward adjustment

Lift lever (1) and slide the seat forwards or rearwards. Release lever and make sure that seat is securely latched.

#### 2. Seat Backrest Angle Adjustment

Similar to driver seat, to change the seat back rest angle, lean forward slightly and pull up the lever (2). Adjust seat backrest

until it reaches desired comfortable position. Make sure that lever returns to its original position and seat is securely latched.

### WARNING

Do not adjust the co-driver's seat while driving. Adjusting the seat while driving could cause the driver to lose control of the vehicle.

### Seat Ventilation

To start ventilation, press button once.



It has 3 ventilation adjustment in decreasing order and LED glows for each press. To stop the ventilation long press the button for few seconds.

Default setting is highest speed on first press.

The ventilated seat by default is set to OFF whenever the vehicle START/STOP button is turned ON.



### *i*NOTE

*Do not apply excessive force on ventilation button as it may get damaged. Button operates with slight finger force as they are electronically controlled.*

#### To protect ventilated seats-

- Use the air ventilation seat **ONLY** when the vehicle HVAC system is on.
- Never use a liquids like alcohol, high viscosity oils or other to spill on ventilated seats.
- Avoid spillage of liquids on the ventilated seats surface this may lead to blockage of ventilated seat system and may not function properly.
- Do not add seat covers, as it will not allow ventilated seats to function properly.

- Do not keep plastic covers of seat as it is, as it will not allow ventilated seats to function properly.

### *i*NOTE

*Ventilated seats to be vacuum cleaned regularly as there are chances of air vent hole blockage after usage.*

#### Rear Seats Adjustments with Recline (If equipped)

##### Seats Adjustment



#### Seats Folding (100 %) (If equipped)

You can increase the luggage capacity by folding the respective rear seats as required.

To fold the seat:

Pull the backrest release knob to fold the seat forward. (Right side rear seat).



## STARTING AND DRIVING



Lift the seat as shown in the figure.



Fold the backseat as shown in the figure



Follow the same procedure for driver side seat.

### **WARNING**

- You should always engage the rear seat if you do not need the through loading feature.
- If the rear bench seat and seat backrest are not engaged they could fold forwards, e.g. when braking suddenly or in the event of an accident.

- The vehicle occupant would thereby be pushed into the seat belt by the rear bench seat or by the seat backrest. The seat belt can no longer offer the intended level of protection and could even cause injuries.
- Objects or loads in the trunk cannot be restrained by the seat backrest. There is an increased risk of injury.
- Before every trip, make sure that the seat backrests and the rear bench seat/rear seat are engaged and securely latched.

### MIRRORS

#### Inside Rear View Mirrors (IRVM)



To adjust the mirror move the mirror up, down or sideways manually to obtain the best rear view.

When you drive at night, set the selector tab to select anti-glare mode (if equipped) to reduce glare from the headlights of vehicles behind you.

#### *i*NOTE

*Use antiglare position only when necessary, as it reduces rear view clarity.*

#### Automatic Dimming IRVM (if equipped)



1. Photocell Sensors
2. ON/OFF button

Automatic dimming rear view mirror automatically controls the glare from the headlights of the car behind you in night time or low light driving conditions. Press ON/OFF button to turn ON the automatic dimming function.

The LED indicator on the IRVM shows the active status of auto dimming function. The auto dimming IRVM defaults to the

ON position whenever the ignition switch is turned ON and it is switched OFF whenever reverse gear is engaged.

#### *i*NOTE

*For proper operation, keep the photocell sensors clean and do not cover the area between the IRVM and the windshield.*

## STARTING AND DRIVING

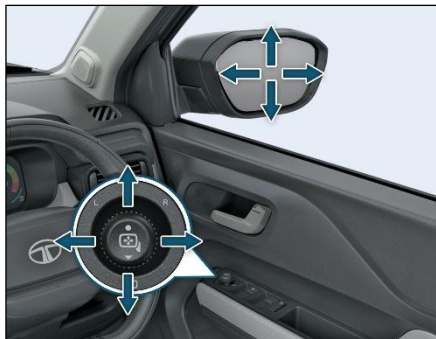
### Outer Rear View Mirrors (ORVM)

#### Motorized ORVM Adjustment (if equipped)

The switch to adjust the motorized mirrors is located on the driver's door. You can adjust the mirrors when the ignition switch is in the "ACC" or "ON" position.



#### To adjust the Mirror



1. Move the mirror selection switch to L (for left side) and R (for right side) to select the mirror you wish to adjust.
2. Use the four positions of the knob to adjust the rear view mirrors to required position.

### ORVM Folding

#### Option 1: Manual Folding

ORVMs can be folded or unfolded manually. This is applicable only for vehicles which are not equipped with motorized folding provision.

#### Option 2: Auto folding by Smart Key



When you lock the vehicle, ORVMs will be folded automatically.

When you unlock the vehicle, ORVMs will be unfolded automatically.

### NOTE

*ORVM auto unfold not work, in case of user select the ORVM auto unfold option disabled through infotainment screen.*

### Option 3: Auto Folding by Knob



To fold / unfold the ORVMs, keep the Selector switch in center position (i.e. neither 'L' nor 'R, position) and then toggle down. This will operate when the ignition switch is in the "ACC" or "ON" position.

### Sun Visors

The sun visors can be pulled down to block the glare coming through the windshield. To block the glare from side windows, pull down the sun visor and release it from retainer. Swing the sun visor to the side.

### Vanity Mirror (if equipped)

Vanity mirror is provided on the back of the front passenger side sun visor.

## STARTING AND DRIVING

### DRIVING SUPPORT SYSTEM

#### Electronic Parking Brake (EPB) (if equipped)



EPB switch is located behind the gear shift knob EPB is applied by pulling up the EPB switch and can be released by pushing down the EPB switch which needs the vehicle to be at ignition ON condition. Always ensure parking brake is released and parking brake warning lamp is OFF before start of the drive. Park brake warning lamp in cluster at vehicle running condition indicates failure in brake system

needs to be checked with TATA MOTORS EV Authorised Service Centre and vehicle needs extreme precaution until you reach TATA MOTORS EV Authorised Service Centre.

#### *i*NOTE

*Apply the parking brake properly before leaving the vehicle and release it before moving.*

#### How to Apply

Depress the Brake pedal & Pull EPB switch upward.

#### *i*NOTE

*Kindly ensure EPB indication turns on in the Cluster. EPB will be applied automatically if vehicle is turned off and Mono shifter is engaged to park position. During parking the vehicle on Steep incline or trailer is attached, kindly ensure EPB can hold the vehicle before leaving.*

#### WARNING

Do not use parking brake in vehicle during running condition except for emergency situations like service brake failure. It will affect the entire brake system. If the EPB fails to apply, prevent vehicle movement by blocking the rear wheels.

#### How to Release

EPB will be released only if you press the EPB switch along with Ignition is on or vehicle is running. & Brake pedal is depressed.

Kindly ensure parking brake indication in instrument cluster is turned off after EPB is released

#### EPB Getting Released Automatically

The following steps to be followed for EPB auto release:

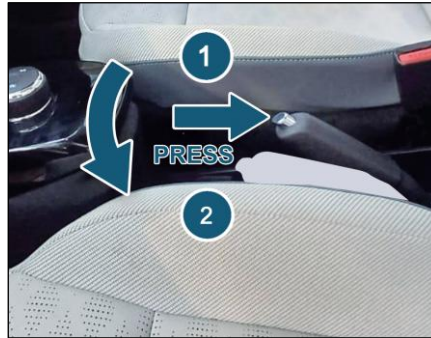
1. Vehicle READY condition
2. Driver door closed & seat belt buckled
3. Shifter knob in D/R mode
4. Press ACC pedal to drive away.

### Manual Parking Break (if equipped)

Mechanical parking brake acting on the rear wheels is provided on the vehicle.



To apply the parking brake, pull the lever up fully. The parking brakes' tell-tale light comes on in the instrument cluster.



To release it, press the release button (1) and push the lever down (2). Parking brakes tell-tale on the instrument cluster will turn 'OFF' when the lever is fully released.

#### *i*NOTE

*Apply the parking brake properly before leaving the vehicle and release it before moving.*

### Ensure Before You Park

- Park the vehicle in a safe place. Switch on the indicator signal before turning to park.
- Apply the parking brake.
- Make sure that all window glasses are closed and all lamps are turned 'OFF'.
- At night, put on the parking lights if required.
- Remove the key from the ignition switch and lock the vehicle.
- Use wheel chocks if the vehicle is parked on a slope.

#### *i*NOTE

*When parking on a downhill gradient, place the gear lever in 'Reverse' position. While parking on uphill gradient, place the gear lever in the '1st' position.*

## STARTING AND DRIVING

### NOTE

*Never leave children unsupervised in the parked vehicle. They could also operate the vehicle's equipment. There is a risk of an accident and injury.*

### NOTE

*Do not use parking brake for braking unless unavoidable circumstances like when service brake is not working properly. The braking distance is considerably longer and the wheels could lock. There is an increased danger of skidding and accidents.*

### Surround View System (SVS)

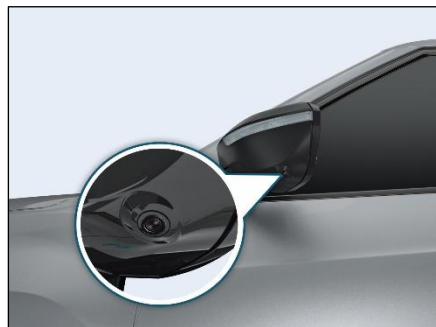
Surround view system displays the surroundings around the vehicle to the driver for safe and comfortable drive.

SVS assists the driver while reversing and maneuvering the vehicle at lower speeds.

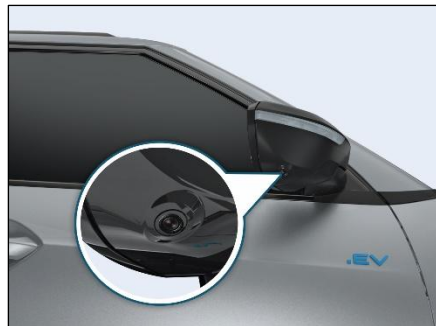
### Camera Locations as Shown In the Images



Front Camera



Left Side Camera



Right Side Camera



## STARTING AND DRIVING



Rear Camera

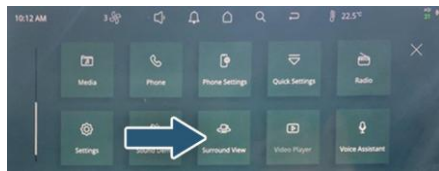
### Activation of SVS

The function is activated when:

1. Surround view soft switch is pressed on Fascia switch



2. Surround view soft switch is pressed on Head unit.



3. The shift lever is in D (Drive), N (Neutral) or R (Reverse) and vehicle speed is under 17 kmph and surround view soft switch is pressed.
4. Shift lever is in Reverse and vehicle speed is below 17 kmph.



## STARTING AND DRIVING

### Deactivation of SVS

SVS function is deactivated when one of the following step is performed.

1. Surround view soft switch is pressed again
2. Vehicle speed is more than 17 kmph  
Disengage the reverse.

### NOTE

- When vehicle speed is more than 17 kmph, the SVS function will turn off. The function will not automatically turn on again, even though vehicle speed gets below 17 kmph. Press the switch again, to turn on the function.
- When vehicle speed is more than 17 Kmph SVS screen will be switch to only rear view during reverse.
- During vehicle speed is more than 17 Kmph and driver activate through soft switch/hard switch rear view shall display to user.

### Surround View System Features

The Surround view system has the following features

1. 2D View
2. 3D View
3. Front Corner View
4. Rear Corner View
5. Full View
6. Settings
7. Cancel Icon

### 2D View

By selecting 2D Icon which is available on the right corner side of the infotainment screen, cameras provide about 360 degree 2D top view of vehicle's surrounding.

In 2D top view mode 4 camera icons will be present around the model car image to switch to different sides of view. The different 2D views are as follows.

- I. 2D Top view + Front view
- II. 2D Top view + Rear view
- III. 2D Top view + Left view

### IV. 2D Top view + Right view



### 2D Top + Front view



### 2D Top + Rear view



### 2D Top + Left view



*2D Top + Right view*

### 3D View

By selecting 3D Icon, cameras provide about 360 degree 3D view of vehicle's surrounding on the Infotainment screen

In 3D mode view 8 camera icons will be present around the model car image to switch to different angle of view.



*3D view with 8 different views*

### Front Corner View

If driver wants to focus on the front corner view, then the icon can be pressed to select the view.

By selecting front corner view icon, camera provides a focused view on the front left and right corners to provide a better visibility for safe maneuver.

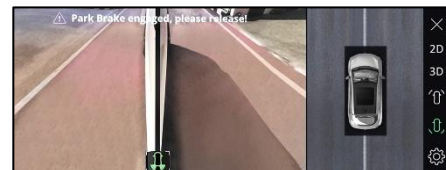


*Front corner view*

### Rear Corner View

If driver wants to focus on the rear corner view, then the icon can be pressed to select the view.

By selecting rear corner view icon, camera provides a focused view on the rear left and right corners to provide a better visibility for safe maneuver.



*Rear corner view*

### Full View

#### I. 2D Full front view

By selecting 2D front view Icon which is available on the model car image, camera provides about wide 2D front view of vehicle's surrounding on the Infotainment screen.

Press full view button to view front objects closer and press the same button to go back to the normal 2D front view.



*2D Full Front view*

## STARTING AND DRIVING

### II. 2D Full Rear view

By selecting 2D rear view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

Press full view button to view rear objects closer and press the same button to go back to the normal 2D rear view.



*2D Full Rear View*

### III. 2D Full Left view

By selecting 2D left view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

Press full view button to view left objects closer and press the same button to go back to the normal 2D left view.



*2D Full left view*

### IV. 2D Full Right view

By selecting 2D right view Icon which is available on the model car image, cameras provides about wide 2D view of vehicle's surrounding on the Infotainment screen.

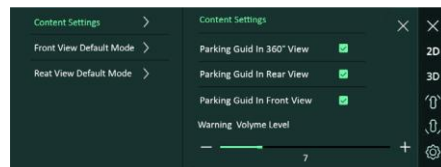
Press full view button to view right objects closer and press the same button to go back to the normal 2D right view.



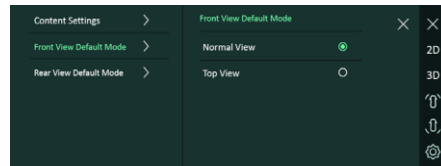
*2D Full Right view*

### Settings

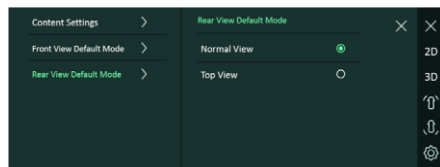
- By selecting the settings icon available on the infotainment screen, driver can change the settings as required.
- User can change the content settings based on the user choice.
- User can change the front and rear default view to any of the view i.e., either normal view or top view



### SVS content settings



*SVS front view default mode settings*



*SVS rear view default mode settings*

### Cancel Icon

By selecting the cancel icon which is available on the top right corner of the infotainment screen, user can exit from the surround view system function.

It can be used for all the SVS features such as 2D, 3D, front & rear corner views.

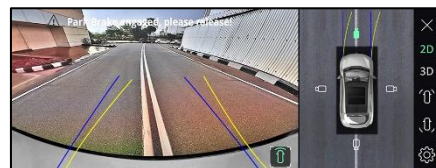
It cannot be visible when vehicle gear state is reverse.



### Understanding Guidelines Indication Static Guidelines



### Dynamic Guidelines



### Red Line

Indicates, if rear objects are in this colored zone, you have to stop the vehicle and not allowed to go backward. If you still go backward, your vehicle will hit the object.



### Yellow Line

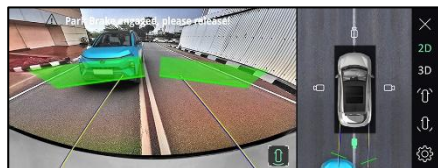
Indicates, if rear objects are in this colored zone, you have to take utmost care. However, objects fall in this zone, may not hit vehicle.



### Green Line

Indicates, if rear object is in this colored zone, you have to be cautious. Still you can go backward safely.

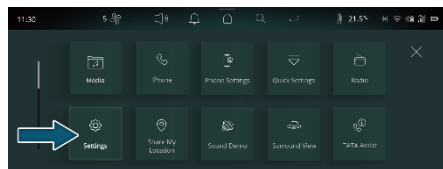
## STARTING AND DRIVING



### PDC Guidelines Settings

User can change the timer settings for PDC guidelines which is available on the infotainment display.

By selecting the infotainment settings icon available on the infotainment screen user can use to open the settings options available in the system



The system will display the below screen when user select the settings icon. Select the driver assistance icon which is available on the screen.



In driver assistance system will provide many other options in that user should select the park assist delay timer. System will provide three different option such as 0sec, 5 sec and 10sec.

Based on the user choice he/she can select any option from the three.



### Blind View Monitor

Blind view monitor will helps to reduce the crashes that happens when driver is being overtaken or changing the lanes.

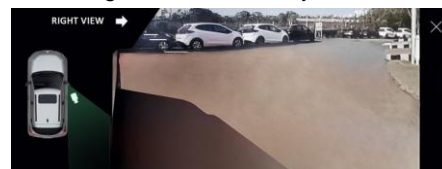
This system should work in ignition on and run condition irrespective of the vehicle speed.

We can enable/disable the blind view monitor in HMI settings based on the user choice.



### Activation of Blind View Monitor

- This feature is activated when user turn on the left/right turn indicator.
- On activating the right turn indicator, right side rear view should be displayed on the infotainment along with static overlays.



Right rear side view when turn on the right indicator

- On activating the left turn indicator,



left side rear view should be displayed on infotainment along with the static overlays.



Left rear side view when turn on the left indicator

### Deactivation of Blind View Monitor

This feature is deactivated when user turn off the left/right turn indicator.

### Understanding Static Overlays Indication

**Red Line:** Indicates, if rear objects are behind this colored line, you are not allowed to change the lane. If you still change the lane, your vehicle will hit the object.

**Yellow Line:** Indicates, if rear objects are behind this colored line, you have to take utmost care. However, objects fall in this zone, may not hit vehicle.

**Green Line:** Indicates, if rear object is behind this colored line, you have to be cautious. Still you can safely change the lane.

### NOTE

- When SVS is in active condition then user turn on the left/right turn indicator then system should display the blind view monitoring and if user turn off the turn indicator then system return back to the SVS screen.
- When SVS is not in active condition, user turn on the left/right turn indicator then system should display the blind view monitoring. Once user turn off the turn indicator then system return back to infotainment home screen.

### Camera Precaution

#### WARNING

- As the camera is, IP protected, do not detach, disassemble or modify in any manner from the actual position. This will show required visual information in display.
- Do not use camera when tailgate is open. If tailgate is open, visual information may not be the actual rear view of the vehicle & system will warn with message 'Tail Gate Open, Please close'.
- Do not use camera when driver/passenger door is open. If any one of the door is open, visual information may not be the actual view of the vehicle & system will warn with message 'Door Open, Please close'. And also corresponding door side display shall be in dark image.
- Do not use camera when ORVM is folded. If ORVM is folded, visual information may not be the actual

## STARTING AND DRIVING

view of the vehicle & system will warn with message 'ORVM Folded'.

- When the camera is operated under fluorescent lights, sodium light or mercury light etc., illuminated areas on the lens may appear to flicker in the display.
- Do not attach any advertisement or styling or any kind of stickers on top of camera. If this happens, camera cannot provide you the visual image and may damage camera.
- Do not add any accessory, which will obstruct camera field of view.

### Cleaning Camera

1. Due to environmental reasons, dust, mud or fog may accumulate on the camera lens. So regularly clean the camera lens.
2. Use water to clean the camera lens. Do not use extreme cold or hot water. Rapid changes in temperature may brittle the camera lens. Do not apply High Pressure water for cleaning.

3. Wipe the camera lens with soft cloth.
4. Do not use hard cloth or material to wipe the camera lens. This will cause scratches on the camera, and leads to deteriorated visual image on the display.
5. Do not apply organic solvent, car wax, window cleaner or glass coat to clean the camera. If this is applied, wipe it off as soon as possible.
6. Do not use chemical solvents such as strong detergents containing high alkaline or volatile organic solvents (gasoline, acetone etc). This may damage the camera lens
7. Do not apply heavy force on lens, while cleaning.
8. Do not remove mud, snow on the camera lens using stick or hard material. Use normal water and soft cloth.

### WARNING

- The camera uses fish eye lens. So the size of the objects or in the display may differ from the actual size and distances in low light conditions, the screen may darken or image may appear faint.
- If the tire sizes are changed, the position of the fixed guidelines displayed on the screen may change  
During rainy conditions, image may get obscured. In such conditions, do not depend on camera view.
- The camera used in the vehicle, may not reproduce the same color of the real object.
- Do not apply any kind of force on the camera.
- High humidity and variation in ambient temperature may result into condensation inside the camera lens, which may further result into degradation of camera video feed on the screen. It is recommended that not

to rely on camera video feed for parking assistance in such scenario. This phenomenon is temporary and will be automatically recovered with reduction in humidity and less variation in ambient temperature.

- The area displayed by the camera is limited. The camera does not display objects that are close to or below the bumper, underneath the vehicle, or objects out of the camera's field of view. The area displayed on the screen may vary according to Vehicle orientation or road conditions.

### Rear View Camera



Rear View Camera is a visual reverse guiding system. When reversing or parking, make sure that there are no persons, animals or objects in the area where you are reversing.

The display will be shown on the infotainment screen.



### Activation

#### Reverse

This system will start, if mono-shifter at reverse, or park assist button (if equipped) is pressed or manual activation is done through Infotainment screen.

#### Deactivation

System will stop, if reverse gear is disengaged, or park assist button (if equipped) is pressed.



## STARTING AND DRIVING

If started through infotainment, the system can be stopped using a cross button on infotainment screen.

### Understanding Guidelines Indication



*Static guidelines*



*Dynamic guidelines*

### Green Line

You can safely reverse the vehicle, but be cautious if objects fall in this zone.

### Yellow Line

You have to take utmost care if objects fall in this zone. However, the objects may not hit vehicle.

### Red Line

Red line indicates that you have to stop reversing the vehicle. If you still go backwards, the car will hit the obstacle.

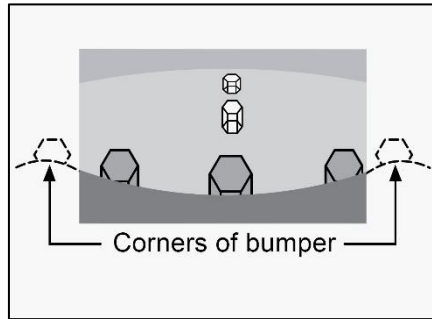
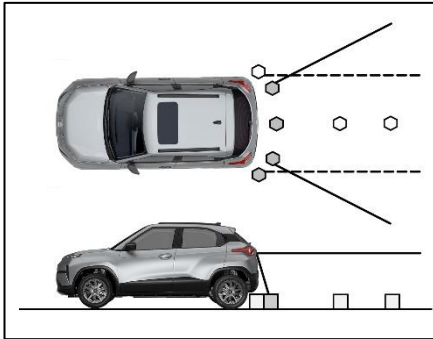
### Do's and Don'ts

- Do not use camera when tailgate is open. If tailgate is open, visual information may not be the actual rear view of the vehicle & system will warn with message 'Tail Gate Open, Please close.'
- When the camera is operated under fluorescent lights, sodium light or mercury light etc., illuminated areas on the lens may appear to flicker in the display.
- Do not attach any advertisement or styling or any kind of stickers on top of camera. If this happens, camera cannot provide the visual image and it may damage the camera.
- Do not add any accessory, which will cause blockage to the camera's field of view.

### Rear View Camera System Precautions

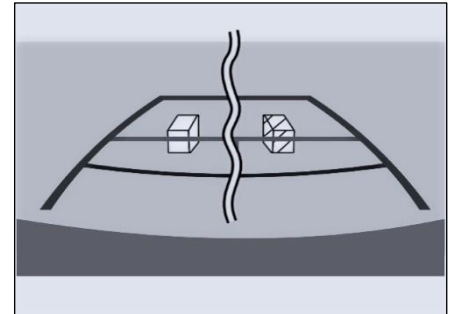
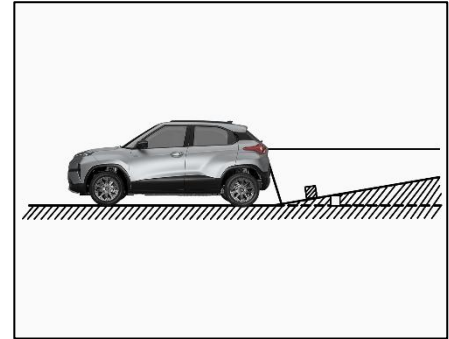
#### Area Displayed on Screen

The rear view camera system displays an image of the view from the bumper of the rear area of the vehicle.



- The area displayed on the screen may vary according to vehicle orientation conditions.
- Objects, which are close to either corner of the bumper or under the bumper, cannot be seen on the screen.
- The camera uses a special lens. The distance of the image that appears on the screen differs from the actual distance. The camera may not display items that are located higher than the camera's field of view.

### When sharp up gradient behind the vehicle



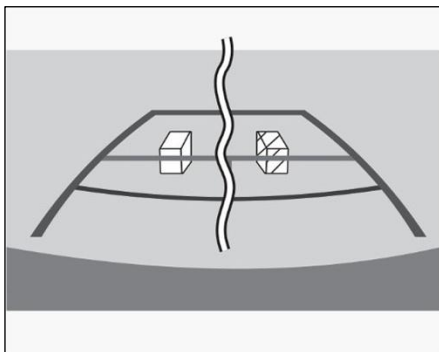
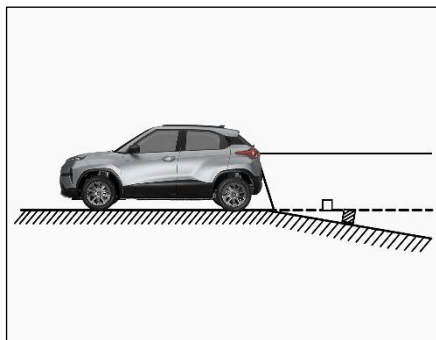
## STARTING AND DRIVING

The distance guidelines will appear to be closer to the vehicle than the actual distance.

Because of this, objects will appear to be farther away than they actually are.

In the same way, there will be a margin of error between the guidelines and the actual distance/course on the road.

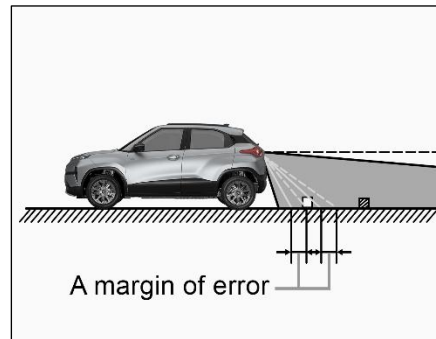
**When sharp down gradient behind the vehicle**



### *i*NOTE

- *The distance guidelines will appear to be further from the vehicle than the actual distance.*
- *Because of this, objects will appear to be closer than they actually are. In the same way, there will be a margin of error between the guidelines and the actual distance/course on the road.*

**When any part of the vehicle sags**

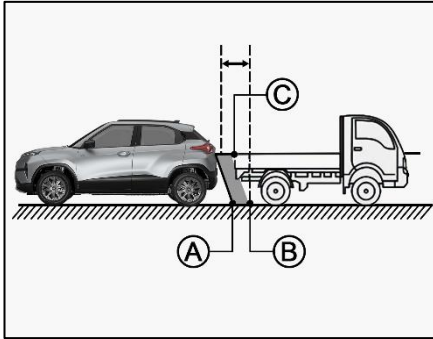


When any part of the vehicle sags due to the number of passengers or the distribution of the load, there is a margin of error between the fixed guide lines on the screen and the actual distance/course on the road.

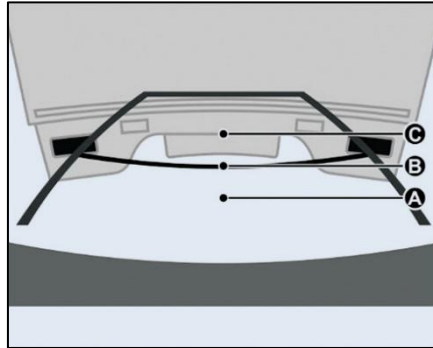
**When approaching three-dimensional objects**

The distance guidelines are displayed according to flat surfaced objects (such as the road). It is not possible to determine the position of three-dimensional objects

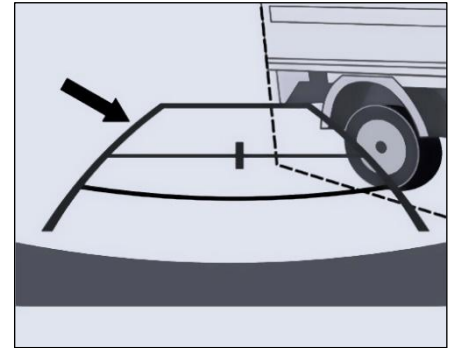
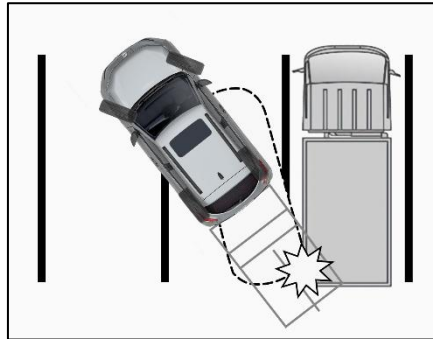
(such as vehicles) using the distance guidelines. When approaching a three-dimensional object.



Visually check the surroundings and the area behind the vehicle. On the screen, it appears that a truck is parked at point B. However, in reality if you back up to point A, you will hit the truck. On the screen, it appears that A is closest and C is furthest away. However, in reality, the distance to A and C is the same, and B is further away from A and C.



**Vehicle width guidelines**



Visually check the surroundings and the area behind the vehicle. In the case shown below, the truck appears to be outside of the vehicle width guidelines and the vehicle does not look as if it hits the truck. However, the rear body of the truck may actually cross over the vehicle width guidelines. In reality if you back up as guided by the vehicle width guidelines, the vehicle may hit the truck.

## STARTING AND DRIVING

### Park Assist System (Front and Rear)

Park Assist System is an electronic parking aid that assist you to park vehicle safely when in reverse mode. It also provides front part assist (if equipped) if your vehicle speed is below 10Kmph and Front part assist option is enabled through infotainment screen.

It provides audio, visual information through vehicle infotainment system. Select this feature in infotainment display to see any obstacle behind/front of the vehicle.



The system also displays the Park assist screen when mono-shifter at reverse.

### WARNING

0 to 25 cm obstacle detection performance is not guaranteed due to ultrasonic sensor technology limitation.

Variant where infotainment display is not present and audio warning is given through a buzzer, on activating the Park Assist system, a tone will be played within first two seconds to indicate the proper functioning of the system. After these two seconds, normal functioning of the system will continue. If no tone is heard for first two seconds, it shall mean that Park Assist System is faulty. The owner should, in that case, go to the nearest dealer for rectification.

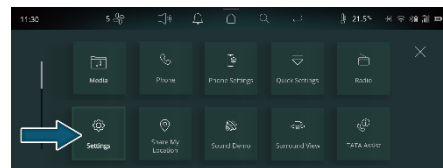
### Front Park Assist System (FPAS) (if equipped)



### Activation Conditions

1. Front park assist option can be enabled through Infotainment screen.
2. If reverse gear is engaged and Front park assist option is enabled through infotainment screen.

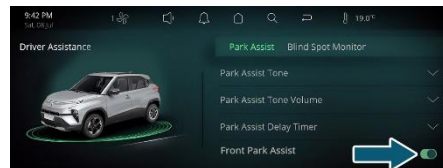
### Go to settings



### Select Driver Assistance



### Enable front park assist option



## STARTING AND DRIVING

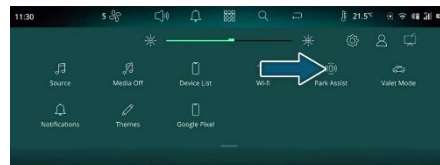
- If user has turned ON Low speed activation from user settings menu and vehicle speed is below 10 kmph (Forward Direction) and some object is detected in the front of the vehicle then audio warning for 10 sec will sound, while the visual warning will continue to be shown till the object is present.

### Deactivation Condition

- If vehicle speed is above 10Kmph in drive mode.
- If started through infotainment screen button, the system can be stopped using a Front Park Assist option on infotainment screen.

Approx. Distance Range From Bumper (in cm)	Visual Warning	Audible Information
25 – 30	Red Zone	Continuous Beep
31 – 60	Yellow Zone	Fast Beep
61 – 100	Green Zone	Slow Beep

### Reverse Park Assist System (RPAS) (if equipped)



### Activation Condition

This system will start, if reverse gear is engaged, or park assist button (if equipped) is pressed or manual activation is done through Infotainment screen.

### Deactivation Condition

System will stop if park assist button (if equipped) is pressed.

If started through infotainment, the system can be stopped using a cross button on infotainment screen.

Approx. Distance Range From Bumper (in cm)	Audible Information
25 – 40	Continuous Beep
41 – 80	Fast Beep
81 – 120	Slow Beep

### *i*NOTE

*Audio warning may come from Infotainment system speaker or through Buzzer, depending on vehicle model and configuration.*

### Park Assist System Limitations

Park Assist system is not a collision avoiding system. It is solely the driver's responsibility to park the vehicle safely. Park Assist feature works on ultra sound echo technology, due to which performance is not guaranteed in following scenarios:

- If the object has a sharp edge surface, where surface may divert echoes from sensor reception.

## STARTING AND DRIVING

- If object is mesh fence made up of thin wires, where echoes can't be given by the surface.
- Fast moving objects passes in the sensor's field of detection, where echoes are not processed by the system.
- If object is made/covered by foam or sponge or snow where ultrasonic sound signals are absorbed.
- Objects close to the rear bumper can go undetected by the Reverse Park Assist's field of detection. Driver should use extreme caution while parking the vehicle.
- If height of the bumper is changed due to alteration to the suspension or other causes.
- If the sensor areas are extremely hot from direct sunlight or cold due to freezing weather.
- If Sensors are covered by a hand, sticker, accessory, etc.
- If ultrasonic noise is present around Vehicle due to other vehicle sensors, horn, air braking system (large vehicles), Exhaust Fans, Wireless transmitters or mobile phones.
- If the vehicle speed exceeds 10kmph, the system will not warn you even though objects are detected, error message 'Vehicle Speed is high, drive slowly!' will appear.
- Driving on uneven road surfaces e.g. Gravel, unpaved roads, Artificial Speed Breakers, or gradient.
- Poles of square/rectangular cross section might not be detected due to the ultrasonic technology limitation. If trailer is connected.

### WARNING

Due to any reason, if the sensor gets misaligned or loses its intended fitment position, contact your dealer for refitment.

### NOTE

*Turning the ignition 'OFF' while the park assist feature is active would disable it.*

### NOTE

*Parking sensor performance may affect in case use of unauthorized registration plate. Use RTO authorized size registration plate only. High security registration plate dimension in mm – 500 x 120 (Approx).*

### Park Assist System Preventive Maintenance/cleaning

1. Regularly clean the sensors and keep them free from dust, ice, mud, water, chewing gum etc. for proper working of the system. Use a smooth cloth for cleaning.
2. Do not use water at high pressure for cleaning the sensor.
3. Do not cover the sensors. This will interrupt park assist performance.

4. Do not remove mud, snow on the sensors using stick or hard material. Use normal water and soft cloth.

### Park Assist Malfunction Indications

In case of park assist system malfunctions, fault screen may appear on the infotainment system.

Reason for this fault may be

1. Body Control Module Failure
2. Sensor Malfunction
3. Partner components such as Infotainment music system, Instrument Cluster failure

### AUTOMATIC VEHICLE HOLD (if equipped)



AVH holds the brakes once vehicle speed reaches zero at traffic lights or a junction, thus avoids unintended vehicle rolling. Once activated through AVH switch Automatic Vehicle Hold maintains brake force even after you release the Brake Pedal. You can then release the brake pedal and remain stopped, even on a hill. To disengage AVH, press the accelerator pedal

### How to Apply

1. Depress the Brake pedal.
2. Ensure seatbelt is fasten and driver's door is closed.
3. Press AVH switch.
4. Auto Hold indication turns on in the Cluster which indicates AVH is turned ON and in Standby mode.
5. When the vehicle reaches the stand-still condition though brake pedal is released AVH holds the vehicle and AVH indication changes the color from white to green.

AVH will be released when accelerator pedal is pressed in R (Reverse), D (Drive).

### NOTE

- When the vehicle is turned off keeping the Auto Vehicle Hold in the ON condition, Auto Vehicle Hold will get released and EPB will get automatically applied.
- For safety, for smooth take off press the accelerator pedal slowly when the AVH is active.



## STARTING AND DRIVING

### Vehicle Hold Warning Indicator

AVH indication and warning lamps turns ON (white) which will appear on the cluster is provided below.



AVH indication ON



AVH active indication (Green color)



AVH failure indication (Amber color)

### How to Disengage AVH

In Ignition ON Condition depress the Auto hold switch the Auto Hold indication in white color will disappear from the cluster indicating AVH is turned off.

AVH once turned ON will not be turned off automatically until it is deselected by switch input from user.

#### NOTE

*Auto hold function will not become active if*

- *Driver Seat belt is not buckled.*
- *Driver Door is not closed properly. EPB is in applied condition.*

For end user safety Auto hold will shift automatically to EPB in below conditions:

1. Vehicle is in standstill for more than 3 minutes.
2. Monoshifter is shifted from any of Drive (D), Reverse(R) to Park (P) Position.
3. If you turn OFF the vehicle/Ignition in standstill condition.
4. Vehicle is standing on steep slope.

In above conditions AVH indication will change from Green to white and EPB indication will turn on in the cluster.

#### WARNING

If any abnormality is present in the system, AVH malfunction lamp in Amber color will glow. Switch OFF the ignition for 30 seconds and check if the same behavior is there. If the Malfunction lamp is still there, get your parking brake system checked with the TATA MOTORS EV Authorised Service Centre.

### CLIMATE CONTROL

#### Air Distribution

The Climate Control regulates the temperature inside the vehicle and filter the dust particles in cabin based on the user set temperature settings. The air is distributed through the vents in the passenger compartment as shown below:

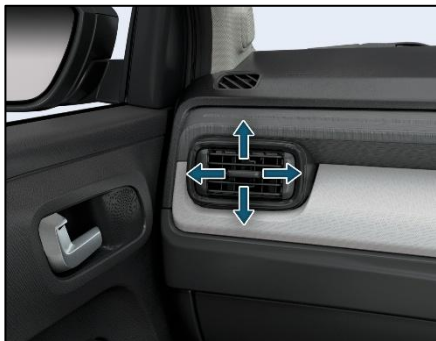


## INTERIOR AND EXTERIOR FEATURES

### Air Vents

#### Dashboard Side and Front Centre Vent

Air vents are available on the dashboard. The direction of air flow can be adjusted using sliders on the respective vents.



Dashboard Side Vent



Front Center Vent

### FULLY AUTOMATIC TEMPERATURE CONTROL (FATC) (if equipped)

FATC system controls the in-cabin temperature of the vehicle automatically and provides maximum passenger convenience regardless of outside weather conditions.

#### Display Unit

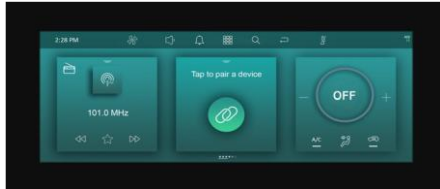


1. AC ON/OFF
2. Blower speed control toggle switch
3. Maximum defrost

## INTERIOR AND EXTERIOR FEATURES

4. Rear window demister
5. Fresh air / recirculation
6. Air distribution (mode)
7. OFF mode
8. Auto ON selection
9. Temperature control toggle switch
10. In car Sensor

### Display Screen



FATC display is shown on main display screen.

FATC functions can be controlled using both the FATC control panel and the touch screen display.

Whenever the user selects any switch or moves the toggle switch, then the display unit will show the relevant climate Information

Also, when the display is not in climate mode then climate information will be displayed on the all-time display available on the top bar and widget.

### AC ON / OFF



Select the AC ON/OFF switch to turn the air conditioning ON or OFF. The AC icon activated on the display when the AC is ON.

### Blower control toggle switch



Move the temperature control toggle switch up to increase the temperature of the air. The desired temperature will be increased by steps of 0.5°C. User can select temperature range from 18°C to 30°C. Move the toggle switch down to reduce the temperature. When you set the temperature to its lower limit (LO) or its upper limit ((Hi), the system runs at full

cooling or heating only. It doesn't regulate the interior temperature.

### Maximum Defrost



1. It directs the main airflow towards windscreen for faster defrosting. (It also overrides any mode selection you may have made).
2. When you turn off the maximum defrost, the system returns to its former settings.

### *i*NOTE

*For your safety make sure you have a clear view through all the windows before driving.*

### Rear Window Demister



Select the rear window demister switch to turn it ON or OFF. The system will be de-

## INTERIOR AND EXTERIOR FEATURES

activated after 15 min of continuous operation.

### Fresh Air / Recirculation



1. When the recirculation switch is turned ON, air from the vehicle's interior is sent throughout the system.
2. When the recirculation switch is turned OFF, air from outside enters in to the cabin (fresh mode). Whenever discomfort is felt, switch to fresh air mode.

#### NOTE

*The outside air intakes for the climate control systems are at the base of wind- screen. Keep this area clear from leaves and other debris.*




Use recirculation mode for faster heating and cooling. However, keeping the system in recirculation mode - particularly when the AC is in OFF - can cause fogging of windows



### Air Distribution (mode)



In AUTO mode, the FATC system will regulate the mode automatically. However, user override is possible with the use of MODE switch to select the desired airflow mode.

Each time you select the MODE switch, the display shows the mode selected.

	Directs air through the center and side air vents
	Directs air through the center, side and foot well vents
	Directs air through the foot well air vents

	Directs air through the defroster & foot well vents (Default fresh air mode)
	Directs air through the defroster vents (Default fresh air mode)

### OFF Mode

**OFF**

Select the OFF switch to turn the system 'OFF'. OFF will be displayed on the infotainment screen.

### Auto ON Selection Button

**AUTO**

To put the automatic climate control in fully automatic mode:

1. Select the 'AUTO' switch.
2. Set the desired temperature by toggle switch. The display will show all the functions during 'AUTO' mode.

3. The system automatically selects the proper mix of conditioned and / or heated air that will, as quickly as possible, raise or lower the interior temperature to your preference.
4. When you set the temperature to its lower limit (LO) or its upper limit (HI), the system runs at full cooling or heating only. It does not regulate the interior temperature.

### NOTE

*In 'AUTO' mode, the FATC system will regulate the blower speed automatically.*

### Semi-automatic Operation

You can manually select various functions of the climate control system when it is in fully automatic mode. All other features remain automatically controlled. Making any manual selection causes the word 'AUTO' in the display to go OFF and the overridden setting is displayed. System will remain in semiautomatic mode till 'AUTO' is selected again.

### Temperature Control



Move the temperature control toggle switch up to increase the temperature of the air. The desired temperature will be increased by steps of 0.5°C. User can select temperature range from 18°C to 30°C. Move the toggle switch down to reduce the temperature.

When you set the temperature to its lower limit (Lo) or its upper limit (Hi), the system runs at full cooling or heating only. It doesn't regulate the interior temperature.

## INTERIOR AND EXTERIOR FEATURES

---

### FATC Sensors

#### Solar Sensor

FATC system is fitted with three sensors. (if equipped) Solar sensor is on the top of the dash-board at the right hand side of defroster grill.

#### Option I



#### Option II



### Outside Ambient Temperature (OAT) Sensor



Outside Ambient Temperature (OAT) sensor located under the front bumper grill.

### In-car Sensor on Control Panel

In-car sensor is located on FATC control panel.

#### *i*NOTE

- Do not cover or spill any liquid on sensors.
- Do not cover sensor, this may cause the sensor to malfunction. This may lead to FATC not functioning to desired level.

### CABIN AIR PURIFICATION

The Climate Control System fitted with advance filter for cabin air purification.

#### *i*NOTE

*Replace the Filter as per Maintenance schedule. More frequent filter replacement are required/ recommended in case of vehicle is driven in heavy dusty conditions. If the vehicle is driven in heavy dusty conditions more frequent filter replacement are required. Replace the filter if you find poor ventilation, cooling or Demisting and poor Air Quality Index (AQI).*

#### Air Quality Index : (If equipped)

- Climate control system fitted with FATC calculates Air Quality Index(AQI) of cabin using PM2.5 AQI Index.
- FATC System in AUTO Mode automatically sets the blower speed and switches to recirculation air mode to improve AQI inside the cabin.

- The calculated AQI is displayed on display unit along with severity index.



#### *i*NOTE

- AQI calculation will be effective after 30 secs, ignition ON and no value will be displayed during this period.
- If AQI does not improve in some-time get sensor and Cabin filter inspected.



## INTERIOR AND EXTERIOR FEATURES

### FASCIA SWITCHES



1. Charger flap opening
2. Charging gun lock/unlock
3. Front Fog Lamps (If equipped)
4. Hazard warning switch
5. Tail gate opening
6. Central lock/unlock
7. Surround View System (SVS)

#### 1. Charger Flap Opening

To release the charging flap, press the switch located on fascia switch

#### 2. Charger Gun Lock/ Unlock

To release the charger gun, press the switch located on fascia switch. Charging socket inlet is located on front bumper

#### *i*NOTE

*Make sure both AC slow charging & DC fast charging is De-energised / off state.*

#### 3. Front Fog Lamps (if equipped)

The front fog lamps are located on the front bumper. In poor visibility conditions due to fog, snow or rain, the fog lamps make visibility better and make it easier for other road users to see you. It turns to 'ON' when the fog lamp switch is turned on when the ignition is 'ON' and when the position and parking/ head lamp is 'ON'. An indicator on front fog lamp knob will come on when the front fog light is 'ON'.

#### Lamp Condensation / Fogging Condition

Condensation is a natural phenomenon in Lamp. This occurs mainly because of atmospheric condition/weather change.

During normal condensation, thin film of mist is visible on the inside surface of the exterior lens. Generally, this condition is considered normal and will be eliminated by turning on the respective lamp with engine running or during normal driving conditions. By doing this if the condensation has begun to clear after the drying time it indicates that the lamp sealing has NOT been breached and will eventually clear. The lamp must NOT be replaced.

#### *i*NOTE

- *All Exterior lamp fogging / condensation is natural occurrence and respective lamp assembly replacement will not necessary to resolve the issue.*
- *High-pressure washer jet direct on vent system of lamp are not be recommended, there might be possibil-*

ity of water ingress causing for heavy fogging

- Presence of condensation / mist in non-functional area is normal and acceptable, no action is recommended.

#### 4. Hazard Warning Switch

Press the hazard warning switch to activate the hazard warning. All the turn signal lamps will flash simultaneously. To turn OFF, press the switch again.

#### 5. Tail Gate Opening

To unlatch the tail gate, press the switch located on fascia switch.

#### 6. Central Lock/unlock

To open the door, press the Lock/unlock door switch located on the fascia switch.

#### 7. Surround View Camera (SVS)

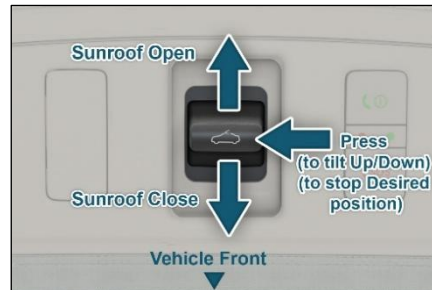
Press this switch to see the 360° view in the display screen.

### POWER SUNROOF (if equipped)

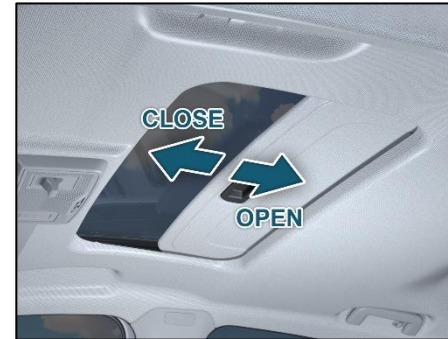
It brings natural light and fresh air into passenger compartment. The cabin becomes more illuminated and bright which gives pleasant feeling while driving and makes driving experience more enjoyable and relaxed.

Sunroof allows air to flow evenly from the roof which is quieter and less intrusive than wind blowing through a side window. Sunroof can be operated by Manual Switch, Voice Command and by Rain Detection/Vehicle Lock.

#### Power Sunroof Switch

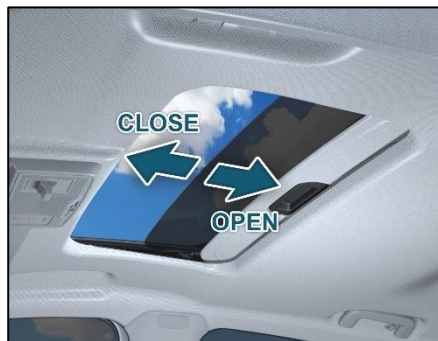


Power sunroof switch is mounted in overhead console near the roof lamp. This switch is used to open, close, tilt up / down the sunroof as required. Condition to operate sunroof ignition / vehicle ON.



Sunshade Open / Close Position

## INTERIOR AND EXTERIOR FEATURES



*Sunroof Open / Close Position*

Manually slide the sunshade to open or close

1. Push the switch away from the wind shield to open the sunroof [long press] sunshade and Sunroof both will get open simultaneously.
2. Push the switch towards the wind-shield [long press] Sunroof and sunshade both will get close simultaneously.
3. Press at the centre of the switch for tilt up / down/ to stop at desired position of Sunroof and sunshade.

### Sunroof Voice Command

Enable voice recognition via steering wheel switch or TATA Assist icon from the infotainment screen.



- System will prompted with “How can I help?”
- Give the “sunroof open/close” command. Sunroof will be opened/closed.



### Warning for Voice Command

Speak the commands / Instructions in a neutral English accent for best results.

- Do not take long pauses (greater than 1 second) while speaking the words in a command. Speak the words of the command at a constant rate.
- Avoid varying your pitch and volume while speaking the commands. Speak clearly and loudly at a reasonable speed.
- Ensure that there is no noise disturbance when you speak the commands

like, other passengers in the vehicle are talking or there is lot of wind noise. Disturbance from external sound sources may result in poor voice recognition.

Always face forward while speaking your commands as the voice recognition quality is best in this orientation.

### Sunroof Closure on Auto Detection of Rain/vehicle Lock

For User Convenience / Protection of vehicle, sunroof will automatically close under following conditions:

- Rain Detection: When sunroof is open and rain is detected (based on Wiper speed is slow/high upon raining), then Sunroof will close automatically
- Vehicle Locking: The sun roof will close automatically when ignition is off and vehicle is locked from out through driver door manual key or by remote key.

#### NOTE

*Combi Switch should be in auto mode to close sunroof with rain sensor.*

### Automatic Reversal / Anti-pinch Function



If the sunroof senses any obstacle while it is closing then it will reverse its direction and opens the sunroof so that trapped object will get released easily. The auto reverse function may not work if very thin or soft object is caught between the sunroof assembly. Anti-Pinch/ Automatic reversal is a safety feature however to override it and operate sunroof manually, press sunroof close switch within 10 seconds of auto-reversal completion and hold it till sunroof is fully closed.

## INTERIOR AND EXTERIOR FEATURES

### **WARNING**

- Never try pinching of any part of your body intentionally to activate the Automatic reversal function.
- The Automatic reversal function may not work if something gets stuck just before the sunroof fully closes.

### **Warning for Sunroof**

Even though the sunroof can be operated when the ignition key is in the ON position (the vehicle is not running), operating the sunroof repeatedly with the vehicle turned off will run down the battery. Operate the sunroof while the vehicle is running

When a desired sunroof operation is completed, release the switch. If you keep pressing the switch, it could cause a malfunction. Especially in winter, never operate the sunroof if moving areas are iced. Wait until the areas are de-iced.

Make sure head, hands, arms or any other body parts or objects are out of the way before operating the sunroof. Body

parts or objects may get pinched causing injuries or vehicle damage. Never deliberately use your body parts to test the automatic reversal function. The sunroof glass may reverse direction, but there is a risk of injury. Dust accumulated between the sunroof and roof panel can make noise or cause any damage. Open the sunroof and re-move dust regularly using a clean cloth. Do not sit on the top of the sunroof. It may cause injury or vehicle damage. Do not allow passengers to lean out of an open sunroof whilst the vehicle is in motion. Injuries may occur from objects such as tree branches. Safety of the vehicle occupants must be observed at all times. Do not allow limbs to be placed in the moving path of the sunroof at any time, injury may occur.

### **WARNING**

High Pressure wash Jet Flow should not be directed on Sunroof sealing area around periphery of glass. Doing so may lead to water leakage inside cabin.

### **Initializing the Power Sunroof**

A) In the event of a power failure or fuse dead or battery disconnection when the sunroof is in motion, then sunroof will require initialization when the power is restored.

B) In the event of Sunroof first click (Express operation) not working.

C) In the event of Sunroof, not closing fully or partially closing.

### **Initializing Procedure for condition (A & B) only Sunroof – Glass Panel**

1. Turn ON the ignition.
2. Close the sunroof by pressing 1st detent switch. After closing completely still keep it pressed for 1-2 seconds until click sound comes from Sunroof.

The Initializing process is completed. Check if Sunroof open/close operation is working, if not then repeat step 1 & 2.

### **Initializing Procedure for condition (C) only Sunroof – Glass Panel**

1. Close the sunroof fully by pressing 1<sup>st</sup> Detent and keep the switch pressed

For 10 seconds.

2. The Re-initializing process is completed.

Check the sunroof is closing completely, if not repeat step 1 and 2.

### **Initializing Procedure for condition (A & B) only Sunshade**

1. Turn ON the ignition.
2. Close the sunroof by pressing 2nd detent switch. After closing completely, still keep it pressed for 1-2 seconds until click sound comes from Sunroof.

The Initializing process is completed. Check if Sunroof open/close operation is working, if not then repeat step 1 & 2.

### **Initializing Procedure for condition (C) only Sunshade**

1. Close the sunshade fully by pressing 2nd Detent and keep the switch pressed for 10 seconds.
2. The Re-initializing process is completed

Check the sunshade is closing completely, if not repeat step 1 and 2.

**Power Sunroof - Self-Learning Procedure** In the event of Sunroof glass panel / Sun-shade automatically reversing after pressing detent switch respectively Sunroof Glass self-learning:

1. Keep the sunroof glass closed, press and hold 1st Detent switch until completion of the self-learning process.
2. During this time the sunroof glass will automatically close, pause for 5 seconds, open partially then close fully.
3. This indicates that the sunroof glass self-learning process is completed.

### **Sunshade Self-learning:**

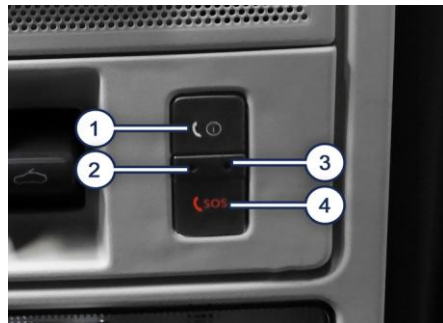
1. After the sunroof glass self-learning is completed, Keep the sunroof closed, press and hold 2nd Detent until completion of the self-learning process.
2. During this time the sunshade will automatically close, pause for 5 seconds, open partially then close fully.
3. This indicates that the sunshade self-learning process is completed.



In case of malfunction of any of the above *functions*, please contact TATA MOTORS Authorised Service Centre.

## INTERIOR AND EXTERIOR FEATURES

### B-call and E-call Switch



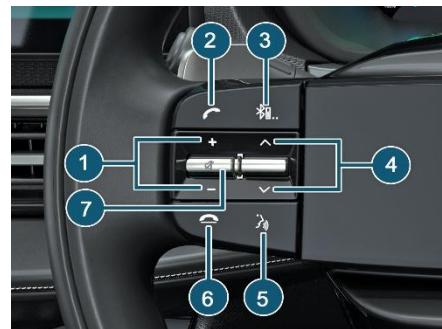
1. **B-Call Switch:** B-Call (Breakdown Assistance) will connect you to a TATA MOTORS Roadside assistance for Towing. Not for ambulance service.
2. **Red LED Indication:** Red LED indicates the fault or failure in B-Call/E-Call functionality.
3. **Green LED Indication:** Green LED indicates the status of ongoing B-Call or E-Call.
4. **E-Call Switch (Emergency Call or SOS Switch):** E-Call will connect you to towing and ambulance services.

### NOTE

\*Subject to mobile network, connectivity and location mentioned.

### STEERING MOUNTED CONTROLS (if equipped)

#### Steering Mounted Controls (LHS)



#### 1. Volume

Press above switch to increase or decrease volume of music system / radio.

#### 2. Phone Receive

Press above switch to accept incoming call when a cell phone is connected via Bluetooth.

#### 3. Source

Press above switch to select the required source in the infotainment system i.e. USB, AM, FM and Bluetooth.



### 4. Seek Forward/backward

This will function in the two modes.

Radio Mode - will change radio channels.

Media Mode - will change sound tracks.

### 5. Push to Talk

For Voice Recognition, press this switch. The system mutes/ pauses the currently played audio and you will hear a beep sound to indicate the activation of the voice recognition feature. The system displays the voice recognition screen on Infotainment to indicate activation of the feature.

### 6. Phone Reject

Press the switch to reject or hang up a phone call.

### 7. Mute

For mute, press this switch. The system mutes/ pauses the currently played audio.

Press above switch to reject or hang up a phone call. It is also used to mute the volume of music system/radio

### Master /force Restart Process

If your infotainment system touch screen becomes unresponsive or shows some unusual behavior, then you can restart it to potentially resolve the issue. Follow some basic steps given below and you can restart the system.

To restart the infotainment system



1. Park the vehicle.
2. Hold the Steering wheel Mute button (long press) (as shown in above image) for about 10 secs. Now hold the Steering wheel source

3. Now hold the Steering wheel source change button (long Press) for more than 10 sec) and release as soon as display's goes blank.

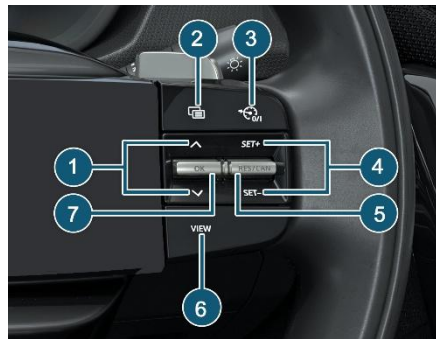
### NOTE

- *It is preferable to do one Ignition OFF to ON cycle after Master/Force restart to synchronize vehicle settings with the TATA Infotainment System.*
- *If the reboot does not work or master/force restarts are required on a weekly or daily basis, vehicle shall be taken to dealership. There, the dealer can update your firmware or inspect the system for hard-ware problem.*
- *Force/Master restart keeps the stored data, such as call history, text message information, and previously paired phones as it is.*



## INTERIOR AND EXTERIOR FEATURES

### Steering Mounted Controls (RHS)



#### 1. Page Up/down

If cluster screen is selected, with Up/Down switch you can access the sub-menu screens of a main menu.

#### 2. Paginaton

Press the switch to enter in to cluster screen.

#### 3. Cruise ON/OFF

Press the switch to turn ON/OFF the cruise function

#### 4. SET+ / SET-

Accelerate the vehicle to desired speed,

Press the SET + to select the required cruise speed. When the cruise control is set, you can increase or decrease the speed by pushing SET+ / SET- buttons respectively.

#### 5. RES / CAN

To resume a previously set speed, push the RES button and release. This switch is also used to cancel /deactivate (CAN) cruise control system without erasing the set speed from memory.

#### 6. View

Press the view button to switch between the dials & driver information display of instrument cluster.

#### 7. Selection (OK)

Push the OK button to access/select the sub menu screens of a main menu item.

### Regeneration Switch

Regeneration is equipped in the vehicle, which converts the available kinetic energy during decelerating or braking condition of the vehicle to electrical energy which can charge the high voltage battery.

Regeneration level for the vehicle can be controlled manually or can be turned off. The Regeneration switch equipped behind the steering wheel assembly at both the sides Level Up and Level Down



- By using the regeneration switch (Pull type) driver can Up/Down regeneration level.

## INTERIOR AND EXTERIOR FEATURES

- Level down switch can be used to reduce regeneration level (3 →2 →1→OFF)
- Level Up switch can be used to increase the regeneration level (OFF→1 →2 →3)
- Default regeneration level on the vehicle when vehicle is cranked will be Level 1.

Drive Modes	Default Regeneration
Sport	Level1
City	Level1
Eco	Level1

Drive Modes	Default Regeneration
OFF	No Regeneration
Level 1	Minimum Regeneration
Level 2	Intermediate Regeneration
Level 3	Maximum Regeneration

### INFOTAINMENT SYSTEM DISPLAY

#### Option I



#### Option II



## INTERIOR AND EXTERIOR FEATURES

### MIC (if equipped)



Mic is provided near the roof lamp.

### SPEAKERS & TWEETER (if equipped)



Speakers and Tweeters are available in models with infotainment system. Provisions are given for music system and speakers on versions without infotainment system.

## INTERIOR AND EXTERIOR FEATURES

### USB PORT (if equipped) Front USB A + C Charger



### POWER SOCKET On Center Console



The power socket will work when the ignition switch is in the “ACC” or “ON” position. This socket can be used to provide 12V (10A) power for electrical accessories.

### Behind Rear Seat On LH Side



### *i*NOTE

- *Use of unapproved electrical accessories can cause damage to your vehicle's electrical system.*
- *Make sure that any electrical accessories you use are designed to plug in to this type of socket and rating.*

## INTERIOR AND EXTERIOR FEATURES

### LAMPS

#### Roof Lamp

Interior roof lighting lamp is provided on the roof with inbuilt switch.



#### ON condition



The lamp will turn 'ON' as long as the switch is in this position.

#### DOOR condition



In this position the lamp turns to 'ON' when either of the doors are opened.

When the last door is closed, the lamp will turn 'OFF' with dimming. This helps settling in the seat and inserting the key in the ignition switch. When the key is turned to the 'IGN' position, the lamp goes 'OFF' immediately.

#### OFF condition



In this position, the lamp will remain 'OFF'.

#### Boot Lamp



Boot lamp is provided in the rear luggage compartment to illuminate the luggage area.

Whenever a door or tailgate is opened, it will turn ON.

### **MOOD LIGHTS/AMBIENT LIGHTS (if equipped)**

#### **Ambient Light Function**

Ambient lighting comforts user by illuminating the vehicle interiors at defined locations. Colored LEDs are fixed at various locations of the vehicle interiors.

#### **Turning Ambient Lighting ON and OFF:**

- Ambient lights turn ON in themes and color options (as per vehicle applicability) whenever parking light is turned to ON.
- Ambient lights turn OFF whenever parking light is turned to OFF.

#### **Ambient Lights (entry/exit):**

- Ambient lights turn ON in themes and color options (as per vehicle applicability) whenever roof lamp made active by removing the ignition key from key slot and opening any door.
- Once the opened door is closed, the ambient lights dim OFF after approximately 25 seconds.

- If door is left open, ambient lights will turn OFF after set battery saver time.

#### **Five Level Brightness Control**

- Drag the slider to the right or left to adjust the brightness.

## INTERIOR AND EXTERIOR FEATURES

### VEHICLE TELEMATICS

#### (if equipped)

Car is equipped with iRA - Connected car Technology which offers a host of features to the users through the “iRA - Connected car” Mobile Application (APP). The Vehicle is equipped with an Electronic Control unit which monitors & records the data from various vehicle systems like Transmission, Brake, Battery & other electrical systems. This data is then processed & used for providing the connected Car features. (Refer the app tour section of the mobile app.)

The Connected Car module records the following information:

#### Vehicle Telematics

This includes the periodic transmission of data from other vehicle ECUs & Electronic systems like EMS, ABS, Air Bag, BMS, BCM etc. along with the geographical location of the vehicle.

#### Vehicle driving behavior

This includes the location, speed, acceleration, trip details, charging etc.

#### Event based recording

This includes data generated during specific events like vehicle collision, intrusion, unauthorised entry etc.

The Data collected through Connected Car module is used by TATA Passenger Electric Mobility Limited for various purposes, including, but not limited to, providing connected car features through mobile APP.

- Evaluation of Vehicle performance.
- Research & improvement of current & future vehicle designs.
- Troubleshooting & diagnostics of the vehicle.

TATA MOTORS does not disclose the data recorded from your vehicle to any third party except:

- After obtaining a written consent from the Car Owner.
- Upon request from Law enforcing agencies and regulatory bodies.
- Used for research purpose without the Personal Verifiable information (anonymized).
- Used as defence of TATA MOTORS in a Lawsuit.

### WIRELESS POWER CHARGING (if equipped)

#### WPC System Description

Wireless Power Charging (is a convenience feature to charge the smart mobile phone using wireless charging technology, without a need to plugin wire in the device.

The WPC system is powered with vehicle battery and the wireless power charging function is enabled with Ignition ON.

#### Qi Compatible Term

**Qi 1.1.4:** refers to certified product with the capability to transmit power of up to 15 W and detect metal and other impurities to prevent heating.



*The WPC would support only those smart phones which are Qi compatible. Please refer to the smart phone manual or connect to smart phone manufacturer to check whether your smart phone supports Qi function.*

### Location of Wireless Charger

**Location:** The location of the WPC in vehicle is in the Centre console area as below.



### Function of Each Component of WPC

**Wireless Power Charging (WPC) ECU:** Generates power up to 15W and transfer power wirelessly by magnetic induction.

**Anti-skid Mat:** Holds the position of smart phone placed on it against any jerk and acts a charging contact surface for the smart phone.

**Cooling FAN:** It is provided to keep charging surface temperature within ambient temperature range.

**FAN Cover:** It has ducts to direct FAN air on WPC ECU surface.

**Infotainment unit:** It is status display unit to display the status of wireless power charger. Status symbol and text display is displayed on Infotainment unit.

### Functions of WPC System

**A. Charging function:** Charge smart phone

Following all the conditions are applicable in this feature to function correctly

Ignition ON (vehicle OFF)

Vehicle ON

Smart phone placed in correct orientation on the antiskid mat as below



WPC system detects the presence of phone and starts charging as per the Qi standard protocol. The charging status is updated and displayed on the head unit.

### B. Charging Status display function:

1. WPC system in standby mode - WPC system is waiting for phone or phone is not getting detected by the WPC system etc. Customer is advised to check the Qi compatibility/phone alignment/any foreign object between the phone and mat.



## INTERIOR AND EXTERIOR FEATURES

2. Smart phone charging ON- Phone is charging
3. Metal object on the antiskid mat - Customer is advised to check any metal object on antiskid mat, if found, it is to be removed.
4. Smart phone battery is full/Charging completed
5. WPC ECU error ("Error" condition indicates abnormal operating conditions internal system fault or fan stuck/jam) - Customer should realign the phone to centre to initiate charging. if problem is not resolved you are advised to visit the TATA MOTORS EV Authorised Service Centre.



*Metal Object Detected - Popup*



*Metal Object Detected -All Time Display*

### Conditions to Charge Phone Properly

1. Keep the charging surface clear of any metal objects (coins, credit cards, smart cards, keys etc.)
2. Place the smart phone on the charging area marked for positioning the phone, for best results place the smart phone at the center of the charging pad.
3. Charge the smartphone without its cover or not a thick cover otherwise it would halt the wireless charging
4. Ensure that the phone is placed with display facing upwards and charging area touching the charging pad surface.
5. Turn ON the ignition to start the charging.

### Information

- The wireless charging function is supported to charge smart phones which are Qi compatible. Certain features may not function as not supported by the smart phone manufacturer and not a malfunction of the wireless charging.
- Wireless charging stops with Ignition OFF.
- Wireless charging stops when the smart phone is not completely in touch with the charging pad surface or not positioned correctly on charging pad.

### Do's and Don'ts

#### **WARNING**

If any metal object such as coin is located between wireless charging pad and phone back, the charging may get disrupted. Also, metal object may heat up.

#### **Do's:**

1. Please ensure that the phone is compatible to the charging standard "Qi".
2. If any metal object found on charging pad remove it immediately.
3. In case of water/Liquid spillage on charging pad, dry out the pad surface area properly & clean the ECU surface area by removing Anti-skid mat. Do not charge the smart phone until surface is completely dry.
4. The smart phone may become hot while getting charged. Please be cautious about the high temperature while picking up the smartphone from the charging pad.

Wireless charger works on principle of magnetic induction, i.e. it converts electrical energy into magnetic energy to transfer energy from charging pad to phone. Please maintain safe distance from the charger most of the time as it may cause irritation to sensory organs or active implants if implemented in the body. Please consult medical specialist in case implant organ in the body of the user

5. Always turn ON the IGN while using this feature to avoid vehicle battery drain issue.
6. Always keep charging pad clean and dust free.
7. Vehicle AC may turn ON during wireless mobile charging for efficient use of this feature.

#### **Don'ts:**

1. Do not use metal smart phone covers as it would halt the wireless charging function. The wireless charging may not function properly when there is a heavy & thick accessory cover on the smart phone.

2. Do not place smart phone up-side down on charging pad or do not miss aligned mobile phone on charging pad in such case smartphone charging will not happen.
3. Do not keep any metal objects like coins, smart keys, electronic cards e.g. credit card, debit card, smartcard from the charging pad as it may disrupt the charging process and/or may damage the card.
4. Do not keep any liquid (e.g. water, cold drink, and sanitizer), flammable object on antiskid mat.
5. Do not cover the wireless charger with a cloth or other object while charging. It may heat up the device and reduce the charging efficiency.
6. Do not disassemble, modify or remove the wireless charger & do not apply force or impact to the wireless.

## INTERIOR AND EXTERIOR FEATURES

---

### Information

1. Small noise may be heard when a smart phone which does not support wireless charging or any foreign object is placed on the charging pad. This small sound is due to the vehicle discerning compatibility of the object placed on the charging pad. It does not affect the vehicle performance or the smartphone in any way.
2. For certain cellular phones with their own protection, the wireless charging speed may decrease and the wireless charging may stop.
3. When the interior temperature of the wireless charger rises above a set temperature, the wireless charging will cease to charging function. After the interior temperature drops below set threshold, the wireless charging function will resume.
4. When the mobile phone temperature rises above a set cut off threshold, the wireless charging will cease to charging function due to mobile phone stops demand power from wireless charger.
5. After the mobile phone temperature drops below threshold, the wireless charging function will resume. Mobile temperature cut off threshold is much lower than WPC temperature cut off threshold.
6. When charging certain smart phones, the charging full message on head unit may not display when the smart phone is fully charged. It depends on smart phone manufacturer.
7. Smartphone of some manufacturers may display messages on weak current. This is due to particular characteristic of smartphone and does not imply a malfunction on wireless charger. Smaller smartphone users (ex. iPhone) may face intermittent charging issues due to its smaller size. (To avoid this, place the smartphone at center of the charging pad). Small mobile phones may not be able to charge in every position on charging pad.
8. The wireless charger may not oper-

ate correctly when the vehicle is near a TV tower, electric power plant, gas station, large display, airport, or other facility that generates strong radio waves or electrical noise.

### WPC ECU in Standby Mode

The infotainment system displays no warning message/ indication in this mode. This mode represents that the charging function is halted and not functional. The charging function could halt because of below reasons like:

1. Phone is not properly aligned with the charging pad or not positioned correctly on pad wireless charger in standby mode
2. Phone is kept in upside down position wireless charger in standby mode
3. Phone is fully charged, and phone does not demand power wireless charger in standby mode

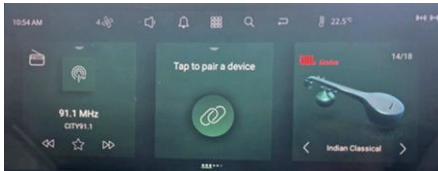
### Smart Phone Charging ON Mode

When the smart phone is placed correctly and the conditions are favourable to perform the function of wireless charging, the

infotainment system shows following messages. After Popup, The charging symbol stays ON until the phone is fully charged.



Charging Mode ON - Popup



Charging Mode ON – All Time Display

### Metal Object Detection Mode

The charging gets interrupted/stopped due to metal object placed on the charging pad. The infotainment head unit displays following message. Check if there are any foreign objects between the smart phone and the charging pad, please clean if so. Smartphone shall be lifted for removing foreign objects and place it back on charging pad.



Metal Objects

### iNOTE

- Delay in restarting of mobile charging will be observed if foreign objects are removed without lifting smart phone.
- After removing the foreign objects, if smart phone do not resume charging immediately lift the phone and place on charging pad to start the charging.
- In case, Phone overheat, remove and keep it after sometime.

## INTERIOR AND EXTERIOR FEATURES

### Smart Phone Battery is Full/ Charging Completed

The smart phone fully charged status is indicated on the infotainment display screen with following message. This Indication depends on phone profile whether it communicate the battery full charge status to WPC System.



*Charging Complete Indication - Popup*



*Charging Complete Indication - All Time Display*

### WPC System Error Mode

The error in the WPCF wireless power charger with FAN, system may cause the error message to get displayed on the infotainment screen.

Some of errors that can occur while charging which halt/interrupt charging can be covered with this indication are:

- WPCF internal fault which lead to permanent failure in charger functionality
- WPC Fan Stuck / Jam is detected
- Coil Failure
- High Temperature of WPC device (70 Degree C) Memory failure



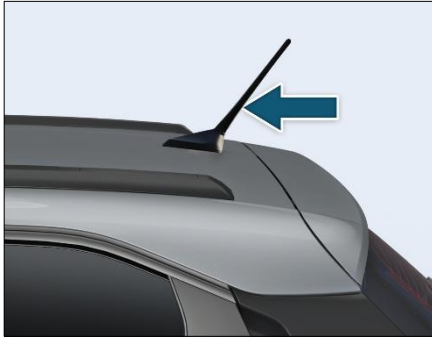
*System Error Mode- Popup*



*If error message is pop up on head unit then avoid charging the smart phone and visit the nearby service station.*

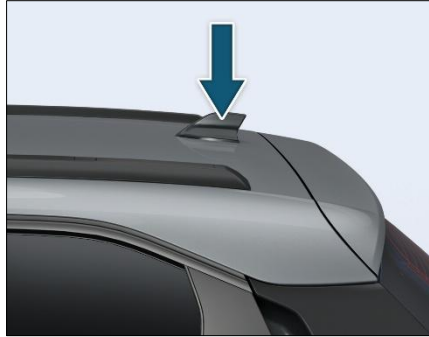
### SHARK FIN ANTENNA

#### Rod Type - Option I



Antenna is located on the roof. Turn the antenna anticlockwise to remove it from the vehicle, if required.

#### Shark Fin - Option II



Shark FIN antenna is provided on the roof at rear end.





## INTERIOR AND EXTERIOR FEATURES

---

### WELCOME AND GOOD BYE STRATEGY

S.N.	Function	Vehicle Condition	Key Inputs	Lamp Animation
1	Welcome Animation	Lock	Unlock	A single flash of all direction turn indicators followed with a welcome animation of three cycles. Total animation time is approx. 4.5 Sec.
2	Goodbye Animation	Unlock	Lock	Two flashes of all direction turn indicators followed with a goodbye animation of three cycles. Total animation time is approx. 4.5 Sec
3	Second input Unlock	Unlock	Unlock	Single flash of all direction turn indicators.
4	Second input Lock	Lock	Lock	Four flashes of all direction turn indicators.

### For Animation

S.N.	Function	Animation	Lamp Animation
1	Buffering Animation		When charging is connected, the 20% battery state of charge band on the centre position lamp will gradually illuminate and will stay solid ON until charging commence.
2	Charging Animation		Once Charging is initiated, a single LED light bead will travel from inward to outward on centre position lamp, keeping the previous segment of battery state of charge solid ON, the animation will be played as per HMI user selected timing. Note- In case if there is delay in starting charging session after gun connection, charging animation will not be shown. However actual charging session of HV battery will continue as normal.
3	Charging Error		When a charging fault occurs, the 20% battery state of charge segment on the centre position lamp will blink for 30 seconds.
4	Battery Charge state 100%		When battery is fully charged, the complete centre position lamp will illuminate and will stay ON for 1 minute.

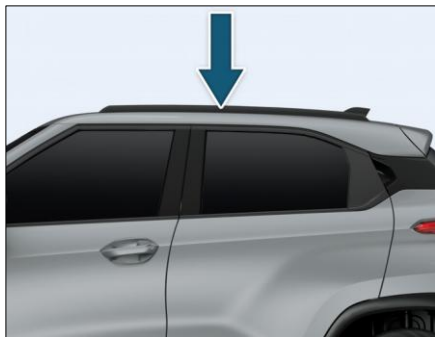


## INTERIOR AND EXTERIOR FEATURES

---

### ROOF RAIL

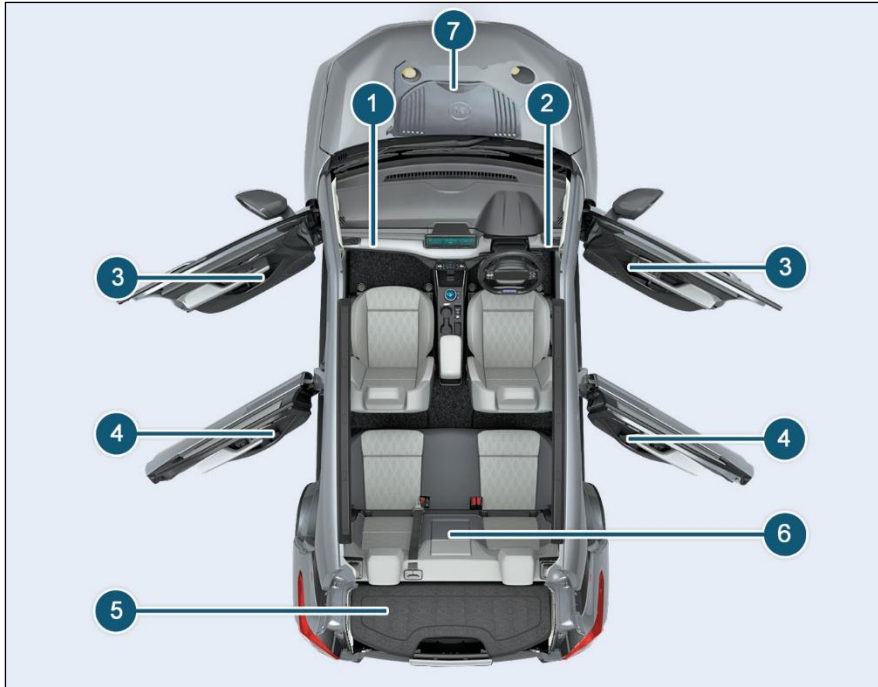
#### Aesthetic Roof Rail



#### *i*NOTE

*Do not apply load or mount roof rack on roof rails.*

### STOWAGE COMPARTMENT



1. Glove box
2. Driver side coin box
3. Utility pockets on front doors
4. Utility pockets on rear doors
5. Luggage Compartment
6. Foldable arm rest/ Cup holder
7. Frunk

## STOWAGE AREA

### GLOVE BOX



#### Opening and Closing

**To open-** Press the knob and open the glove box flap.

**To close** - Lift glove box flap upward until it engages.

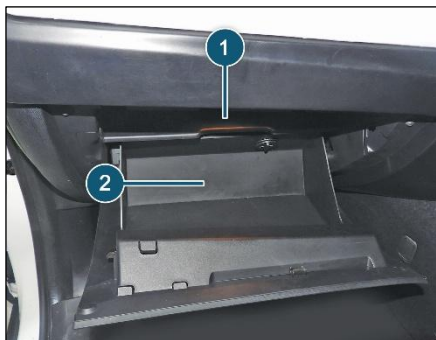
#### Glove Box Illumination

The glove box lamp illuminates when the glove box flap is opened.

#### *i* NOTE

*Make sure that glove box flap is closed while driving.*

### Stowage Detail



Following items can be stored in glove box.

1. Owner's manual and other vehicle document
2. Glow box

### Cooling Facility (if equipped)



On selected models glove box is provided with a cooling facility. It cools the glove box only when the front A/C is ON. Shut OFF the vent by rotating the knob, whenever cooling is not required.

### DRIVER SIDE COIN BOX



Stowage is provided on RH side of steering wheel for Coin, mobile and wallet.

### UTILITY POCKETS ON FRONT DOORS



Utility pockets are provided on front doors and it can be used to keep following items.

1. Suitable water bottle
2. Suitable Umbrella
3. Magazine / paper / books

#### *i*NOTE

*Remove the water from umbrella and fold it properly before storing it in umbrella holder.*

### UTILITY POCKETS ON REAR DOORS



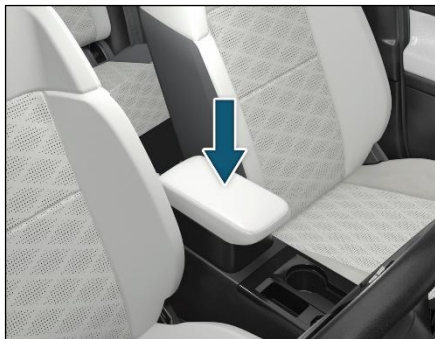
Utility pockets are available on rear doors and it can be used to keep following items.

1. Suitable water bottle
2. Magazine / paper / books

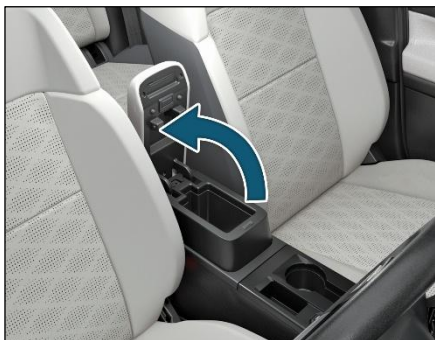
## STOWAGE AREA

### CENTER CONSOLE

#### Stowage below Arm Rest



Stowage compartment is provided below the foldable arm rest for keeping cell phones, iPod's, chargers etc.



Lift arm rest to open the stowage area.

### FOLDABLE ARM REST (if equipped)

A foldable arm rest has been provided in the rear seat. It also has two-cup holders, which can be accessed by opening the cover. When not required, fold the arm-rest back into the seat.



### NOTE

*Remove all items and cups before folding the cup holders. Use cups, containers, bottles of right size and which have lids. The content could otherwise spill.*

### LUGGAGE COMPARTMENT



Store the luggage in luggage compartment. You can keep suitcase, bags, etc.

#### WARNING

- Distribute the items of luggage as evenly as possible.
- Position heavy loads towards rear seat and low down in the trunk as possible.
- Do not allow occupants to travel in the luggage compartment.

- Do not place anything on luggage-cover as it could obstruct driver's rear view. Also in case of an accident or sudden braking, it could cause an injury to occupants.

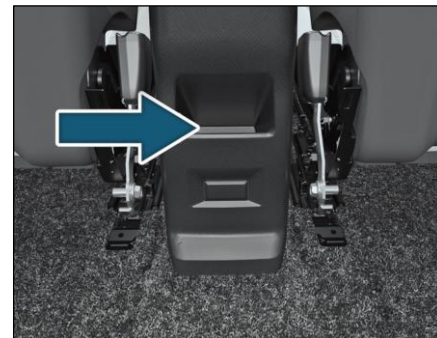
#### Storage below Luggage Carpet

Store the suitable luggage below the luggage carpet in luggage compartment. It can be used to keep small items.

#### NOTE

*TATA Motors does not recommend use of any floor mats below driver foot, from occupant safety point of view. If floor mats are used by end user, for different reasons, they need to be secured in place with the provided floor carpet clips. This is recommended, as in normal driving conditions, floor mats may slip forward and interfere with pedals.*

### Stowage at rear



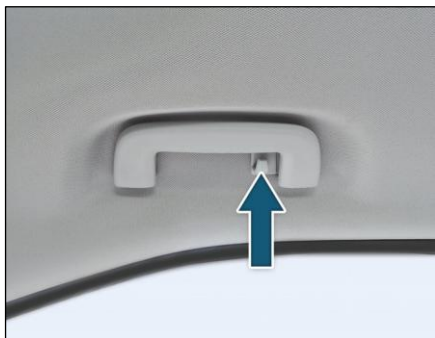
Stowage is provided at rear. You can keep mobile, iPod's, chargers etc.

## STOWAGE AREA

### HOOKS (if equipped)

#### Coat Hook

Coat hangers are provided for rear passenger on both grab handles.



#### *i*NOTE

- The coat hook is not designed to carry heavy objects or luggage items.
- Do not hang hard, sharp-edged or fragile objects on the coat hook.

#### Collapsible Hook

Collapsible hook is provided for hanging small carry bags etc. Load up to 2 kg is permissible.



#### *i*NOTE

*Do not use these hooks for securing luggage like using nets etc. in the boot.*

#### Carrier Hook in Luggage Compartment

Carrier hook is provided for hanging small carry bags etc. Load up to 3 kg is permissible.



#### *i*NOTE

*Do not use these hooks for securing luggage like using nets etc.*



## LUGGAGE COMPARTMENT COVER



Luggage cover is designed only for hiding the luggage compartment.

### *i*NOTE

*Do not place anything on luggage cover or parcel shelf as it could obstruct driver's rear view. Also in case of an accident or sudden braking, it may cause an injury to the occupants.*

## FRUNK (if equipped)

Frunk is an extra storage provided in your vehicle under bonnet. . Load up to 6 kg is permissible.

### Opening the Frunk

1. Open the bonnet and lock with stay rod.



### *i*NOTE

*Before opening the frunk, please ensure that the bonnet is fully open and locked with stay bar.*

2. Press the opening knob provided on frunk cover.



3. Open it fully and it shall remain open.





## STOWAGE AREA

### Closing the Frunk

1. Before closing the frunk cover ensure that there are no obstructions to it.
2. Push down the frunk cover and gently press it until it latches against the frunk latch.



#### CAUTION

- Do not overload the frunk, it may get damaged.
- Do not store fragile objects in the frunk.
- Do not store water/any liquid in the frunk, vehicle driving system may get damaged.

#### CAUTION

- Always ensure to keep the frunk cover closed while driving as stored items might come out of frunk/ may get damaged.
- Do not force press the frunk cover or place heavy objects on it, it may get damaged.

#### WARNING

- Never place/keep animals, baby, toddlers etc. inside/outside the frunk, it can cause serious injury.
- Never try to enter inside frunk, it can cause serious injury.
- Do not store flammable/explosive items in frunk as it may catch fire if vehicle is exposed to high temperatures for long duration.

### EMERGENCY EQUIPMENT

You should be familiar with the location of the emergency equipment provided in the vehicle and how to use it.

Do a check of this equipment periodically and make sure that they are in proper working condition and stowed at their locations.

#### First Aid Kit

The first aid kit is kept inside the glove box compartment.

The kit contains items that can be used in case of minor injuries only.

#### NOTE

*Examine contents of the first aid kit periodically and replenish consumed or expired items.*

#### Tool Kit

Following parts are provided in the Tool kit box in Luggage Compartment.



1. Puncture Repair Kit
2. Advance Warning Triangle
3. Tow Hook

#### Advance Warning Triangle

An advance warning triangle is kept in the luggage compartment. Use advance warning triangle to warn the approaching traffic in case of vehicle break-down or during emergency, where your vehicle could become a potential traffic hazard.



When you press the hazard warning switch, all turn signal lamps will start to blink. Keep the warning triangle at an approximate distance of 50-150 m behind your vehicle in the same lane of traffic. The reflecting side of the triangle should face the oncoming traffic and it should be

## EMERGENCY AND BREAKDOWN

free from any obstacles. Remove the advance warning triangle carefully from the bag and assemble. Refer instructions given on the bag.

### NOTE

*After using the warning triangle tie it firmly and keep it inside the bag to avoid rattling noise.*

### IN CASE OF FLAT TYRE

- Reduce vehicle speed gradually, Avoid sudden steering movement or braking.
- Pay attention to the traffic conditions as you do so.
- Switch on the hazard warning lamps.
- Stop the vehicle on solid, non-slippery and level ground, as far away as possible from traffic.
- If possible, bring the front wheels into the straight-ahead position.
- Secure the vehicle against rolling away.
- Set the parking brake firmly and shifter into "P" (Park) mode.
- Switch OFF the IGN.
- Keep advance warning triangle at a suitable distance behind the vehicle as an indication of breakdown. Close all the doors.

### WARNING

- If you drive with a flat tyre, there is a risk of the following hazards:
- A flat tyre affects the ability to steer or brake the vehicle.
- You could lose control of the vehicle.
- Continued driving with a flat tyre will permanently damage the tyre and cause excessive heat build-up and possibly a fire. There is a risk of an accident.

### PUNCTURE REPAIR KIT OPTION - I

#### Instructions

#### WARNING

Compliance to below instructions is vital to ensure vehicle safety and personal safety. Non-compliance may result in serious injury or death. Damage to tyre will affect vehicle handling and lead to loss of overall vehicle control.

- The tyre puncture repair kit seals most tyre punctures to restore temporary mobility.
- Recommended use only for passenger car ground tubeless tyres only and vehicle tyre inflation pressure up to 300kPa (3bar/43psi).
- The system consists of a compressor and a sealant, and serves to effectively and conveniently seal punctures in car tyres caused, for example, by nails or similar foreign objects with a diameter of up to ¼" (6 mm).
- Depending on the type and extent of tyre damage, some tyres can only be partially sealed or not sealed at all.
- Loss of tyre pressure can affect vehicle handling and vehicle control.
- Drive with caution and avoid making sudden steering or driving manoeuvres, especially if the vehicle is heavily loaded or you are towing a trailer.
- The system will provide you with an emergency temporary repair, enabling you to continue your journey to the next vehicle or tyre dealer, or to drive a maximum distance of 200 Kms.
- Do not exceed a maximum speed of 80 km/h.
- Keep the Puncture repair Kit out of the reach of children.
- If used for other than its intended purpose, the tyre puncture repair Kit may cause severe accident or injury due to the fact that compressed air can act as an explosive or propellant.
- Park your vehicle at the roadside so that you do not obstruct the flow of traffic and you are able to use the Puncture repair Kit without being in danger.
- Engage the hand brake, even if you have parked on a level road, to ensure that the vehicle will not move.
- Do not attempt to remove foreign objects like nails or screws penetrating the tyre leave them as it is.
- Always ensure the vehicle is running during the tyre puncture re-pair kit is in use, but not if the vehicle is in an enclosed or poorly ventilated area.
- Never leave the tyre puncture repair kit unattended while in use.
- Do not keep the compressor operating for more than 10 minutes other-wise there is a risk of it overheating.
- Replace the sealant bottle with a new one before the expiry date is reached (see bottle label). In case that the sealant is expired the functionality cannot be fully guaranteed. Only use

## EMERGENCY AND BREAKDOWN

---

original tyre puncture repair kit bottles which are pressure resistant.

### **WARNING**

Do not use the Puncture repair Kit if the tyre has already been damaged as a result of being driven underinflated. Do not try to seal damage other than that located within the visible tread of the tyre. Do not try to seal damage to the tyre's sidewall.

### **WARNING**

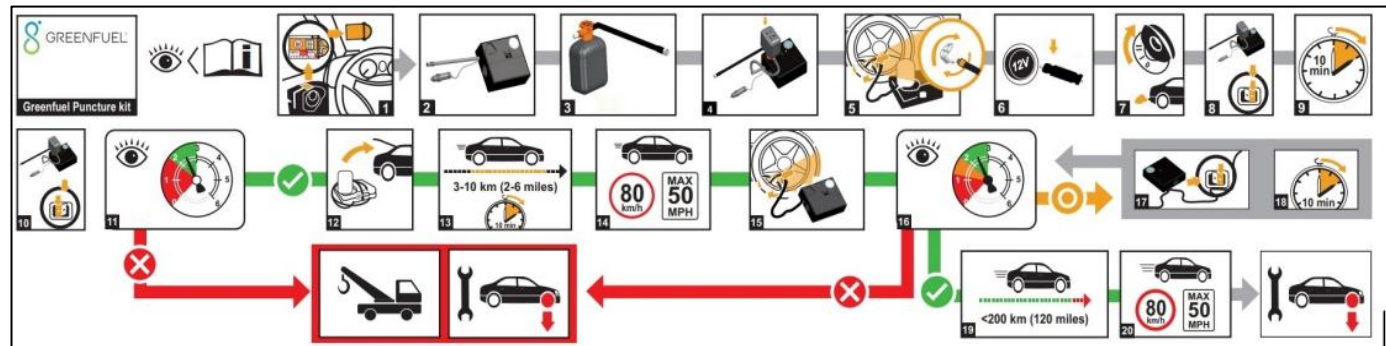
TPMS functionality to be checked at TATA MOTORS EV Authorised Service Centre, if any error occurs due to the use of tyre puncture repair kit.

### **Tyre Puncture Repair Kit Location**

Lift the carpet to access the puncture repair kit.



## Steps



## EMERGENCY AND BREAKDOWN

### How to Proceed In The Event of a Tyre Puncture in Two Steps

First pump the tyre sealant and air into the tyre (see Step 1). Immediately there-after, drive a short distance (3-10 km) in order to distribute the sealant in the tyre. After that check the tyre pressure and pump more air into the tyre if necessary (see Step 2). Then you can proceed to drive with caution for a maximum distance of 200 kms and at a maximum speed of 80 km/h.

#### Step 1: Pumping the Tyre Sealant and Air into the Tyre

1. Take out the hose and power plug with cable out of the tyre puncture repair kit casing. Remove the white cap of T-type connector of Sealant Bottle.
2. Connect the hose pipe of the compressor with T-type connector of sealant bottle. Ensure it is tightly Fitted.
3. Avoid skin contact with the sealant which contains natural rubber latex. Do not open pressure "air release"

valve. Use enclosed protective gloves.

4. Install sealant Bottle by rotating clockwise firmly against the bottle holding grooves on the compressor. Remove the white cap of the hose pipe of the sealant bottle.
5. Insert power plug into the 12 volt power socket connection.
6. Start the vehicle in idling (only if the vehicle is outdoors or in a well ventilated area).
7. Press compressor switch to ON Important: When pumping in the sealant through the tyre valve, the pressure may rise up to 500 KPa (5 bar/ 73 psi) and will drop again after about 30 seconds.
8. Inflate the tyre to an inflation pressure of minimum 180kPa, (1.8 bar/26 psi) and a maximum of 300kPa (3 bar/43 psi).
9. Remove the sealant bottle from the compressor grooves & tight the white caps on the hose pipe of the sealant bottle as well as T -type connector of

the sealant bottle. This avoids unexpected leakage of sealant residue and Lock it.

10. Make sure the puncture repair kit stored safely, but it's still easily accessible, in the vehicle.
11. The compressor will be needed again when you check the tyre pressure.

#### WARNING

- Ensure pump should not be ON for more than 10 min as it may heat up and stop working.
- Check the sidewall of the tyre prior to inflation. If there are any cracks, bumps or similar damage, do not attempt to inflate the tyre. Do not stand directly beside the tyre while the compressor is pumping. Watch the sidewall of the tyre. If any cracks, bumps or similar damage appear, turn off the compressor and let the air out by means of the pressure "air release" valve. In this case, do not continue to use the tyre.

### NOTE

*When pumping in the sealant through the tyre valve, the pressure may rise up to 500 kPa (5 bar/73 psi) but will drop again after about 30 seconds.*

### WARNING

Need to drain fluid from tyre before repair.

### Step 2: Checking The Tyre Pressure

1. Once a tyre inflation pressure of at least 180kPa (1.8 bar/26 psi) has been reached. Switch the compressor to "0" in order to read the actual tyre pressure from the pressure gauge.
2. Pull the power plug from the 12 volt power socket connection.
3. Slowly unscrew the hose from the tyre valve (sealant residues may escape from the hose) and put the protective cap back onto the hose.
4. Leave the bottle in the holder. This avoids unexpected leakage of sealant residue.
5. Make sure the Puncture repair Kit, the cap of the bottle and the orange cap are stored safely, but are still easily accessible, in the vehicle.
6. The kit will be needed again when you check the tyre pressure.
7. Start and drive for about 3-10 km so that the sealant can seal the damaged area. Do not drive for more than 10 min and not faster than 80 km/h.
8. Stop the vehicle after driving about 3-10 km. Check and where necessary, adjust the pressure of the damaged tyre. Remove the protective cap from the end of the hose. Screw the hose firmly onto the valve of the damaged tyre. Read the tyre pressure from the pressure gauge.
9. If the pressure of the sealant-filled tyre is 130kPa (1.3 bar/19 psi) or more, it must now be adjusted to the pressure specified for your vehicle (Refer tyre pressure sticker pasted on driver door side).
10. Inflate the tyre to the specified pressure using the pressure "air release" valve. Rest of the remaining sealant in the hose might leak out when opening pressure "air release" valve or taking off the protective cap of the hose. Please use protective glove for safety purpose.
11. Once you have inflated the tyre to its correct tyre pressure, switch off the compressor, pull the plug out of the socket, unscrew the hose, fasten the tyre valve cap and put back on the protective cap of the hose.
12. Leave the bottle in the holder and store the Puncture repair Kit away safely in the vehicle trunk
13. Drive to the nearest workshop to get the damaged tyre repaired and if the tyre repair is not possible it should be removed from the car. Before the tyre is removed from the rim, inform your tyre dealer that the tyre contains sealant.



## EMERGENCY AND BREAKDOWN

### WARNING

- If heavy vibrations, unsteady steering behavior or noises should occur while driving, reduce your speed and drive with caution to a place where it is safe for you to stop the vehicle. Recheck the tyre and its pressure. If the tyre pressure is less than 130kPa (1.3bar, 19 psi) or if there are any visible cracks, bumps or similar damage on the side wall, do not continue to use the tyre.
- After using the sealant you may drive no faster than 80 km/h and the damaged tyre must be replaced as quickly as possible (within a maximum driving distance of 200 km).

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.

### For Normal Tyre - Checking/inflation Of Tyre Pressure Follow the below Process



- Remove the puncture repair kit from the luggage area.
- Insert the power plug into the 12V power socket connection and start the vehicle in idling.
- Remove the plug from the tyre valve and screw the inflator hose into the tyre valve
- Press the switch to "I" present on the inflator and the motor will start to inflate.
- As specified pressure is achieved then switch to "O" present on the inflator and compressor will turn off.
- Check the tyre pressure again. If tyre pressure is too high, deflate the tyre to

the specified pressure using the pressure "air release" valve.

- Remove the inflator hose from the tyre valve and plug the tyre valve safely.
- Remove the power plug 12V from the power socket and assemble it properly and keep the unit in luggage space again for next use.

### NOTE

*Remember that emergency road-side tyre repair kits only provide temporary mobility. You should consult a tyre specialist for advice.*

### NOTE

*New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.*

### PUNCTURE REPAIR KIT OPTION 2

#### Introduction

#### WARNING

Compliance to below instructions is vital to ensure vehicle safety and personal safety. Non-compliance may result in serious injury or death. Damage to tire will affect vehicle handling and lead to loss of overall vehicle control.

- The tire puncture repair kit seals most tire punctures to restore temporary mobility.
- Recommended to use only for passenger car ground tubeless tires only and vehicle tire inflation pressure up to 300kPa (3 bar /43psi).
- The system consists of a compressor and a sealant, and serves to effectively and conveniently seal punctures in car tires caused, for example, by nails or similar foreign objects with a diameter of up to ¼" (6 mm).
- Depending on the type and extent of tire damage, some tires can only be partially sealed or not sealed at all.
- Loss of tire pressure can affect vehicle handling and vehicle control.
- Drive with caution and avoid making sudden steering or driving maneuvers, especially if the vehicle is heavily loaded or you are towing a trailer.
- The system will provide you with an emergency temporary repair, enabling you to continue your journey to the next vehicle or tire dealer, or to drive a maximum distance of 200 Kms.
- Do not exceed a maximum speed of 80 km/h.
- Keep the Puncture repair Kit out of the reach of children.
- If used for other than its intended purpose, the tire puncture repair Kit may cause severe accident or injury due to the fact that compressed air can act as an explosive or propellant.
- Park your vehicle at the roadside so that you do not obstruct the flow of traffic and you are able to use the
- Puncture repair Kit without being in danger.
- Engage the hand brake, even if you have parked on a level road, to ensure that the vehicle will not move.
- Do not attempt to remove foreign objects like nails or screws penetrating the tire leave them as it is.
- Always ensure the vehicle is running during the tire puncture repair kit is in use, but not if the vehicle is in an enclosed or poorly ventilated area.
- Never leave the tire puncture repair kit unattended while in use.
- Do not keep the compressor operating for more than 10 minutes otherwise there is a risk of it overheating.
- Replace the sealant bottle with a new one before the expiry date is reached (see bottle label). In case that the sealant is expired the functionality cannot be fully guaranteed. Only use

## EMERGENCY AND BREAKDOWN

---

original tire puncture repair kit bottles which are pressure resistant.

### **WARNING**

Do not use the Puncture repair Kit if the tire has already been damaged as a result of being driven underinflated. Do not try to seal damage other than that located within the visible tread of the tire. Do not try to seal damage to the tire's sidewall.

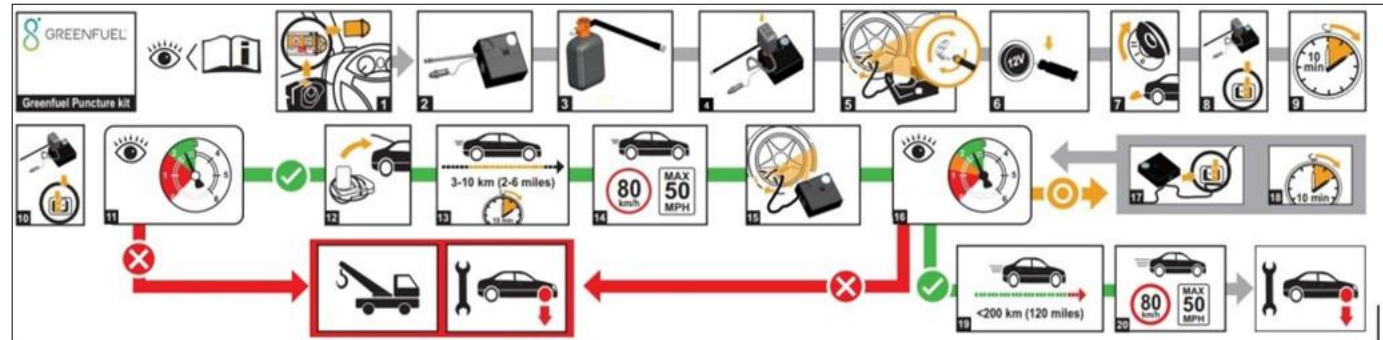
### **WARNING**

TPMS/iTPMS (if equipped) functionality to be checked by TATA MOTORS EV Authorised Service Centre, if any error occurs due to the use of tire puncture repair kit.

### Location in Vehicle



## Steps



## EMERGENCY AND BREAKDOWN

### Step 1

1. Take out the hose and power plug with cable out of the puncture repair kit casing. Remove the white cap of T-type connector of Sealant Bottle.
2. Connect the hose pipe of the compressor with T-type connector of sealant bottle. Ensure it is tightly Fitted.
3. Avoid skin contact with the sealant which contains natural rubber latex. Do not open pressure "air release" valve. Use enclosed protective gloves.
4. Install sealant Bottle by rotating clockwise firmly against the bottle holding grooves on the compressor. Remove the white cap of the hose pipe of the sealant bottle.
5. Insert power plug into the 12 volt power socket connection.
6. Start the vehicle in idling (only if the vehicle is outdoors or in a well ventilated area).
7. Press compressor switch to ON

Important: When pumping in the sealant through the tyre valve, the pressure may rise up to 500 KPa (5 bar, 73 psi) but will drop again after about 30 seconds

8. Inflate the tyre to an inflation pressure of minimum 180kPa, (1.8 bar/26 psi) and a maximum of 300kPa (3 bar/43 psi).
9. Remove the sealant bottle from the compressor grooves & tight the white caps on the hose pipe of the sealant bottle as well as T-type connector of the sealant bottle. This avoids unexpected leakage of sealant residue and Lock it.
10. Make sure the puncture repair kit stored safely, but it's still easily accessible, in the vehicle.
11. The compressor will be needed again when you check the tyre pressure.

### WARNING

Ensure pump should not be ON for more than 10 min as it may heat up and stop working.

### WARNING

Check the sidewall of the tyre prior to inflation. If there are any cracks, bumps or similar damage, do not attempt to inflate the tyre. Do not stand directly beside the tyre while the compressor is pumping. Watch the sidewall of the tyre. If any cracks, bumps or similar damage appear, turn off the compressor and let the air out by means of the pressure "air release" valve. In this case, do not continue to use the tyre.

### NOTE

*When pumping in the sealant through the tyre valve, the pressure may rise up to 500 kPa (5 bar/73 psi) but will drop again after about 30 seconds.*

### WARNING

Need to drain fluid from tyre before repair.

### Step 2

1. Once a tyre inflation pressure of at least 180kPa (1.8 bar/26 psi) has been reached. Switch the compressor to "0" in order to read the actual tyre pressure from the pressure gauge.
2. Pull the power plug from the 12 volt power socket connection.
3. Slowly unscrew the hose from the tyre valve (sealant residues may escape from the hose) and put the protective cap back onto the hose.
4. Leave the bottle in the holder. This avoids unexpected leakage of sealant residue.
5. Make sure the Puncture repair Kit, the cap of the bottle and the orange cap are stored safely, but are still easily accessible, in the vehicle.
6. The kit will be needed again when you check the tyre pressure.
7. Start and drive for about 3-10 km so that the sealant can seal the damaged area. Do not drive for more than 10 min and not faster than 80 km/h.
8. Stop the vehicle after driving about 3-10 km. Check and where necessary, adjust the pressure of the damaged tyre. Remove the protective cap from the end of the hose. Screw the hose firmly onto the valve of the damaged tyre. Read the tyre pressure from the pressure gauge.
9. If the pressure of the sealant-filled tyre is 130kPa (1.3 bar/19 psi) or more, it must now be adjusted to the pressure specified for your vehicle (Refer tyre pressure sticker pasted on driver door side).
10. Deflate the tyre to the specified pressure using the pressure "air release" valve. Rest of the remaining sealant in the hose might leak out when opening pressure "air release" valve or taking off the protective cap of the hose. Please use protective glove for safety purpose.
11. Once you have inflated the tyre to its correct tyre pressure, switch off the compressor, pull the plug out of the socket, unscrew the hose, fasten the tyre valve cap and put back on the protective cap of the hose.
12. Leave the bottle in the holder and store the Puncture repair Kit away safely in the vehicle trunk
13. Drive to the nearest workshop to get the damaged tyre repaired and if the tyre repair is not possible it should be removed from the car. Before the tyre is removed from the rim, inform your tyre dealer that the tyre contains sealant.

### **WARNING**

If heavy vibrations, unsteady steering behavior or noises should occur while driving, reduce your speed and drive with caution to a place where it is safe for you to stop the vehicle. Recheck the tyre and its pressure. If the tyre pressure is less than 130kPa (1.3bar, 19 psi) or if there are any visible cracks,

## EMERGENCY AND BREAKDOWN

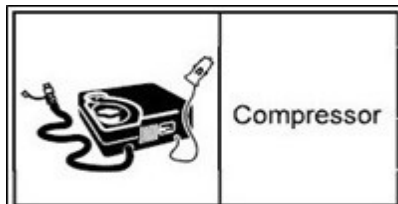
bumps or similar damage on the sidewall, do not continue to use the tyre.

### WARNING

After using the sealant you may drive no faster than 80 km/h and the damaged tyre must be replaced as quickly as possible (within a maximum driving distance of 200 km).

New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.

### For Normal Tire - Checking / Inflation of Tire Pressure Follow The Below Process



- Remove the puncture repair kit from the luggage area.
- Insert the power plug into the 12V power socket connection and start the vehicle in idling.
- Remove the plug from the tire valve and screw the inflator hose into the tire valve.
- Press the switch to "I" present on the inflator and the motor will start to inflate.
- As specified pressure is achieved then switch to "O" present on the inflator and compressor will turn off.
- Check the tire pressure again. If tire pressure is too high, deflate the tire to the specified pressure using the pressure "air release" valve.
- Remove the inflator hose from the tire valve and plug the tire valve safely.

- Remove the power plug 12V from the power socket and assemble it properly and keep the unit in luggage space again for next use.

### NOTE

*Remember that emergency road-side tire repair kits only provide temporary mobility. You should consult a tire specialist for advice.*

### NOTE

*New sealant and replacement parts can be purchased from your authorized repair shop or dealer. Sealant bottles can be disposed with house-hold waste.*

### TOWING

#### Precautions during Vehicle Towing with EPB

Before towing please ensure EPB is not engaged as it can damage Brake pads and Brake components during vehicle towing.

1. EPB should be manually released if battery of the vehicle is healthy during towing and Ignition should be kept in ON state till vehicle reaches to TATA MOTORS EV Authorised Service Centre.
2. If vehicle battery is not in healthy state during vehicle towing external power is required for manual release of EPB and ignition should be ON till vehicle reaches to TATA MOTORS EV Authorised Service Centre.
3. If it is not possible to keep the ignition ON till vehicle reaches to service centre then keep EPB button pressed in release position, Brake paddle pressed and turn OFF the ignition this will avoid auto engagement of EPB during switching OFF the ignition.

#### NOTE

*It is not recommended to touch/re move any component of Rear calipers to disengage the EPB as it will damage the caliper components permanently.*

#### WARNING

DO NOT jump start the vehicle, since it is an EV. If the 12V battery is completely discharged, contact the nearest TATA MOTORS EV Authorised Service Centre.

#### Guidelines (Do's & Don'ts)

When towing a break down vehicle, certain precautions and procedures must be taken to prevent damage to the vehicle and/or components. Failure to use standard towing precautionary measures when lifting or towing a break down vehicle could result in an unsafe operating condition.

To correctly tow and prevent accidental damage to your vehicle, take help of a

TATA MOTORS EV Authorised Service Centre or a commercial tow-truck service.

#### NOTE

*Make sure that the parking brake is released; vehicle is in neutral and steering wheel is unlocked. The power steering functions only when vehicle is running. Hence, during towing the steering efforts will be more.*

#### WARNING

- Do not get under your vehicle after it has been lifted by a tow truck.
- For towing a vehicle, the best way is to use a wrecker. Alternatively use a rigid tow bar.
- Switch 'ON' the hazard warning indicators of both the vehicles to warn other road users.
- Limit the speed to 20-30 kmph.
- In case of brake failure, use the parking brake to control the vehicle.
- Fasten the tow rope or tow bar at

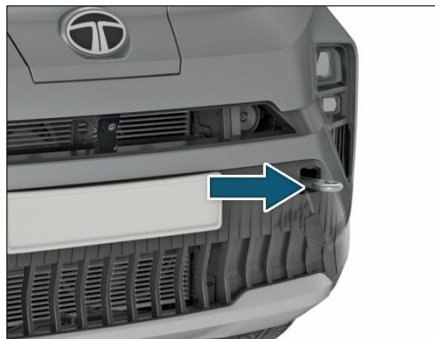


## EMERGENCY AND BREAKDOWN

the towing eyes. Otherwise, the vehicle could be damaged.

- When towing, pull away slowly and smoothly. If the tractive power is too high, the vehicles could be damaged.

### Tow Hook Fitment



- Open the tailgate and remove tow hook from the tool kit.
- Open the tow hook cover provided on the front bumper by pressing it at the bottom part and simultaneously pulling it at the top (as shown in fig).

- Screw in and tighten the tow hook in clockwise direction.
- After towing, remove the towing hook and press fit the cover properly.
- Place the towing hook in the vehicle tool kit.

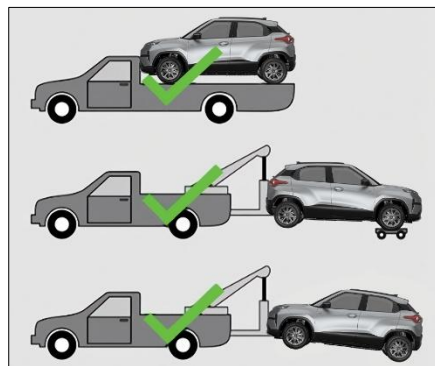
### Recommended Towing

In case of break down, we recommend that your vehicle be towed with the driving wheels off the ground or place the vehicle on a flatbed truck as shown.

#### WARNING

- Do not tow your vehicle with the front wheels on the ground or four wheels on the ground (forward or backward), as this may cause serious damage to the transmission.
- When towing with the rear wheels on the ground or on towing dollys, place the ignition switch in the 'ACC' or 'ON' position, and secure the steering wheel in the straight

ahead position with a rope or similar device.



### FUSES

Your vehicle has fuse boxes at two locations.

The vehicles electrical circuits have fuses to protect the wiring from short circuits or sustained overload.



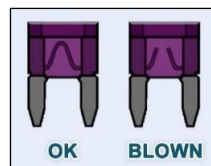
1. Battery Mounted Fuse Box.
2. Motor Compartment Fuse Box.
3. Cabin Compartment Fuse Box.

### Checking and Replacing Fuses

If any electrical unit in your vehicle is not functioning, check the fuses first.

Please follow the steps below that will guide you to check and replace them.

- Apply parking brake
- Switch off all electrical accessories.
- Turn the ignition key to the 'LOCK' position.
- In the fuse box, identify the defective fuse from its melted wire.



- Remove the defective fuse by "fuse puller". The fuse puller and spare fuses are provided in the motor compartment fuse box.
- Defective fuses must be replaced with fuses of same rating, which you can recognize by color and value. Fuses

of same rating, which you can recognize by color and value.

### NOTE

*Always make sure that the spare fuses are added.*

- Make sure that all other fuses are pressed firmly in position.
- If a newly inserted fuse also blows, have the cause traced and rectified at nearest TATA MOTORS EV Authorised Service Centre immediately.

### WARNING

- If you manipulate or bridge a faulty fuse or if you replace it with a fuse with higher amperage, the electric cables could be overloaded. This could result in a fire. There is a risk of an accident and injury.
- Always replace faulty fuses with the specified new fuses having the correct amperage.

## EMERGENCY AND BREAKDOWN

---

Motor Compartment Fuse Box



### WARNING

If fuse box cover is removed for any reason, it should be refitted properly in its original position.

Motor Compartment Fuse Box



### NOTE

*The fuse box layout is for reference purpose only. Please refer the sticker provided inside the fuse box cover.*



## EMERGENCY AND BREAKDOWN

Under Motor Compartment Fuse Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F1	60A	JCASE	COCKPIT F/B SUPPLY
F2	40A	JCASE	COOLING FAN 1 (FAST)
F3	5A	MINI	CENTER LAMP
F4	-	-	-
F5	10A	MINI	BMS POWER_BATT
E6	10A	MINI	CCS CHARGING PORT FLAP
F7	5A	MINI	VCU_KP SUPPLY_BATT
F8	-	-	-
F9	40A	JCASE	EV POWERTRAIN
F10	60A	JCASE	EPAS
F11	25A	JCASE	VACUUM PUMP RELAY
F12	60A	JCASE	UNDER BONNET F/R BOX
F13	30A	MINI	MAIN RELAY
F14	5A	MINI	RNDS SWITCH/CHARGER GUN LOCK UNLOCK
F15	25A	MINI	ABS ECU / ESP (SOL.) BATT
F16	15A	MINI	HORN BATT
F17	10A	MINI	BRAKE LAMP BATT
F18	40A	JCASE	ABS / ESP PUMP
F19	60A	JCASE	INTERIOR F/B1 BATT

## EMERGENCY AND BREAKDOWN

Under Motor Compartment Fuse Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F20	25A	JCASE	COOLING FAN( SLOW)
F21	-	-	-
F22	30A	MINI	VCU
F23	10A	MINI	3 IN COMBO
F24	5A	MINI	ABS ECU IGNITION / ESP IGN
F25	5A	MINI	E-DRIVE/ HV BATT RELAY
E26	10A	MINI	OBD_BATT (FOR PROTO ONLY)
F27	5A	MINI	PT RELAY CONTROL
F28	5A	MINI	CHILLER SOLENOID
F29	5A	MINI	EVAPORATOR SOLENOID
F30	20A	MINI	FRONT WIPER MOTOR
F31	-	-	-
F32	5A	MINI	E-DRIVE BATT
F33	5A	MINI	AC compressor
F34	10A	MINI	H/L LOW BEAM LHH
F35	10A	MINI	REVERSE LAMPS
F36	10A	MINI	TRACTION COOLANT PUMP_BATT
F37	10A	MINI	HV BATTERY COLLING PUMP_BATT
F38	10A	MINI	H/L LOW BEAM RH

## EMERGENCY AND BREAKDOWN

Relay No.	Fuse Rating	Function
R1	40A	IGNITION RELAY
R2	40A	VCU MAIN RELAY
R3	40A	COOLING FAN FAST 1
R4	40A	COOLING FAN FAST 2
R5	40A	VACUUM PUMP RELAY
R6	20A	FRONT WIPER RLY
R7	20A	COOLING FAN SLOW
R8	20A	COOLANT PUMP BATT
R9	20A	INT WIPE/ WIPER ON-OFF
R10	20A	COOLING PUMP _BATT
R11	20A	HEAD LAMP LOW RLY
R12	-	-
R13	20A	HV BATT KP ALIVE RELAY
R14	-	-
R15	20A	E-DRIVE BATTERY SUPPLY RLY
R16	-	-
R17	-	-
R18	20A	LID UNLATCH RELAY
R19	20A	REVERSE LAMP RELAY

### Accident Disconnect Fuse

In case of an accident, to disconnect the high voltage battery from the rest of the high voltage electrical components, remove the cover of the fuse and pull out the accident disconnect fuse. The fuse can be identified with a yellow label.

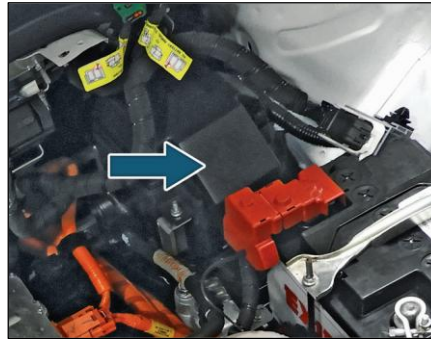
#### **WARNING**

In case of Accident/Emergency/ Crash, the rescuer or first emergency responder may be prone to Electric Hazard.

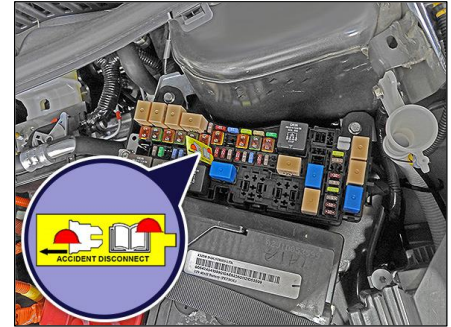
To avoid the Electric hazard, the Power supply to Battery Management System must be disconnected.

Follow the steps below to disconnect the power supply from the battery management system:

- Open the fuse box cover located under the bonnet behind the 12V battery without touching any other High Voltage Components.



- Remove the Accident Disconnect 10A fuse. The fuse puller and spare fuses are provided in the motor compartment fuse box
- The 10A fuse labelled in yellow color as shown in image.



#### **WARNING**

If Fuse box cover is removed for any reason, it should be refitted properly at its original position.

#### **NOTE**

*The fuse box layout is for reference purpose only. Please refer the sticker provided inside the fuse box cover.*



## EMERGENCY AND BREAKDOWN

---

### Cabin Compartment Fuse Box

#### Cover Removal Procedure

Fuse box is located inside the cover below steering column. To access the fuse box, remove cover as per procedure given below.

1. Fuse box cover is mounted on dash board with the help of lugs at the top and bottom of the cover from inside.

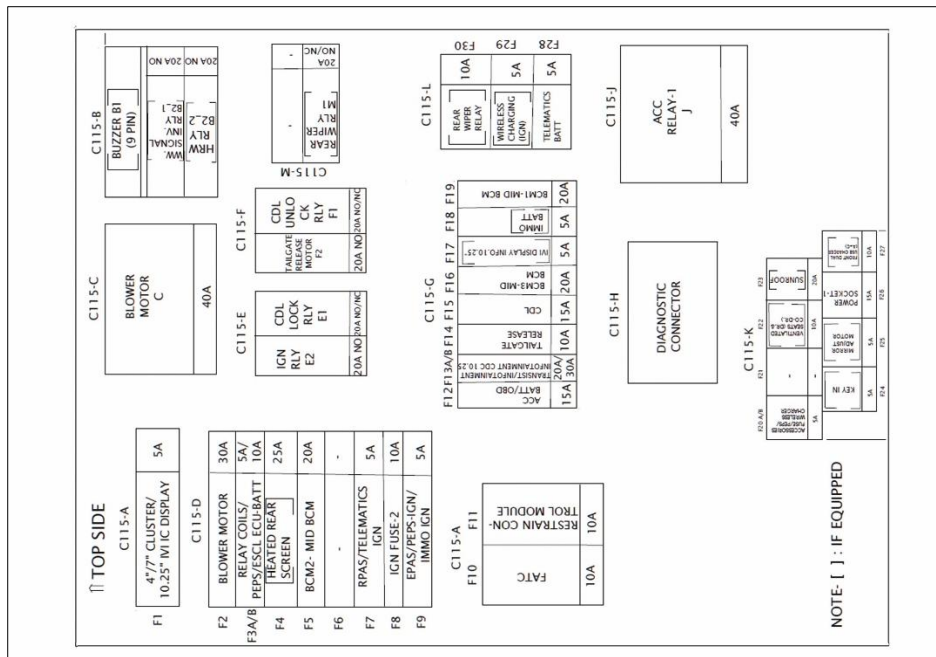


2. To remove the cover, gently pull the cover from upper side that the lugs get disengaged.

#### Re-fitment Procedure

Align bottom lugs and push upper part with respective slots on dash board and press the cover firmly.

## Fuses - Cabin Compartment



Note: Please refer fuse box sticker on vehicle for more clarity.

## EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F1	5A	MINI	4"/7" CLUSTER/10.25" IVI IC DISPLAY
F2	30A	MINI	BLOWER MOTOR
F3 A	5A	MINI	RELAY COILS
F3 B	10A	MINI	PEPS/ESCL ECU-BATT
F4	25A	MINI	HEATED REAR SCREEN
F5	20A	MINI	BCM2- MID BCM
E6	5A	MINI	BACKLIGHT ILLU.WITH WELCOME/GOODBYE
F7	5A	MINI	RPAS/TELEMATICS IGN
F8	10A	MINI	EPAS/PEPS-IGN/IMMO IGN
F9	5A	MINI	IGN FUSE-2
F10	10A	MINI	EPAS/PEPS-IGN/IMMO IGN
F11	10A	MINI	FATC
F12	15A	MINI	ACC BATT/OBD
F13A	20A	MINI	INFOTAINMENT 7"GEN 1
F13B	30A	MINI	INFOTAINMENT CDC 10.25
F14	10A	MINI	TAILGATE RELEASE
F15	15A	MINI	CDL
F16	20A	MINI	BCM3-MID BCM

## EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Details			
Fuse No.	Ratings (Amp)	Fuse Type	Description
F17	5A	MINI	TRANSIT/7" DISS. DIS./IVI DISPLAY INFO 10.25"
F18	5A	MINI	IMMO BATT
F19	20A	MINI	BCM1-MID BCM
F20A	5A	MINI	ACCESSORIES FUSE
F20B	5A	MINI	PEPS
F21	-	MINI	-
F22	10A	MINI	VENTILATED SEATS (DR.& CO-DR.)
F23	20A	MINI	SUNROOF
F24	5A	MINI	KEY IN
F25	5A	MINI	MIRROR ADJUST MOTOR /WIRELESS CHARGER
F26	15A	MINI	POWER SOCKET-1
F27	10A	MINI	FRONT DUAL USB CHARGER (A+C)
F28	5A	MINI	TELEMATICS BATT
F29	5A	MINI	WIRELESS CHARGING (IGN)
F30	10A	MINI	REAR WIPER

## EMERGENCY AND BREAKDOWN

Cabin Compartment Fuse Box Relay Details			
Fuse No.	Ratings (Amp)	Relay Type	Load Passed
C115-B1	NA	BUZZER RELAY	BUZZER
C115-B2	20A	MICRO RELAY N/O	WW. SIGNAL INV. RLY
	20A	MICRO RELAY N/O	HRW RLY
C115-C	40A	MINI RELAY N/O	BLOWER MOTOR
C115-E	20A	MICRO RELAY NO-NC	CDL LOCK RLY
	20A	MICRO RELAY N/O	IGN RLY
C115-F	20A	MICRO RELAY NO-NC	CDL UNLOCK RLY
	20A	MICRO RELAY N/O	TAILGATE RELEASE MOTOR
C115-J	40A	MINI N/O	ACC RELAY-1
C115-M	20A	MICRO RELAY NO-NC	REAR WIPER RLY
	20A	MICRO RELAY N/O	BACKLIGHT ILLU.WITH WELCOMW/GOODBYE

### If An Accident Occurs...

- If your vehicle is drivable, park your vehicle off the road; rotate the shifter to "N" and apply the parking brake.
- If not drivable do not try to start the vehicle. Rotate the shifter to N and apply the parking brake.
- Roll down the windows and open the door locks if possible. If the 'Ready' message does not come in the instrument cluster, do not try to switch ON the supply by pressing the Start/Stop button.
- If there is no electrical supply, at-least try to unlock single door manually.
- If the vehicle 'Ready' message flashes in the instrument cluster, press the Start/Stop button to turn off the supply, and ensure 'Ready' message goes off to verify the high-voltage system is disconnected.
- De-latch the bonnet from inside the cabin by pulling the lever to open it.
- If the lever is not reachable, do not spend time to de-latch the bonnet.
- Come out of the vehicle and move the smart key at least 2 meters away from the vehicle to avoid any accidental restart or activation of high voltage systems.
- Try to evacuate the occupants from inside of the vehicle.
- Secure vehicle by barricading it, without touching the vehicle.
- Inform the TATA MOTORS Roadside Assistance immediately.
- Do not touch the vehicle. Keep a safe distance.

### WARNING

- Do not touch electric wires that maybe come exposed from inside or outside the vehicle, high voltage electric wires (orange), connectors and any exposed electric components and devices. Doing so may result in electric shock and lead to injuries or even death.
- If you observe any coolant leaks and rupture in refrigerant lines, do not drive the vehicle and contact

TATA MOTORS Roadside Assistance.

- If the vehicle switches off after an accident, come out of the vehicle immediately without touching any metal parts.
- Leaks or damage to the Lithium Iron Phosphate battery may result in a fire. If you discover them, contact emergency services immediately. Never touch the fluid leaked inside or outside the vehicle. If the fluid contacts with your skin or eyes, wash it off immediately with a large amount of water or saline solution and receive immediate medical attention to help avoid serious injury.
- If water enters inside the vehicle: If your vehicle is flooded or if water has soaked the carpets, you should not try to start the vehicle. Never touch the high voltage cables, connectors and package modules, because an electric shock may occur causing injury or death. (High volt-

## EMERGENCY AND BREAKDOWN

---

age components are orange in colour)

- If a submersion in water occurs: Do not touch your vehicle, if the vehicle has been submerged in water. The high voltage battery may cause shock or may catch fire. Immediately contact the authorities and advise them of the condition of your vehicle and that an electric vehicle is involved.

If a small scale fire occurs, use a fire extinguisher (C, ABC, BC) that is meant for electrical fires. If it is impossible to extinguish the fire in the early stage, remain a safe distance from the vehicle and immediately call the authorities. Also, advise them that an electric vehicle is involved.

When approaching a high voltage vehicle in a situation of fire, rescue or recovery, follow the standard rule:

- Always assume the high-voltage system is live in the vehicle.
- Only High Voltage System trained personnel with necessary high voltage

PPEs (hand gloves, electrical safety shoes, etc.,) should access and analyse the EV after all occupants are safely evacuated.

- As EV service requires certain skill-sets and trained manpower, it is always recommended to get the car serviced or repaired at only TML authorized EV workshop.

### Emergency Shut OFF System

When vehicle detects any fault in HV system, it activates the emergency shut OFF for safety purpose. Even if the shifter is in Drive mode, the system may shut-OFF suddenly. In this case, contact the nearest TATA MOTORS EV Authorised Service Centre to rectify the issue.

### In Case of Emergency

If the vehicle stalls at a crossroad or crossing, shifter shift to N (Neutral) position and then push the vehicle to a safe place.

### If the Vehicle Stalls While Driving

- Reduce your speed gradually, keeping a straight line. Move cautiously off the road to a safe place.
- Turn on the hazard lamps.
- Try to start the vehicle again. If your vehicle does not start, contact TATA MOTORS EV Authorised Service Centre.
- Since this vehicle runs on electric power, it generates little sound. Be-aware of your driving environment and drive safely.
- After you park the vehicle or while you are waiting at a traffic light, check whether there are kids or obstacles around the vehicle.
- Check if there is something behind the vehicle when driving in reverse. Pedestrians may not hear the sound of the vehicle.

**BULB SPECIFICATION**

S.N.	Description	Rating	Type	Qty.
1	TAIL/POSITION	6.5 LED (HV) 12V,5W	Domi LED DWA -HKG27 (HV) P21W/5W (LV)	2
2	STOP LAMP	5.76 LED (HV) 12V,21W(LV)	Domi LED DWA -HKG27 (HV) P21W/5W (LV)	2
3	REVERSE LAMP (TAIL LAMP) (Option - 1)	12V,16W	W16W	2
4	REAR TURN	12V,21W	WY21W	2
5	HMSL	12V, 5W	W5W	5
6	GLOVE BOX LAMP	12V, 5W	W5W	1
7	REVERSE LAMP (TAIL LAMP) (Option - 2)	12V, 21W	P21W	1
8	PUDDLE LAMP	12V, 5W	W5W	2
9	LUGGAGE COMPARTMENT LAMP	12V, 5W	W5W	1





### LUBRICANT SPECIFICATIONS

Use following genuine fluids, coolants and lubricants recommended for optimum performance of your vehicle.

Item	Specification	Company	Brand	Qty.
Coolant (Pre- mixed) (Anti-freeze agent +Soft water 40:60 ratio)	Class II/JIS K2234 TATA SS7700S1	SUNSTAR CCI	Golden Cruiser LLC 2200NP	BCS 4.6 L TCS 3.5 L
		IOCL	TATA MOTORS GENUINE COOLANT KOOL PLUS	
Gearbox Oil	Bot 350M SAE 75W	Castrol	Castrol	Option I - 0.9 L Option II - 1.3 L
Brake Fluid	DOT 4	PETRONAS	PETRONAS TATA MOTORS Genuine Brake Oil DOT 4S	650 ml
		Sunstar CCI	Golden Cruiser TATA Genuine Brake Fluid (DOT4)	
		CASTROL	Optional - CASTROL-Universal Brake Fluid DOT 4	
Refrigerant	R-134a	-	-	540±20 gms
AC Compressor Oil	ZEROL ESTER 68 HYBRID OIL	Shrive	ZERO ESTER 68H	150+10 ml
Sunroof Grease	MULTEMP 2C194	—	—	As required

## TECHNICAL SPECIFICATION

### VEHICLE SPECIFICATIONS

Parameter	Punch EV
<b>Powertrain</b>	
Battery	Option I - 35 kWh , Option II - 25 kWh Lithium Iron Phosphate
Electric motor	Permanent magnet synchronous motor
Nominal voltage	320 V
Maximum power, kW	Option I 90 kW, Option II 48 kW
Maximum torque, Nm	Option I 190 Nm, Option II 114Nm
<b>Gearbox</b>	
Model and Type	Electric Vehicle Gearbox
No. Of gears	Single speed, 1 Forward Drive + 1 Reverse Drive
<b>Steering</b>	
Type	Column Mounted Electric Power Assisted Steering System
<b>Brakes</b>	
Brakes	Option I - Front (Disc); Rear (Disc) Option II - Front (Disc); Rear (Drum)
Parking brake	Option I - Automatic Parking Brake Option II - Cable Operated Mechanical (Variable Lever Ratio)
<b>Shock absorber</b>	
Front and Rear	Double acting telescopic type; Hydraulic gas filled

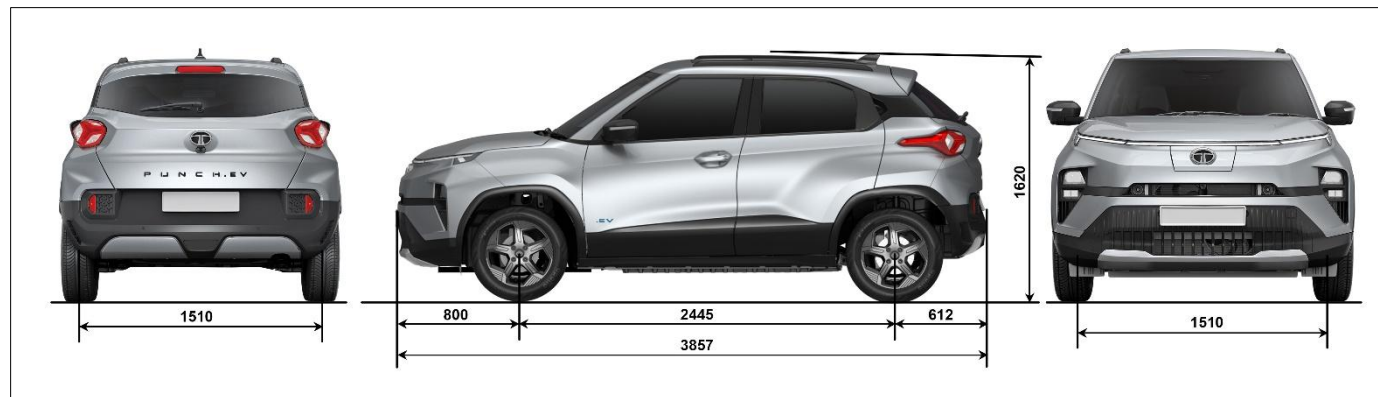
## TECHNICAL SPECIFICATION

Parameter	Punch EV
<b>Suspension</b>	
Front	Independent, lower wishbone , Mcpherson strut with coil spring
Rear	Semi-Independent twist beam with coil spring and shock absorber
<b>Wheels &amp; Tyre</b>	
Tyres	Option I :195/60 R16 (Radial-Tubeless); Option II :185/70 R15 (Radial-Tubeless);
Wheel rims	Option I: 5.5J x 15" Std. steel wheel Option II: 5.5J x 15" Hyper style steel wheel Option III: 6J x 16" Std. steel wheel Option IV: 6J x 16" Hyper style steel wheel Option V :6J x 16" Alloy wheel
<b>Cab / Body</b>	
Type	Steel Monocoque Body
<b>Electrical System</b>	
System voltage	12 Volts
Auxiliary battery	12V DIN 40 Ah
<b>Main Chassis Dimension (in mm)</b>	
Wheel base, mm	2445
Track front, mm	1510

## TECHNICAL SPECIFICATION

Parameter	Punch EV
Overall height, mm (unladen)	1633
Track rear, mm	1510
Overall length, mm	3857
Max. Width, mm	1742
<b>Performance</b>	
Max. Speed	Option I - 140 Kmph , Option II - 110 Kmph
Max. Recommended grad ability	Option I -17.85 Degrees, Option II - 15.48 Degrees
Minimum Turning Circle Dia. in meter as per IS:12222	10 m
Minimum Turning Clearance circle dia. in meters as per IS:12222	10.65 m
<b>Weight</b>	
Gross vehicle weight (Laden), kg	1627-1770
Kerb weight (unladen), kg	1217 - 1360

## VEHICLE DIMENSIONS



**NOTE:** Dimensions are in mm unladen condition

## TECHNICAL SPECIFICATION

---

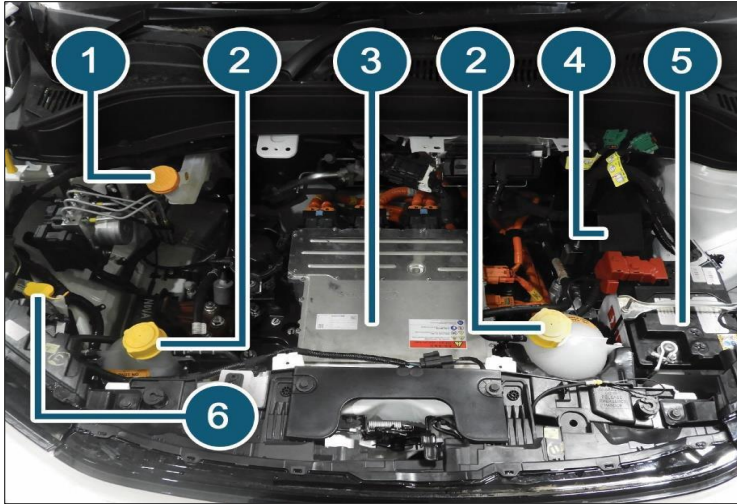
### AGGREGATE IDENTIFICATION



*VIN plate near co-driver seat*



*Chassis No. punching near driver seat*

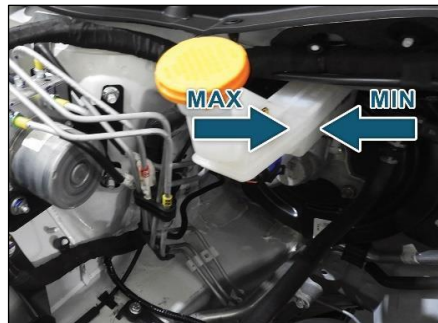
**MOTOR COMPARTMENT**

1. Brake Fluid Reservoir
2. Coolant Tank
3. High Voltage Components
4. Low Voltage Battery
5. Motor Compartment Fuse Box
6. Windshield Washer Container



## MAINTENANCE AND CARE

### BRAKE FLUID LEVEL



The level of the brake fluid should be between the 'MIN' and 'MAX' marks provided on the side of the brake fluid container. If the level falls below the 'MIN' mark, add recommended brake fluid.

#### NOTE

- Do not allow brake fluid to make contact with the skin or eyes.
- Do not allow brake fluid to splash or spill on the paint surface as it will damage the paint. In case of spillage, wipe it off immediately.

*For more clarity about location of Brake Fluid Container and filling cap, please refer respective motor Compartment.*

### WINDSHIELD WASHER FLUID LEVEL



Examine if there is washer fluid in the tank. Fill it if necessary. Use a good quality fluid, diluted with water as necessary.

#### NOTE

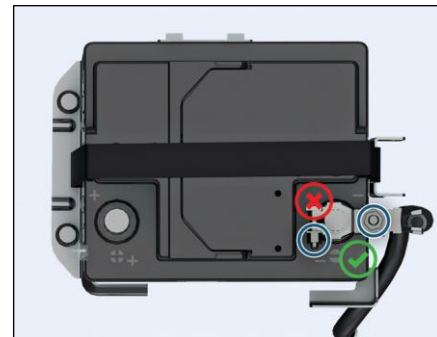
- Do not use detergent or any other additive in the windshield washer reservoir. This can severely impair visibility when sprayed on the windshield, and can also damage your vehicle's paint.

- Do not operate washer motor with no fluid in washer tank, washer motor will be damaged.

***For more clarity about location of Windshield Washer Container and filling cap, please refer image of the respective motor Compartment.***

### 12V BATTERY

- Examine the battery for electrolyte level against the marking on the battery outer case.
- Use a proper spanner to loosen and remove cables from the terminals.
- Always disconnect the negative (-ve) terminal first and reconnect it last.
- If your vehicle is equipped with Battery Sensor, then disconnect only the Sensor output cable.
- Ensure battery is securely mounted.
- If you need to connect the battery to charger, remove both the terminal to prevent damage to the vehicle electrical system.
- Apply terminal coats/spray/petroleum jelly to prevent battery terminal from oxidation.
- Refer the below Battery Sensor image for do's and don'ts.



***For location of battery, please refer image of the respective motor Compartment.***

## MAINTENANCE AND CARE



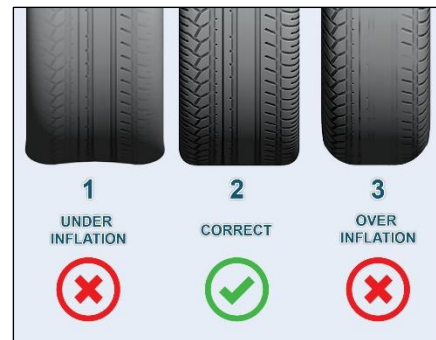
### *i* NOTE

Use only authorized Battery recommended by TATA MOTORS. Use of any other unauthorized Battery will result into Intelligent Alternator Control (IAC) function deterioration.

### *i* NOTE

- During normal operation, the battery generates gas which is explosive in nature. A spark or open flame can cause the battery to explode causing very serious injuries.
- Keep all sparks, open flames and smoking materials away from the battery.
- The battery contains sulphuric acid (electrolyte) which is poisonous and highly corrosive in nature. Getting electrolyte in your eyes or on the skin can cause severe burns. Wear protective clothing and a face shield or have a skilled technician to do the battery maintenance.

## TYRES



1	Under inflation	Excessive side tread wear
2	Correct tyre pressure	Uniform wear
3	Over inflation	Excessive center tread wear

## Inflation

Check for inflation and condition of your vehicle tyres periodically.

Check the pressure in the tyres when they are cold.

Keeping the tyres properly inflated gives you the best combination of riding comfort, handling, tyre life and better energy efficiency.

Over inflation of tyres makes the vehicle ride bumpy and harsh. Tyres are more prone to uneven wear and damage from road hazards.

Under inflated tyres reduce your comfort in vehicle handling and are prone to failures due to high temperature. They also cause uneven wear and more energy consumption.

### *i* NOTE

*Every time you check inflation pressure, you should also examine tyres for uneven wear, damage and trapping of foreign objects in the treads and wear.*

## Recommended Tyre Pressures



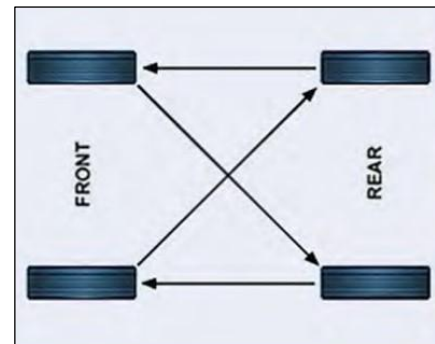
### *i* NOTE

*Kindly refer Tyre pressure as indicated on tyre pressure sticker provided on vehicle (near driver seat).*

## Tyre Rotation

To help increase tyre life rotated at specified intervals or earlier depending on the operation of vehicle. The illustrations shows how to rotate tyres without spare wheel.

**For 195/60 R16 & 185/70 R15 tyre with smaller size temporary tyre equipped**



### *i* NOTE

- Do not use spare wheel for type rotation, in case of temporary spare wheel used.

## MAINTENANCE AND CARE

- Two or more temporary tyres should not be used on one vehicle.
- Tyre pressure to be checked every 15 days.
- Tyre pressure of temporary wheel is to be checked at least once in a month.

### Wheel Alignment and Balancing

#### Alignment

Incorrect wheel alignment causes excessive and uneven tyre wear. Check wheel alignment at specified intervals.

#### Balancing

Wheels of your vehicle are balanced for better ride comfort and longer tyre life. Balancing needs to be done whenever tyre is removed from rim.



#### WARNING

If the vehicle vibrates abnormally on a smooth road, have the wheel balanced done immediately.

### Special Care for Tubeless Tyres

- When you remove the tyre and install it back on the rim, take precautions not to damage tyre bead. Use tyre removal and assembly machines. Damage or cut on tyre bead may cause gradual loss of air and deflation of tyre.
- Do not scratch the inner surface of tubeless tyre with metallic or sharp object. Tubeless tyres are coated with impermeable layer of rubber from the inner surface which holds the air in the tyre. Removal of this layer due to scratching may cause gradual loss of air and deflation.
- If wheel rim gets damaged in service, get the wheel rim repaired/ replaced immediately. Running the vehicle with damaged rim may cause deflation of tyre and subsequent dislodging of tyre from rim.
- Keep the recommended inflation pressure. Over-inflation, in particular, may cause puncture or bursting of tyre.

#### NOTE

*Life and wear pattern of tyres depends on various parameters like tyre pressure, wheel alignment, wheel balancing, tyre rotation, etc. It also largely depends on vehicle speed, load carried, usage, driving habits, road conditions, tyre quality, etc. In case fault is suspected to be due to poor quality of tyres, the same may be taken up with concerned tyre manufacturer.*

### Tyre Equipment

Summer tires have a tread designed to provide superior performance on dry pavement. However, the performance of these tyres will be substantially reduced in wet conditions. If you operate your vehicle on wet roads, use all season tyres for all four wheels.

### Special Winter Equipment

It is recommended that the following items be carried in the vehicle during winter:

- A scraper and stiff-bristled brush to remove ice and snow from the window-sand wiper blades.

- A shovel to dig the vehicle out of snow drifts.
- Extra windshield-washer fluid to refill the reservoir tank.

### Tread Wear Indicator

Tread wear indicator (TWI) a ribs of approx. 1.6 mm height moulded inside tread grooves which help to identify worn-out tyres. This is available on multiple location around the tyre and it can be shown by triangle ▲ making (supplier-specific symbol) next to tread pattern.

When the tread is worn up to TWI height, tyre must be replaced.



### VEHICLE PARKING FOR LONG DURATION

Following care is to be taken:

1. Park the vehicle in covered, dry and if possible well-ventilated premises. Ensure parking brake engaged.
2. Remove the battery terminal cables (first remove the cable from the negative terminal). Ensure that battery is fully charged.
3. Use wheel chocks to prevent movement of the car.
4. Clean and protect the painted parts using protective wax.
5. Clean and protect the shiny metal parts using commercially available special compounds.
6. Sprinkle talcum powder on the rubber windscreen wiper and lift them off the glass.
7. Slightly open the windows.
8. Cover the vehicle with a cloth or perforated plastic sheet. Do not use sheets of imperforated plastic as they

do not allow moisture on the vehicle body to evaporate.

9. Inflate the tyres to 05 bar above the normal specified pressure and check it at regular intervals.
10. Check the battery charge every six weeks.
11. Avoid parking vehicle below 20% SoC continuously for two weeks (<14 days)
12. Ideal condition to park vehicle for longer duration (> 14 days) is with 40% to 60% SoC (Disconnect the Aux battery – Ve terminal for longer duration parking)
13. After the resting period the vehicle must be charged to 100% using Slow/AC Charging before use.
14. During the resting period, the user may choose either of the following options to prevent discharge of low voltage battery.
15. Periodically (weekly once) user may switch on the remote Air conditioning for 20-30 mins. This wakes up both

## MAINTENANCE AND CARE

the high voltage and low voltage systems and prevents low voltage battery from getting discharged.

16. If possible, user may choose to disconnect the negative terminal of the low voltage battery. This results in complete vehicle sleep and minimum loss of charge for both low voltage and high voltage batteries.
17. Always park your vehicle in shade do not expose the vehicle to direct sunlight for extended period of time.
18. Extended exposure to sunlight may deform plastic parts like dashboard, leather surface etc. Item like cigarette lighter, perfume spray, soft drink can kept inside the vehicle in direct sunlight may result in fire explosion etc.
19. Do not park your vehicle for long duration in front of glass building where direct sunlight is exposed on the glass which reflects and may transfer the heat on vehicle. In this case plastic parts may melt.

### SMART KEY BATTERY REPLACEMENT (For PEPS variant)

#### Procedure

1. Open rear side of key (battery cover).



2. Replace with new battery in the smart key battery slot.
3. Ensure that the "+" symbol on the battery is facing upwards. The correct polarity is shown on the battery cover.
4. Close the battery cover.
5. Make sure that the key cover is intact properly.

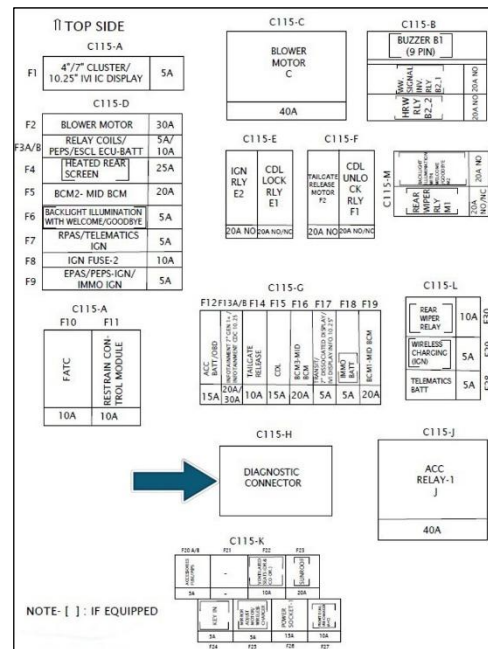
#### NOTE

- Use CR 2032 battery only.
- An inappropriately disposed battery can be harmful to the environment and human health. Dispose of the battery according to your local law(s) and regulation.

## ON BOARD DIAGNOSTIC (OBD II) SYSTEM

The OBD system also has a diagnostic connector that can be interfaced with appropriate diagnostic tools, which makes it possible to read the fault codes stored in the Electronic Control Unit, together with a series of specific parameters for Motor operation and Diagnosis. This check can also be carried out by the traffic police. To access the diagnostic connector, open the cockpit fuse box cover, which is located on RH side below the steering wheel.

On board diagnostic located in cabin compartment fuse box.  
(Refer below image)





## MAINTENANCE AND CARE

### DO IT YOURSELF

#### Daily Checks

- Tyres for unusual wear, cracks or damage and embedded foreign material such as nails, stones, etc.
- Traces of fluid and oil below vehicle.
- There is sufficient charging for the trip.
- Windshield, windows, mirrors, lights, and reflectors are clean and unobstructed.
- All lamps, wipers, wiper blades and horn for proper operation.
- All switches, gauges and tell tales are working properly.
- All doors, motor compartment and tailgate are securely closed and latched.
- All doors and tail gate are securely closed and latched.
- Tool kit, Warning triangle, owner's manual, first aid kit and vehicle documents are available and stored at their locations.

#### NOTE

*Water dripping below the car is normal. This is due to the usage of air conditioning system.*

#### Weekly Checks

- Coolant level
- Brake fluid level
- Windshield washer fluid level
- Battery electrolyte level

#### NOTE

*Tyre pressure always be measured in cold conditions. Do a check of tyre pressure and condition after every 15 days, including the spare tyre.*

#### Brake Hoses and Lines

Visually check for proper installation, chafing, cracks, deterioration and any leakage. Replace any deteriorated or damaged parts immediately.

#### Replacing the Components of Your EV

Since the electrical components of the vehicle are not user serviceable, it is recommended that you approach your nearest TATA MOTORS EV Authorised Service Centre to replace any electrical components of the car.

### CAR CARE

Your vehicle is subjected to many external influences such as climate, road conditions, industrial pollution and proximity to the sea. These conditions demand regular care of the vehicle body. Dirt, insects, bird droppings, oil, grease and stone chip-pings should be removed as soon as possible.

### Washing

Following these tips while washing your vehicle.

1. Do not wash vehicle underbody with direct jet, also don't wash the under bonnet area with water
2. Always wash your vehicle in shade and the surface is at room temperature.
3. Wash with mild vehicle wash soap like 'Car Shampoo' and use a soft bristle brush, sponge or soft cloth and rinse it frequently while washing to avoid scratches.
4. When cleaning ensure that drain holes of lower panels and rocker panel are free from mud, slug etc to make way for entrapped water inside it to avoid corrosion.
5. To avoid scratches, please wear soft gloves. Remove finger rings, nails, wrist watch while washing.
6. To Avoid substances like petrol, diesel, kerosene, benzene, thinner, acids, acetone or other solvents that cause damage to vehicle interior, exterior and paint.
7. Avoid substances like petrol, diesel, kerosene, benzene, thinner, acids or other solvents that cause damage to paint.
8. Dry your vehicle thoroughly to prevent any damp spots.
9. Rinse all surfaces thoroughly to prevent any traces of soap and other cleaners as this may lead to the formation of stains on the painted surface later.
10. During washing of the vehicle, do not apply water jet OR pressure water from pipe directly on any rubber material or Seal surface. This is to avoid

damage to Rubber sealing parts in the sunroof system or in the vehicle. The damage to the sunroof sealing or any other seal in the vehicle will cause water ingress inside the vehicle.



### WARNING

Do not direct high pressure washer fluid/ water jets (Pressure above 05 bar) at electrical devices and connector during washing. This is to prevent malfunction / failure of electrical system due to water ingress.

## MAINTENANCE AND CARE

### NOTE

- *Avoid parking the car under trees without proper cover, it will reduce the amount of bird droppings, tree sap and pollen contact on paint surface. Regularly remove the twigs, leaves and vegetation near the windshield areas, to avoid water stagnation.*
- *Always close the sunroof while washing the vehicle.*

After drying the vehicle, inspect it for chips and scratches that could allow corrosion to start. Apply touch up paint where necessary.

### **Cleaning of Carpets**

Vacuum clean the carpet regularly to remove dirt. Dirt will make the carpet wear out faster. Periodically, shampoo the carpet to keep it looking new.

Use carpet cleaners (preferably foam type). Follow the instructions that come with the cleaner. Apply it with a sponge or soft brush. Keep the carpeting as dry as possible by not adding water to the foam.

### NOTE

*Avoid wiping of painted surface in dry condition as it may leave scratches on the painted surface.*

### **Cleaning of Windows, Front and Rear Glasses**

Clean the windows inside and outside with commercially available glass cleaners.

This will remove the haze that builds up on the inside of windows. Use a soft cloth or paper towels to clean all glass and plastic surfaces.

### **Waxing**

Waxing and polishing is recommended to maintain the gloss and wet-look appearance of your paint finish.

1. Use good quality polish and wax for your vehicle.
2. Re-wax your vehicle when the water does not slip off the surface but collects over the surface in patches.

### **Polishing**

Polishes and cleaners can restore shine to the painted surface that has oxidized and become dull. They normally contain mild abrasives and solvents that remove the top layer of the finish coat. Polish your vehicle, if the finish does not regain its original shine after using wax.

### **Interior Fabric Cleaning Tips**

1. Stains should be treated immediately. If left for a long time, they can leave a permanent mark.
2. Cleaning the stains immediately is important especially for stains, which contain artificial colors in the stain creating liquid or semisolid substance. The colorant may leave a stain if kept for longer time.
3. Stain should not be removed by rubbing. As far as possible, try to blot or lift the stain with cloth or plastic spatula and then clean the remaining stain with cloth or sponge.
4. If the stain has dried, then gently brush off the material and then press

with damp cloth or sponge till it disappears.

5. Do not use household detergents to clean the fabric.
6. Always use clean cotton cloth for cleaning.

### Paint Care

Following guidelines will help you to protect your vehicle from corrosion effectively.

#### NOTE

*Avoid Spillage or Direct contact of Air freshener liquid/chemicals with painted plastic parts. These chemicals may cause damage to paint like blisters, peel off, wrinkles etc.*

### Proper Cleaning

In order to protect your vehicle from corrosion it is recommended that you wash your vehicle thoroughly and frequently in case:

- There is a heavy accumulation of dirt and mud especially on the underbody.

- It is driven in areas having high atmospheric pollution due to smoke, soot, dust, iron dust and other chemical pollutants
- It is driven in coastal areas.
- The underbody must be thoroughly pressure washed after every three months.
- In addition to regularly washing your car, the following precautions need to be taken.

### Periodic Inspection

- Regularly inspect your vehicle for any damage in the paint film such as deep scratches and immediately get them repaired from an authorized service outlet, as these defects tend to accelerate corrosion.
- Inspect mud liners for damages.
- Keep all drain holes clear from clogging.

### Proper Parking

Always park your vehicle in shade to protect it from harsh sunlight or in a well-ventilated garage so that there is no dampness on any part of the vehicle.

### Wiper Care

- To prevent damage to the wipers or windshield, do not operate the wipers when the windshield is dry.
- To prevent damage to the wiper arms and other components, do not attempt to move the wipers manually.

#### NOTE

*We strongly recommended to avoid applying any external coating solution on vehicle glazing / glasses, especially on Front & Rear Windscreen Glass. This may affect the Wiper performance & lead to poor visibility while using Wipers in wet condition/Rainy season.*

## MAINTENANCE AND CARE

---

### Special Care

Illuminated Steering Wheel and Fascia  
Switch Panel

- Always use dry and soft cloth for cleaning, do not use shiner, sanitizer, petrol, soap solution, detergent, foam based cleaner or any other liquid etc. as this could damage the surface.
- Do not use any sharp or other objects which can create scratch on illuminated surface.